ITEM	DESCRIPTION	REQ'D.

54.00 48.00 42.00 36.00 30.00 24.00 18.00 12.00 6.00 0.0

SIDE "F"

.38 x 45° CHAMFER
TOP & BOTTOM
FRONT & REAR

0.0

// .0002/12 A

27.00

A
.0002/12

95

95

54.00

0.0 0.0

SIDE "B" SIDE "A"

25.75

45.00

SIDE "E"
STAMP "FRONT"

0.0 9.00 27.00 51.00

3.00

6.016
5.984

0.0

120

60

(4) 1"-8 TAP 2.50 DP

.06 x 45°
CHAMFER

1.04
1.06

1.20
1.26

.78
.83

.00
.03

1.75
1.84

(19) TEE SLOTS

1.00
1.12 R

.62

1.360
1.390

(12) MOUNTING SLOTS

.03 R

1.50
1.38

.06 X 45°
CHAM

SHOT BLAST TO CLEAN

THIS PART MUST BE STRESS RELIEVED
PER ESP__140

TOLERANCES UNLESS OTHERWISE SPECIFIED MACHINING X AND X.X ±.100 X.XX ±.010 X.XXX ±.001 X.XXXX ±.0005	THE MINSTER MACHINE CO. MINSTER, OHIO U.S.A. ©THE MINSTER MACHINE CO. THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE CO. ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED.	SUPERSEDES	DRAWING DATE 1992-04-14
		SUPERSEDED BY	DRAWN BY JSP
		PATTERN PART NUMBER	CHECKED BY AHRNS
	PART NAME PLATE, BOLSTER	ESTIMATED WEIGHT 10964 LB	LAST REVISED BY D.B
CLASS 2B THDS (INCH) CLASS 6H THDS (MM)		MATERIAL HR1020	LAST REVISION DATE 2000-07-18
FINISH 125 MICROINCHES BREAK SHARP CORNERS .03	REFERENCE NUMBER	DRAWING SCALE .125	REVISION LEVEL 002
// .015 ∠ .015 ⊥ .015	GROUP TECH. NUMBER E2 800 120 4 002 C	SHEET NO. 1 / 1 OF SHEETS	PART NUMBER 1177-559