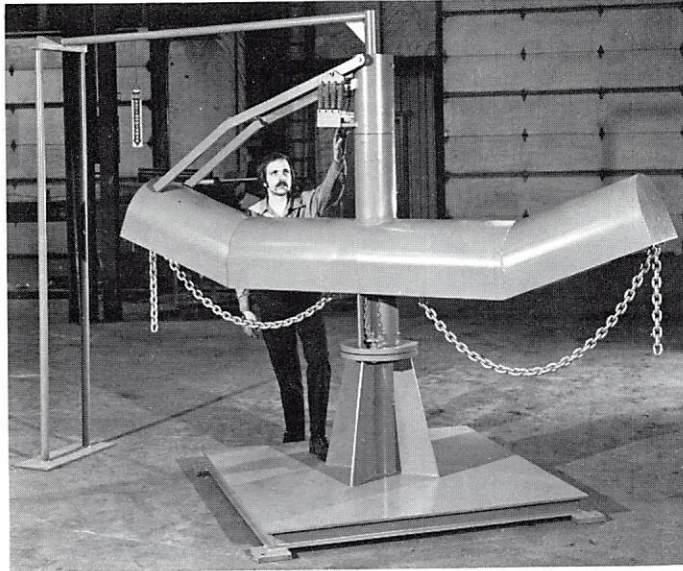


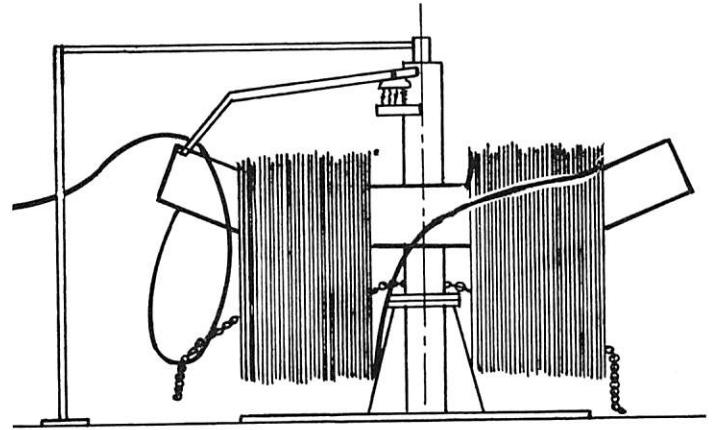
# Flippers for Continuous Parts Production



Recognized as the industry's most ruggedly-built and workable double-end coil stand, the RMG flipper is designed to accommodate two coils and permit virtually continuous pay-off of hot rolled used in conjunction with an in-line wire drawing machine.



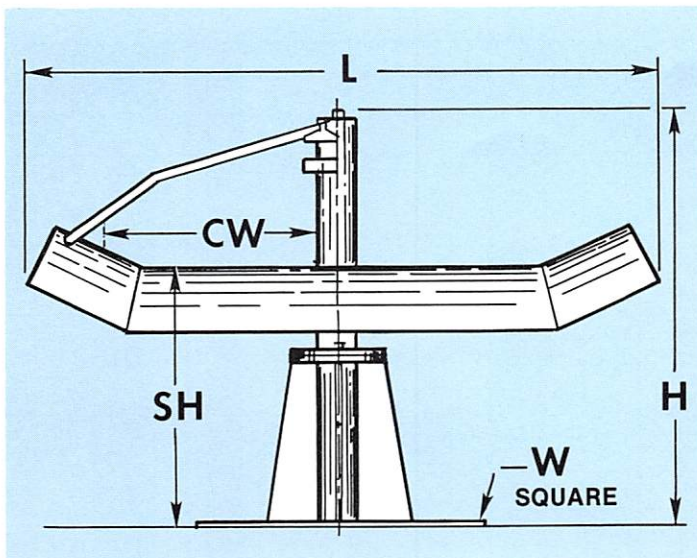
When equipped with an optional loose-loop restraining post, the RMG flipper offers a unique practical advantage: it minimizes the floor space requirement (between the flipper and the wire drawer) normally associated with flipping hot rolled rod.



**OPERATION:** The active coil is "flipped off" to the left. The stand-by coil is loaded on the right. While the production machine continues to produce parts, the operator unbands the stand-by coil and butt-welds the head-end to the tail-end of the active coil. When the active coil is depleted, the operator rotates the stand-by coil into position while the production machine continues to uninterruptedly produce parts. No downtime for coil changeover.

Even when the RMG flipper is provided *without* a loose-loop restraining post, the unit offers several unusual attributes:

1. Tandem, independently adjustable, upper restraining arms which minimize the possibility of two or more loops being pulled off the support saddle at any one time.
2. The lower portion of the coils, beneath the saddle, is restrained by a heavy log chain which offers additional protection from two or more coils escaping at any one time. It also serves to "dampen" the tendency of the coils to swing, oscillate, and behave erratically.
3. Coil weight is not a limiting factor. Flipper is designed to accommodate any coil providing its width does not exceed the CW dimension listed below.
4. Equipped with tapered-roller anti-friction bearings and an extra-heavy detenting stop, the RMG flipper is regarded by the operators as the easiest to rotate and position.



MODEL NUMBER		CC-3000	CC-4000	CC-5000	CC-6500
Maximum Recommended Rod Diameter	Mild Steel	5/8"	5/8"	5/8"	5/8"
	Alloy	9/16"	9/16"	9/16"	9/16"
Dimensions (Inches)	L Length	120"	148"	176"	210"
	W Width	60"	72"	84"	96"
	H Height	88"	88"	88"	88"
	CW Coil Width	36"	48"	60"	60"
	SH Saddle Height	56"	56"	56"	60"
List Price Subject to Prevailing Multiplier	Base Flipper	\$5200	\$6500	\$9800	\$13,500
	Loose Loop Restrainer	\$400	INC	INC	INC
Shipping Weight — Pounds		2200	4500	5400	7000