



MODEL AB250-12 PRESS BRAKE

TONNAGE FORMING/PUNCHING	250 / 175
DISTANCE BETWEEN HOUSINGS	10'-5"
BED/RAM LENGTH	12'
BELOW GRADE	no
WEIGHT (<i>LBS.</i>)	34,000
TOP BED HEIGHT	38"
BED WIDTH	8"
THROAT DEPTH	10"
RAM STROKE (<i>FULLY ADJUSTABLE</i>)	8"
OPEN HEIGHT	16"
CLOSED HEIGHT	8"
HORSEPOWER	20
RAM SPEEDS (<i>IN INCHES PER MINUTE</i>)	
APPROACH	102
PRESS	16
RETURN	132

MADE IN THE U.S.A



Standard Features:

- ★ 100% Owned, 100% Operated & 100% Manufactured in U.S.A.
- ★ Off the shelf, non-proprietary parts from your local suppliers in N. America
- ★ Complete parts manual listing all original manufacturer's name and part numbers so you will never have trouble locating parts
- ★ Groove in bed and ram clamps for American Style Tooling (*European optional*)
- ★ Three sets of extremely heavy duty gibbing for precision ram guidance
- ★ Hydraulic pressure tonnage control
- ★ Readily available service technicians across the U.S.A.
- ★ Perfect for precision full length forming + off-center loading applications
- ★ Continuous tonnage the full length of the bed due to hydra-mechanical drive
- ★ Simple mechanical limit switches control open height, speed change point and lower limit/angle of the bend (*Upgradable to 10+ axis of CNC gauging*)
- ★ Counterbalance for punching applications for to up to 2/3 of total tonnage
- ★ UL508A compliant
- ★ +, - .001" ram Repeatability (*Upgradeable to +,- .0004"*)
- ★ 5 Year Parts Warranty + 5 Year Limited Onsite Labor Warranty
- ★ Lifetime Telephone Support at No Charge
- ★ (2) 24" Work Support Arms that slide l-r in t-slot across front of bed
- ★ Manifold centralized lube system for easy maintenance
- ★ OSHA approved Hand/Foot sequence w/footswitch for single operator
- ★ T-slot across front edge of brake bed
- ★ Forty years of reliable service & steadfast support for every single customer

AB250-12 w/ features listed above for \$116,900.00

(fob Clarksdale, MS)

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