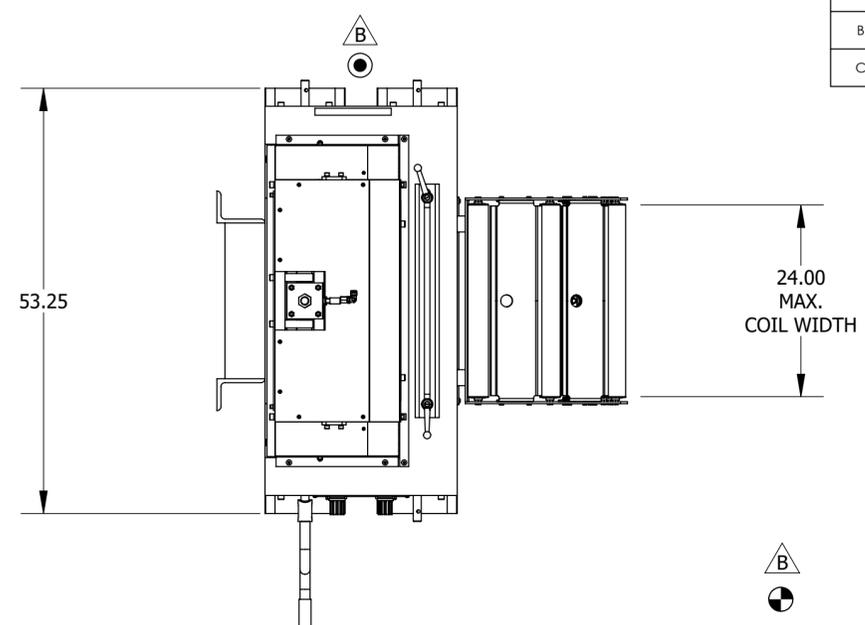


APPROVAL PRINT

REVISIONS			
REV.	BY	DATE	DESCRIPTION
A	NZ	9/6/2023	UPDATED VIEWS, AMPERAGE 25 A WAS TBD, ADDED ELECTRICAL ENCLOSURE
B	NZ	9/7/2023	ADDED NOTES, DROP POINT CALL OUTS, PENDANT HOLDER MOVED TO RIGHT SIDE
C	NZ	9/8/2023	ADDED JOG PENDANT TO DRAWING, REVISED SYMBOL KEY

