



CONFIDENTIAL PROPERTY CHS Automation Roseville, Michigan		TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTIONAL: 1/64 2 PLACE DECIMALS: 0.005 ANGLES: 1/2° WHEN ALL DIMENSIONS ARE NOT SHOWN, THE WORK SHALL BE TO THE FINISH.		CHS AUTOMATION TITLE: LINE LAYOUT ~ 20K REEL / COIL CAR. PS-350 HD 11 ROLL, 18" WIDE LEFT TO RIGHT ASSY. SCALE DRAWN BY: D.G.T. DATE: 09.30.16 CHECKED BY: 1009415-P	
CAD	COMPUTER AIDED DESIGN CHANGE RESTRICTED NO MANUAL CHANGES				