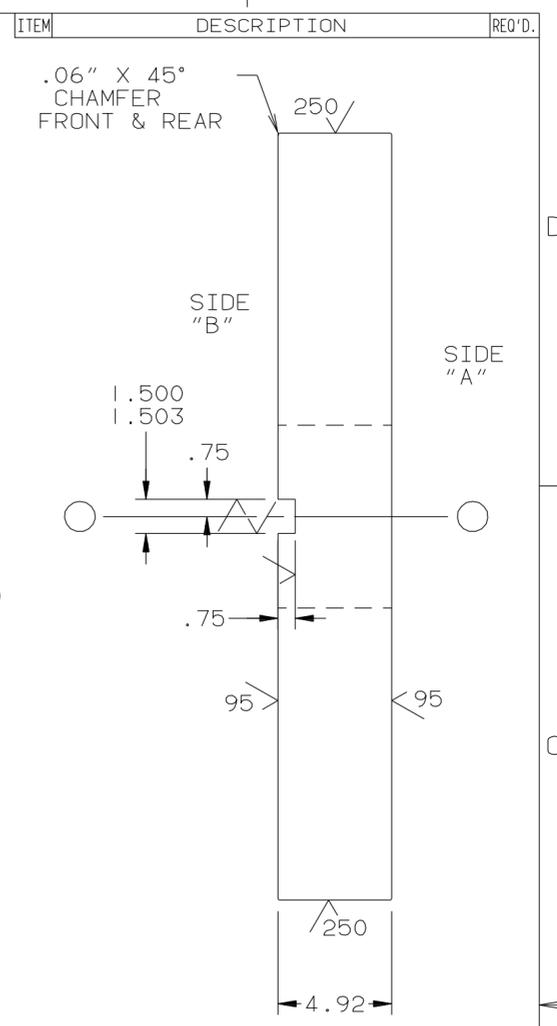
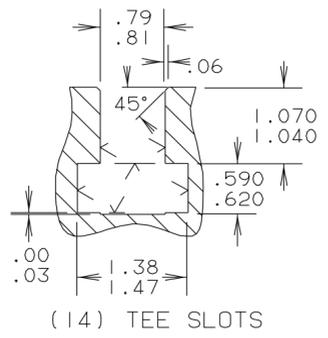
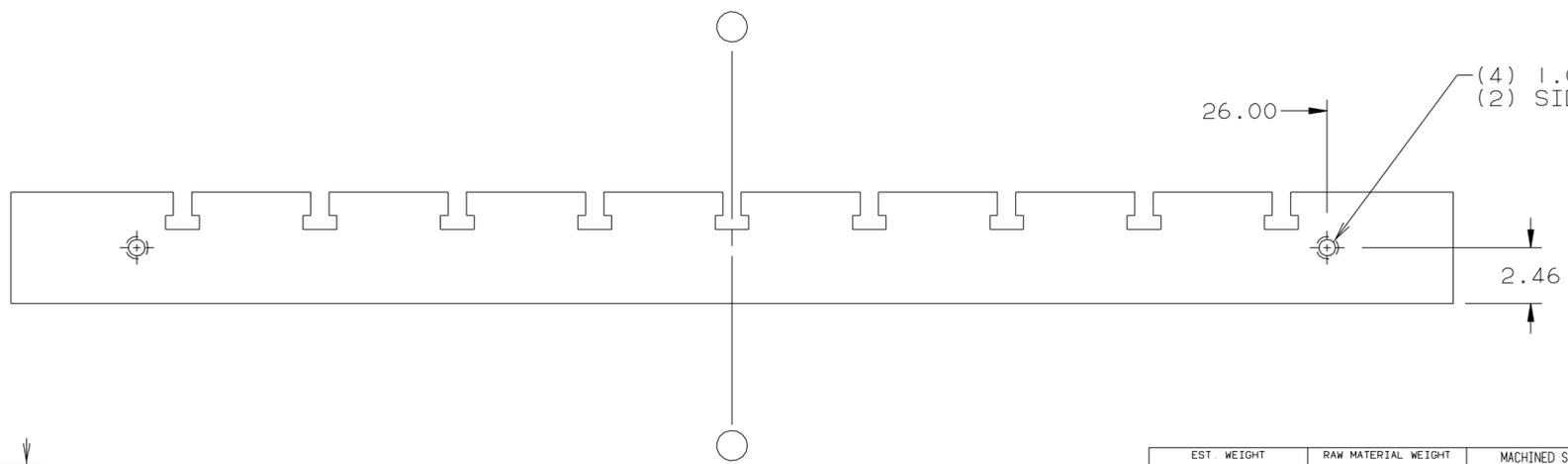


(12) 1.062 DRILL THRU  
1.47 C'BORE 1.12 DP



SIDE "A" & SIDE "B" TO BE  
FLAT AND PARALLEL WITHIN  
.001 IN ENTIRE LENGTH

(4) 1.000-8 TAP 1.50 DP  
(2) SIDE "E" & (2) SIDE "F"



CERTIFIED PRINT	
CUSTOMER	
EQUIPMENT SERIAL #	DATE SENT
CUSTOMER ORDER #	

CUSTOMER	
CUSTOMER'S ORDER NO.	
PRESS SERIAL NO.	
DATE	SIGNED

EST WEIGHT 2240 LBS	RAW MATERIAL WEIGHT	MACHINED SURFACES UNLESS OTHERWISE SPECIFIED
GROUP TECH NO P2H-160-63-4-007		DIMENSION TOLERANCE ±
REFERENCE NO W-1154-740		X AND X X 0.100
SUPERSEDED BY		X XX 0.010
		X XXX 0.001
		X XXXX 0.0005
		FINISH 125 MICROTINCHES
		BREAK SHARP CORNERS 0.03
		[L] 015 [Z] 015 [Z] 015
PATTERN FILE NO		
PATTERN BASIC NO		

<b>THE MINSTER MACHINE CO.</b>		LAST REV DATE 7-8-93
MINSTER, OHIO		REV LEVEL CHANGED BY KRH
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DATE 6-16-93	DRAWN BY KAB	CHECKED BY KAB
SCALE .1875		
NAME OF PART PLATE, BOLSTER		
MATERIAL HR1020	PATT NO.	
NO REQ'D ONE	C	PART NO 1154-884