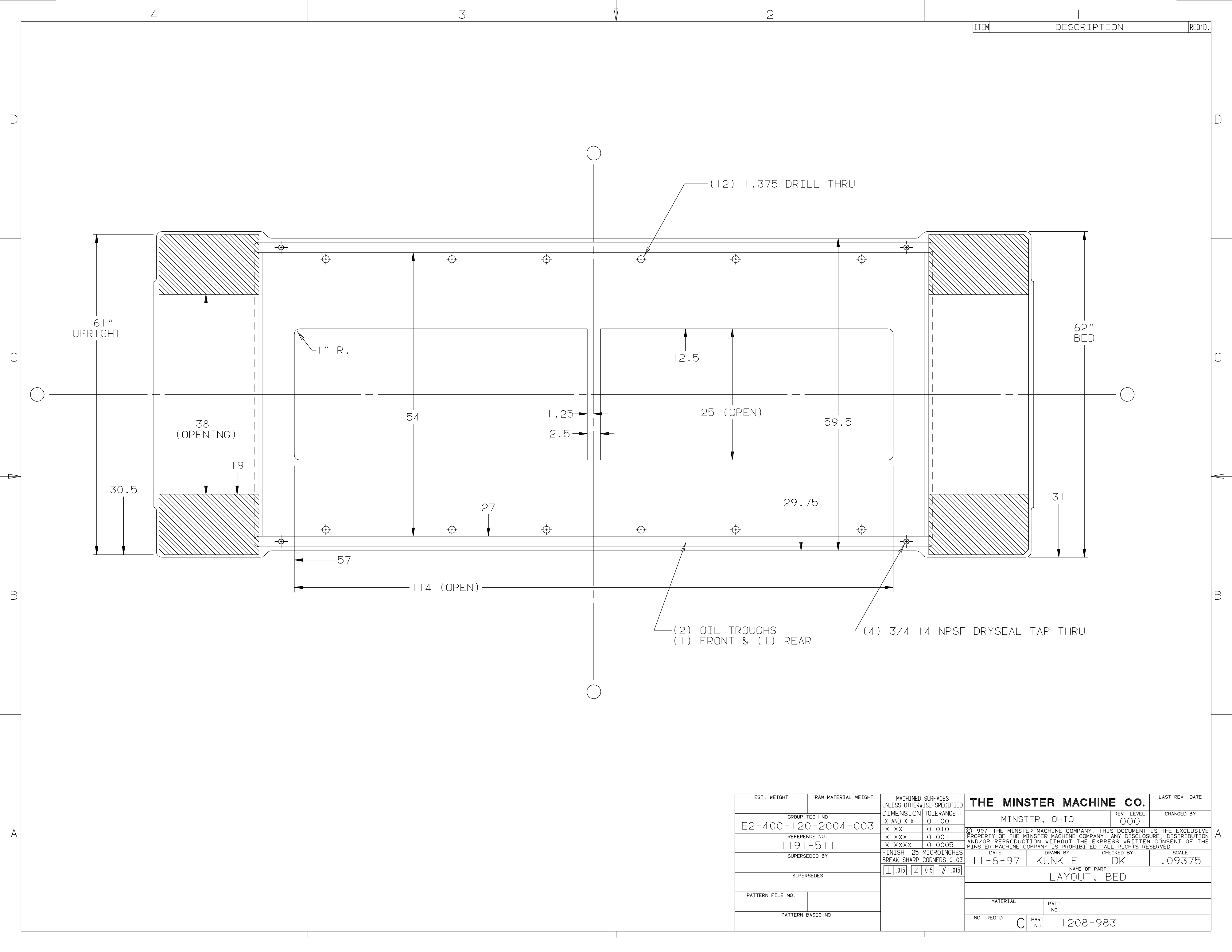




EST. WEIGHT	RAW MATERIAL WEIGHT	MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	THE MINSTER MACHINE CO.		LAST REV. DATE
GROUP TECH NO E2-400-120-2004-003		DIMENSION TOLERANCE ±	MINSTER, OHIO		REV. LEVEL 000
REFERENCE NO 1191-511		X AND X X X 0.100	© 1997 THE MINSTER MACHINE COMPANY. THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE COMPANY. ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED.		CHANGED BY
SUPERSEDED BY		X XX 0.010			
SUPERSEDES		X XXX 0.001			
PATTERN FILE NO.		X XXXX 0.0005			
PATTERN BASIC NO.		FINISH 125 MICROINCHES BREAK SHARP CORNERS 0.03	DATE 11-6-97	DRAWN BY KUNKLE	CHECKED BY DK
		1 015 2 015 3 015	NAME OF PART LAYOUT, BED		
			MATERIAL		
			PATT. NO.		
			NO. REQ'D. C PART NO. 1208-983		