



MODEL AS375-10 SHEAR

CAPACITY (TO MILD STEEL)	3/8" x 10'
CAPACITY (TO STAINLESS STEEL)	1/4" x 10'
SHEARING TONS AVAILABLE	60
RAKE (IN INCHES PER FOOT)	.4"
SHIPPING HEIGHT	95"
WIDTH	147"
DEPTH	90"
NUMBER OF HOLD DOWN CYLINDERS	11
BORE OF HOLD DOWN CYLINDERS	2"
HOLD DOWN TONS OF FORCE	41
BLADE SIZE	1"x3"x124"
WEIGHT (U.S. LBS.)	21,000
HORSEPOWER	30
STROKES PER MINUTE:	
FULL WIDTH CUT	12
12" WIDE CUT	36
BELOW GRADE	no
RAM SPEED IN INCHES PER MINUTE-DOWN	125
RAM SPEED IN INCHES PER MINUTE-UP	178

MADE IN THE U.S.A



Features Include:

- ★ 100% Owned, 100% Operated & 100% Manufactured in U.S.A.

- ★ Off the shelf, non-proprietary parts from your local suppliers in N. America

- ★ Complete parts manual listing all original manufacturer's name and part numbers so you will never have trouble locating parts

- ★ Precision Guillotine drive providing the best shearing system available

- ★ Highly visible, LED shadow lights for shearing line

- ★ Backgauge includes manual swing-away backstop (*Upgradeable to power*), + programmable X-retract + up to 200 programmable jobs via PLC control

- ★ (8) manuals plus manuals on thumb drive

- ★ Manual, side adjustable, quick-change blade gap adjustment (*Upgradeable to power*)

- ★ Continuous shearing tonnage full length of table due to hydra-mechanical drive system providing 80,000 PSI/44,000 Yield Capacity

- ★ Super heavy duty, 36" travel, precision ball screw backgauge with 400 IPM travel speed with +/- .005" repeatability.

- ★ Off the shelf Cybele shear control with 200 job programmability

- ★ UL508A compliant

- ★ 5 Year Parts Warranty + 2 Year PLC + 5 Year Limited Onsite Labor Warranty

- ★ 8' squaring arm with scale (*6' off table*)

- ★ Oil cooler for hydraulic system

- ★ (2) Hand slots + (2) T-slots in table + (2) 24" t-slot support arms

- ★ Automatic lubrication system w/warning light & auto shut-off

- ★ OSHA approved physical awareness barrier for operator protection

- ★ T-slot across front edge of brake bed

- ★ Impact pads on hold-downs for sensitive material plus extra set of pads

AS375-10 w/all listed above for \$119,000.00

(fob Clarksdale, MS)

MADE IN THE U.S.A



WARRANTY STATEMENT

The main frame and ram are warranted for structural integrity (cracks in the welds) for Five years. The drive components such as shafts, bearings and slides are warranted for Five years, and purchased hydraulic and electric components (not PLC) for Five years. Any PLC or PLC related items or CNC options have a 2 year warranty. Tooling and tooling related items are subject to the manufacturer's warranty, typically 1 year.

Limited onsite labor is included as part of the 5 year warranty but it is **ONLY** included as part of the warranty with express written consent of manufacturer after all troubleshooting has been fulfilled by customer.

All Prices Are Subject To change At Any Time. Customer is responsible for freight, rigging, leveling and electrical hook-up unless otherwise agreed upon.

Terms: 35% deposit required at the point of order to begin delivery schedule or hold quick delivery machine. All Prices are fob Clarksdale, MS and are in U.S. dollars.

The customer is responsible for all applicable local, state and federal taxes and tariffs. Customer is required to take delivery of and pay for machine at agreed upon time of completion. Standard Industrial is only responsible for the operation of the machine itself and specifically not responsible for the customer's application. Any alteration to machine will forfeit the warranty without written approval by Standard Industrial. Standard Industrial does not take responsibility for customer's applications. Standard will not be held responsible if the machine does not perform to the customer's expectations due to the customer's assumption that Standard is familiar with their application. This includes all dies and die related items, CNC, PLC, supports, peripherals, options and add-ons of any kind.

Pricing and delivery are subject to change at any time

DELIVERY SCHEDULE—subject to change

Quotation Date and Quote Number: Ingalls AS375-10

Prices are F.O.B. Clarksdale, MS

Current Delivery Starts at Receipt of 35% Non-Refundable Deposit:

Approx. 10-12 weeks from receipt of 35% deposit

PLEASE NOTE: HYDRAULIC OIL IS NOT INCLUDED WITH THE PURCHASE OF ANY STANDARD INDUSTRIAL MACHINE—CUSTOMER WILL NEED TO SUPPLY EP-1 GREASE AND MOBIL DTE24 OR EQUIVALENT HYDRAULIC OIL ONCE MACHINE HAS BEEN DELIVERED—CONTACT FACTORY FOR AMOUNT OF OIL REQUIRED.

MADE IN THE U.S.A