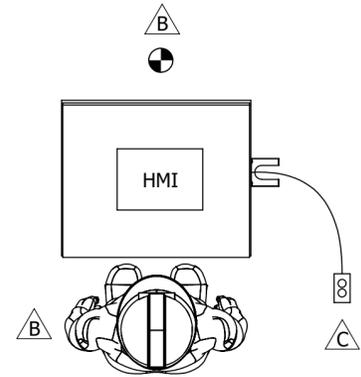


CUSTOMER APPROVALS

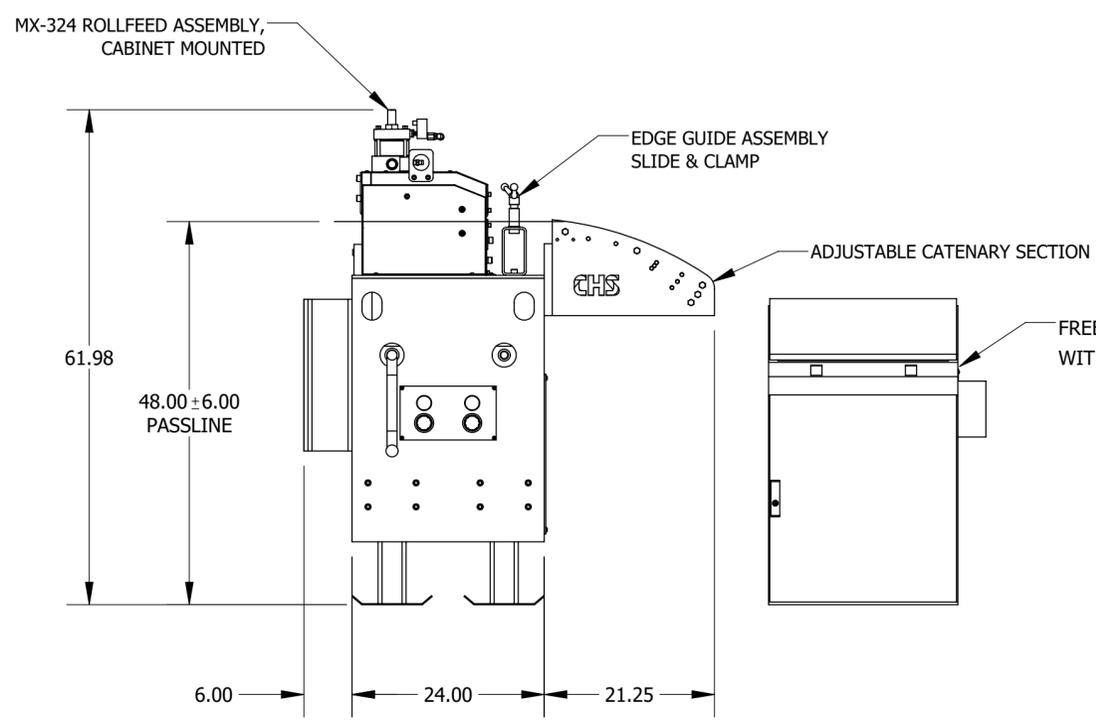
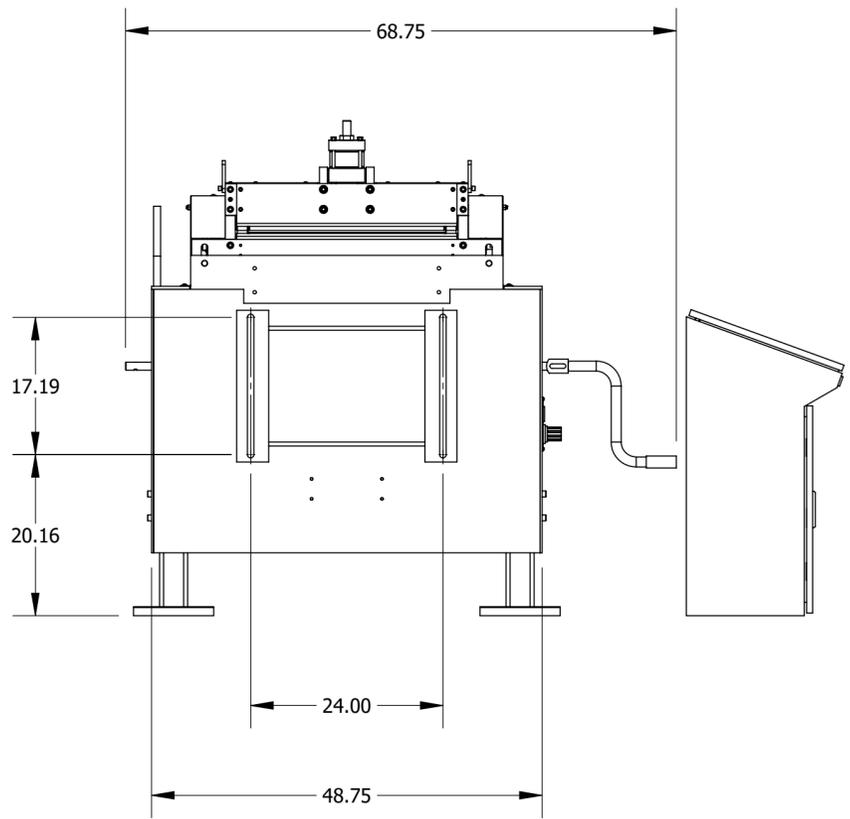
LINE DIRECTION:	RIGHT TO LEFT
ROLL FEED:	MX-324
CONTROLS PLATFORM:	SIEMENS-SIMO 142
POWER VOLTS:	480 VOLTS / 3 PHASE
AMPERAGE:	25 A
PAINT COLOR:	RAL-7035

CUSTOMER _____ DATE _____

RIGHT TO LEFT
FEED DIRECTION



- SYMBOL KEY**
- INDICATES ELECTRICAL DROP 480/3/60
 - INDICATES PNEUMATIC DROP 20-80 PSI
 - INDICATES OPERATOR POSITION



NOTE: CABINET CAN BE LOCATED PER CUSTOMER'S DISCRETION BASED ON CABLE LENGTHS PROVIDED

PRELIMINARY
TO BE USED FOR REFERENCE ONLY
DO NOT USE FOR CONSTRUCTION

	CONFIDENTIAL PROPERTY 	TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL ±1/64 2 PLACE DIMS. ±.01 3 PLACE DIMS. ±.005 ANGLES ±1/2°	
	CAD COMPUTER AIDED DESIGN CHANGE RESTRICTED NO MANUAL CHANGES REFERENCE DRAWING No. 2003966 WEIGHT / LBS. 1720.8662	BREAK ALL SHARP EDGES REMOVE ALL BURRS DO NOT SCALE DRAWINGS WORK TO DIMS.	
TITLE LINE LAYOUT, MX-324		SHEET 1 of 1 SHT. SIZE C SCALE 1:15 DRAWN BY: NZ	
DATE 5/1/2023		ASSY No. DRAWING No. CHS-1188	