

ATTACHED SHEET

1. MODEL

HYO DONG FORMER MODEL : HBF-516

2. SPECIFICATIONS

- Forging station	5 station
- Bolt Size (M)	16(26AF) mm
- Open-up Dia.	Ø 32 mm
- Forging load	170,000 kgf
- Cut-off Dia	Ø 18(16) mm
- Cut-off length	20 - 100 mm
- Cut-off knife size	Ø 65 x 30 mm
- Cut-off quill size	Ø 55 x 100 mm
- Punch size	Ø 80 x 200 mm
- Die size	Ø 105 x 250 mm
- Center distance between dies	117 mm
- P.K. stroke	45 mm
- K. stroke	12 - 95 mm
- Max RPM	150 pcs/min
- Main motor	55 kw
- Machine dimensions	6.9*3.8*2.9(L*W*H)
- Machine weight	65,000 kg
- Electric capacity	(480V,60Hz)100 kVA
- Air capacity	5.0 L/J
- Lubrication & Coolant oil capacity	700 L

- * This spec. is depend upon wire tensile 50 kgf/cm²
- * Cut-off Dia. is depend upon wire tensile 65kgf/cm²
- * Specification subject to change without further notice