

4/7/2026

Quote #41775

We thank you for your inquiry and are pleased to offer you as follows:

LEMAS Hydraulic 3-Roll Initial-Pinch Plate Bending Roll Model TR 180/6

STANDARD EXECUTION

Positive drive regardless of position of pinch roll
Grooves for 1/4", 3/8", 1/2" round bar
Spherical roller bearings in roll shafts
Rear bending roll hydraulically adjusted
Hydraulic tilting of the rear bending roll for cone rolling
Cone bending attachment
Digital readout for position of rear bending roll
Hydraulically operated drop end for quick removal of rolled product
Hydraulic lower pinch roll adjustment with rapid pinch gauge control
Manual tilt of the lower pinch roll
Forward/Reverse rotation controls - Console mounted and remote hand control on cable
Upper and lower pinch rolls driven
All rolls heat treated to 50 Rc
Electrics for 3/60/220 or 480 volt operation. Low voltage at the controls.
Emergency stop palm button on the control console
Emergency stop cable around the machine
Hydraulic oil, tools, and instruction manual

TECHNICAL DATA

Capacities in mild steel with 36,000 PSI yield strength: 6' x 1/4"
Diameter of all rolls: 7.10"
Rolling speed - approximately 16' per minute
Total connected motor power @ 480 volts – 5 HP drive motor; 2 HP hydraulic system motor
Approximate net weight – 5,900 pounds

Machine Price, FOB Belcamp, MD: \$41,995.00

Recommended Optional Equipment:

Item	Description	Price
1	Variable rotation speeds via frequency changer in place of single-speed drive. For in-stock and incoming-stock machines, adds about 1 week to lead time. For factory order machines, no increase in lead time. Please note: variable speed option is voltage-specific for a single voltage of either 3/60/220 or 3/60/480.	\$3,500.00

Estimated Delivery (Non-Stock Models): ABOUT 20-22 WEEKS, TO BE CONFIRMED AT TIME OF ORDER.

Payment Terms (Non-Stock Models): 30% WITH ORDER, 70% BEFORE FINAL SHIPMENT.

Warranty: 2 years on parts 1 year on labor.

Startup & Training Assistance: Optionally available - Quoted separately upon request.

Quote Validity: 30 Days

The capacity specifications listed above are a general guideline and we encourage you to provide us with details about your specific application to ensure the proper capacity machine is selected.

Thank you for allowing us to quote on your machinery requirements. If we can provide any additional information or be of any further assistance, please do not hesitate to contact us.

Sincerely Yours,

Mr. Fred Gebhardt
PO Box 70
Belcamp, MD
21017

Trilogy Machinery, Inc.

TERMS AND CONDITIONS OF QUOTATION AND SALE - Updated January 2026

As reflected in this quotation, these terms and conditions shall form a part of any contract between Trilogy Machinery, Inc. and the buyer of goods from Trilogy. These terms and conditions shall also apply to any subsequent purchase orders from buyer based on Trilogy's initial quotation.

Definitions - The word "Trilogy" as used herein shall mean Trilogy Machinery, Inc., a Maryland corporation. The word "Machine" shall mean one or more metal fabricating machines and any related accessories, parts, and optional items purchased from Trilogy.

Prices - All prices are quoted U.S. duty paid unless otherwise indicated. Trilogy will endeavor to maintain the prices quoted for any Machine, but cost increases beyond its control, including changes in foreign exchange rates, material costs, or government-imposed tariffs, duties, or surcharges, may necessitate price increases. If any new or increased tariff, duty, surcharge, tax, or other governmental fee is imposed after the date of the quotation or acceptance of the purchase order, Trilogy reserves the right to adjust the total purchase price accordingly. Buyer agrees to pay any such additional charges upon demand. Prices in effect at the time of Trilogy's written acceptance of Buyer's purchase order shall be binding, subject to the aforementioned adjustments.

Purchase Order - This quotation by Trilogy is not an offer. The buyer's purchase order shall be an offer to purchase based upon the relevant quotation made by Trilogy and shall be subject in all respects to these Terms and Conditions of Quotation and Sale. The buyer's purchase order will become binding upon Trilogy only when accepted by Trilogy in writing.

Cancellation - Buyer's purchase order shall not be subject to cancellation by Buyer after written acceptance by Trilogy except upon Trilogy's written consent, and then only upon terms and conditions that will fully indemnify Trilogy against any resulting losses.

Contract - The contract between Buyer and Trilogy (the "Contract") shall consist of Buyer's purchase order, Trilogy's written acceptance thereof, and these Terms and Conditions of Quotation and Sale. In the event of any conflict between the provisions of these Terms and Conditions and any terms or conditions contained in Buyer's purchase order or other documentation, these Terms and Conditions shall prevail.

