

# PSR SERIES

For wire diameter ranging from 0.062" to 0.438" (1.6mm to 11.0mm), the PSR machines feature a pneumatic, single roll wire relaxer and compensator arm to provide greater control over your wire drawing processes. Coupled with comprehensive diagnostics, these machines provide reduced downtimes and less maintenance.

### STANDARD FEATURES

- Patented one-way clutch wire relaxer roll
- Axial movement of wire relaxer for exit wrap alignment
- Durable through-hardened D2 tool steel capstan
- Full capstan cover with electrical interlock allowing full access to capstan
- Gripper chain
- Two hand jogging with all operator controls
- STARTGARD (production machine interlock)
- SLIPGARD (forward compensator over travel switch)
- TANGLEGARD (production machine interlock)

### OPTIONS & ACCESSORIES

- Reverse frame (left to right wire flow)
- Twelve o'clock clamp roller
- End of coil detector
- Annular roller assembly
- 9" (228.0mm) Aluminum compensator wheel
- Remote grease points
- Pointer tooling
- Operator pendant control
- Exit wire guide assembly
- M1010A Huskie cutter
- HMI/touch panel
- Advanced diagnostics package
- Maintenance management schedule
- Alarm history

## MODELS

### MODEL 56

Capstan Diameter: 24" (600.0mm)  
Maximum Diameter after draw: 0.375" (9.5mm)  
Speed Range: 5 - 125FPM (1.5 - 38.0MPM)

### MODEL 67

Capstan Diameter: 28" (700.0mm)  
Maximum Diameter after draw: 0.438" (11.1mm)  
Speed Range: 5 - 330FPM (1.5 - 100.0MPM)

