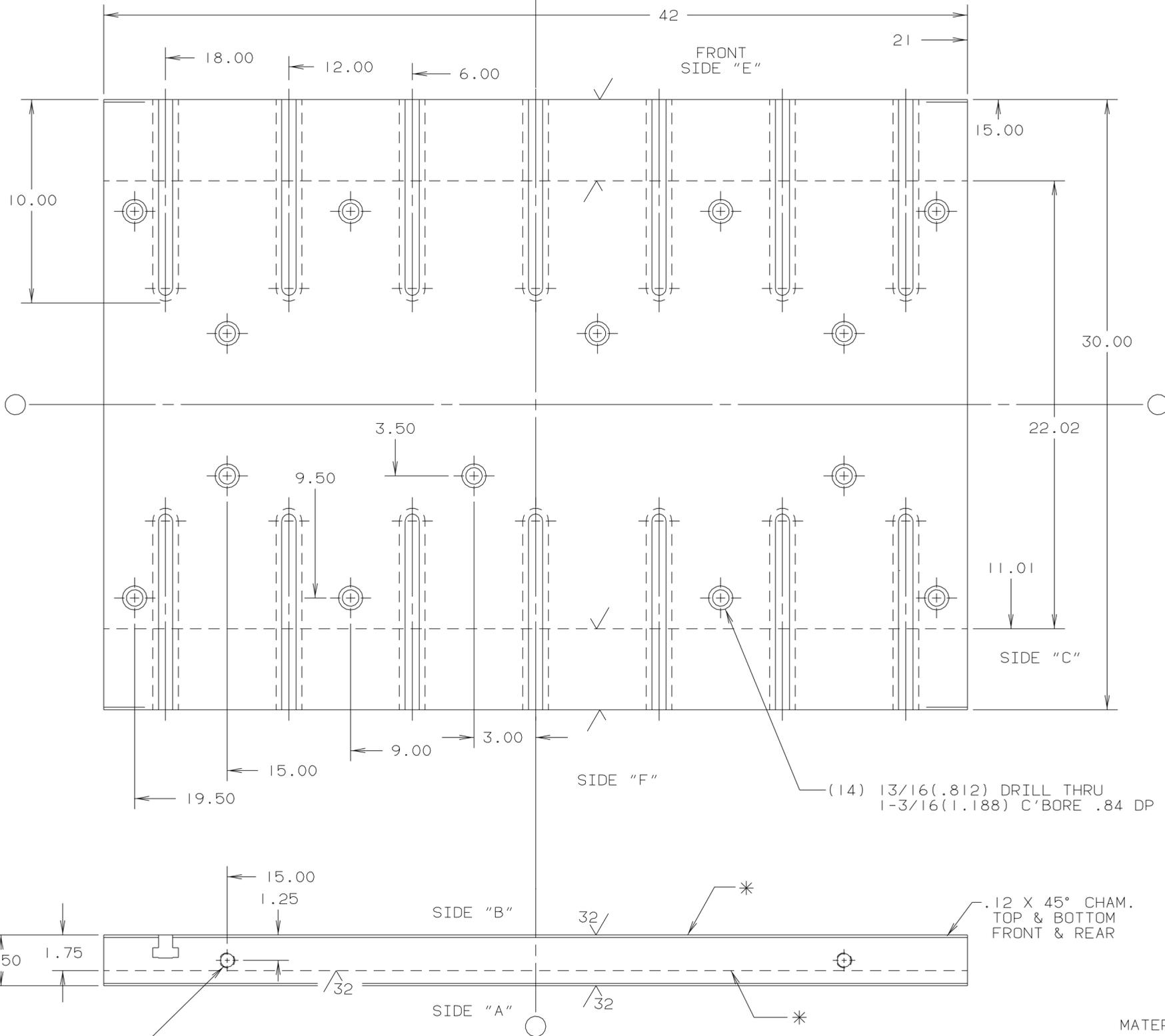
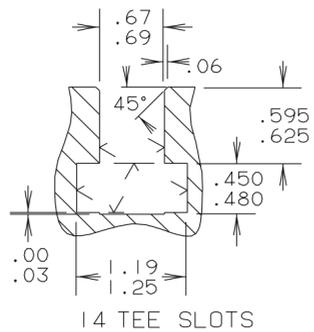


ITEM	DESCRIPTION	REQ'D.
1	.75-10 X 2.50 SHCS	14



(14) 13/16(.812) DRILL THRU
1-3/16(1.188) C'BORE .84 DP

(4) 43/64(.672) DR 2.00 DP
3/4(.750)-10 TAP 1.12 DP
(2) SIDE "E" & (2) SIDE "F"

.12 X 45° CHAM.
TOP & BOTTOM
FRONT & REAR

MATERIAL: HR1020

SURFACES MARKED WITH * MUST BE PARALLEL WITHIN .001" ON EACH CORNER. VARIATION IN THICKNESS NOT TO EXCEED .001" FOR WIDTHS UP TO 20" AND .002" IN ANY 60" LENGTH. TOP AND BOTTOM SURFACES TO BE FLAT WITHIN .001" IN ANY 60" LENGTH.

EST WEIGHT 757 LBS	RAW MATERIAL WEIGHT	MACHINED SURFACES UNLESS OTHERWISE SPECIFIED DIMENSION TOLERANCE ±	THE MINSTER MACHINE CO.		LAST REV DATE -
GROUP TECH NO		X AND X X 0.100	MINSTER, OHIO		REV LEVEL -
REFERENCE NO		X XX 0.010	© 1990 THE MINSTER MACHINE COMPANY. THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE COMPANY. ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED.		
SUPERSEDED BY		X XXX 0.001	DATE 8-7-90	DRAWN BY LMW	CHECKED BY RK
SUPERSEDES		X XXXX 0.0005	SCALE .25		
PATTERN FILE NO		FINISH 125 MICROTINCHES BREAK SHARP CORNERS 0.03	NAME OF PART PLATE, SLIDE SUB		
PATTERN BASIC NO		[L] 015 [Z] 015 [Z] 015	MATERIAL HR1020	PATT NO	
			NO. REQ'D ONE	PART NO C	1165-554