Deliveries, Limitation of Liability - Trilogy shall under no circumstances be responsible or liable for delays, nonperformance, loss or damages due to any circumstances beyond Trilogy's control, in which event Trilogy shall have the right, upon written notice to Buyer, to revoke its acceptance of Buyer's purchase order without any responsibility or liability to Buyer, whether direct or consequential.

Risk of Loss, Shipping Charges, and Insurance - Trilogy shall be responsible for risk of loss, freight, and insurance charges during delivery of the Machines from the manufacturer to the FOB point specified in the Contract. After delivery of the Machines to the Buyer at the FOB point, the Buyer shall bear all risk of loss and shall be responsible for freight and insurance charges. No loss, injury, or damage to the Machines during delivery from the FOB point to the Buyer's facility shall release the Buyer from the obligation to pay for the Machines. In the event of loss or damage in transit, Trilogy will use its best efforts to assist Buyer in asserting Buyer's claim against the carrier or insurer.

Title, Ownership, and Security Interest - Title and ownership of the Machines shall remain with Trilogy after receipt by Buyer until payment has been made in full. Trilogy reserves the right to file a UCC-1 Financing Statement to reflect a security interest in the Machines and Buyer agrees, upon request, to execute a Security Agreement granting such security interest. In the event of nonpayment, Trilogy shall have all remedies available to it under the Uniform Commercial Code in force in the State of Maryland to repossess the Machines and to assert any and all other rights under the Uniform Commercial Code.

Inspections And Claims - The Buyer shall inspect all Machines immediately upon their arrival at the destination specified in the Contract and shall, within five (5) days thereafter, give written notice to Trilogy of any claims that the Machines do not conform to the requirements of the Contract. If no such notice is given, the Machines shall conclusively be deemed to conform in all respects to the requirements of the Contract. All claims made within said five (5) day period of time will, if justified, be satisfied by Trilogy or the manufacturer in accordance with the Limited Warranty set forth below.

Returns - Trilogy will not accept any return of new Machine unless (a) Trilogy shall have authorized each such return in writing, (b) Buyer shall have prepaid all freight charges thereon to Trilogy's warehouse or other designated consignee, and (c) Buyer shall have complied with any conditions specified by Trilogy in its authorization of the return of the Machines. Trilogy shall accept within 30 days from shipment any used or refurbished Machine and equipment sold with a return privilege, freight prepaid, for (a) refund of the purchase price, if proven mechanically unsatisfactory, or (b) repair, at Trilogy's option.

Safety Responsibility - It is the Buyer's responsibility to use and operate the Machines in conformity with all federal, state and local government safety standards as well as all industry safety standards. Trilogy shall not be responsible for, and Buyer shall indemnify and exonerate Trilogy from, any expenses of defense and any and all claims and judgments resulting from non-compliance with the provisions of this paragraph.

Taxes and Duties - Trilogy will pay all import duties and related charges; however, Buyer shall be responsible for all applicable sales, use, excise, and other federal, state, and local taxes and fees associated with the purchase of the Machine(s). If any such taxes are required by law to be collected by Trilogy, they will be added to Trilogy's invoice and shall be payable by Buyer upon demand. Buyer shall provide any applicable exemption certificates in a timely manner if claiming tax exemption. Trilogy shall not be responsible for any penalties, interest, or additional charges due to Buyer's failure to pay required taxes or provide necessary documentation.

Limited Warranty And Remedies - The manufacturer warrants each Machine to be free from defective material and workmanship for one year from the date of sale if the Machine is given normal and proper usage, is owned and operated by the original Buyer, and is properly operated. During the Limited Warranty period, if the Machine is found to be defective by Trilogy or the manufacturer, it will be replaced free of charge, F.O.B. Trilogy. Repair, alteration or modification of any kind to the Machine without Trilogy's prior written approval, or without being performed by Trilogy's personnel, absolutely and irrevocably voids this Limited Warranty. Cutting tools and dies and other expendable items and tooling are not warranted. The limited warranty described in this paragraph shall be in lieu of any other warranty, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose. In the event that any warranty stated in Trilogy's quotation shall differ from the foregoing warranty, the warranty in the quotation shall apply. It is the responsibility of the Buyer to ascertain the capacity rating of a Machine being ordered to determine that it will meet the Buyer's requirements. Under no circumstances shall the liability of Trilogy exceed the price of the Machine upon which such liability is based. The time within which Buyer may bring any action against Trilogy under this Limited Warranty shall be limited to one (1) year following the date of sale.