

# Smith Machinery

Ames, IA

September 24, 2025

Thank you for the opportunity to quote our Scotchman Ironworker manufactured in Philip, South Dakota.

## Model 50514-EC



### Standard Features Include:

- |  |  |
|--|--|
| * Single Operator, 5 Stations  | * Rectangular Notcher: 2-1/2" x 2-3/4" x 3/8"  |
| * 50 Ton Punch Station (1-1/4" in 1/2")                                    | * 14" Tool Table Work Area   |
| * Keyed Punch Ram For Safety   | * LED Light Package  |
| * 6" Throat Depth  | * Slug Receptacle  |
| * 2" Die Holder, Punch Nut W/Wrench & Stripper                             | * Electrical Box Supplied With Emergency Palm Button And Lock-Out Tag-Out Accommodations |
| * One Round Punch & Die: Max Diameter 1"                                   | * 230/460 Volt / 3-Ph Electrics (Must Specify)   |
| * Adjustable Electric Stroke Control w/Scale                               | * All Guards Comply With ANSI B 11-5 Standards   |
| * Electric Remote Foot Pedal   | * Forklift Accommodations  |
| * Angle Shear Capacity: 4" x 4" x 3/8" At 90°<br>And 2" x 2" x 1/4" At 45° | * Three-year warranty (Parts only)   |
| * 14" Flat Bar Shear With 4-Way Reversible Blade                           | * Made in the USA  |

50514-EC Ironworker (Please Specify Voltage!)

\$ 16,690.00

Optional Equipment:

Sub-total \$ 16,690.00

Freight Estimate Only - Rate Is Not Guaranteed! (Ex Works: Philip, SD)

**Total investment (Does not include local sales tax)..... = \$ 16,690.00**

Quote is good for **15 days only**, excluding freight which is subject to change.

All prices are in U.S. funds. **Special orders cannot be cancelled after order is placed.**

Scotchman Industries reserves the right to correct any errors in this quote without liability.

**Scotchman Industries sells their equipment through a dealer network only. To locate a dealer in your area, or if you have any further questions, please contact us at 605-859-2542.**

We look forward to servicing your Ironworker needs!

With Regards,  
Customer Service

01/01/24

**"SCOTCHMAN LEASING" - AN AFFORDABLE OPTION FOR QUALIFIED BUYERS!**

For a 1 year lease, your monthly payment would be	\$ 1,480.57	with a down payment of	\$ 1,480.57
For a 2 year lease, your monthly payment would be	\$ 769.91	with a down payment of	\$ 1,539.82
For a 3 year lease, your monthly payment would be	\$ 525.07	with a down payment of	\$ 1,575.21
For a 4 year lease, your monthly payment would be	\$ 409.41	with a down payment of	\$ 1,637.64
For a 5 year lease, your monthly payment would be	\$ -	with a down payment of	\$ -

***Our 1-page application is available at [www.scotchman.com](http://www.scotchman.com) or call 605-859-2542.***

*\$1.00 End Of Lease Buy Out, No Early Payoff Penalty, \$100 Doc. Fee Required With Advance Payment,*

*\$4,000 Lease Minimum, Freight and Installation Charges Are Not Eligible For Leasing..*

*Leasing Not Available in Alabama, Nevada, New Jersey or West Virginia.*

**Other Optional Equipment:**

# - Single Phase Motor, 5 hp 220 volt / 60 Hz	\$ 500.00
#033234 - Laser Light - Bar Shear (Factory Installation)	\$ 1,155.00
#004535 - Optional Jog Box - 50EC&ET (Factory Installation)	\$ 675.00
#533200 - Tool Table Extension W/ Punch & Die Drawer (100 lbs. Max)	\$ 995.00
#400730.1 - Punch Table With Fence & Scale (Factory Install)	\$ 350.00
#510045.1 - Shear Table w/Mitre Fence (Factory Install)	\$ 350.00
#025603 - 48" Deluxe Back Gauge	\$ 885.00
#534306 - LG Measuring Package (50C/T)	\$ 570.00
#026980 - Infeed Conveyor (24" X 5 Foot w / Support Arms)	\$ 3,535.00
#540076 - 6" Brake Complete (With 4-Way Lower V-Die)	\$ 635.00
#433003 - 8" Brake Complete (With 2" V opening dies standard - For 1/4" material)	\$ 1,950.00
#433000 - 12" Brake Complete (With 2" V opening dies standard - For 1/4" material)	\$ 2,290.00
#026800 - Brake Length Gauge With Scale	\$ 245.00
#026865 - 12" Brake Table With Scale & Squaring Arm	\$ 460.00
#001360/001365 - Open End Brake (Max 1/4" x 3" Flat or 1/4" x 3" Angle Iron)	\$ 1,745.00
#001195 - Pipe Notcher Housing (Separate Dies Required For Each Size)	\$ 405.00
#001220 - 3/4" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 670.00
#001222 - 1" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 695.00
#001224 - 1-1/4" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 695.00
#001226 - 1-1/2" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 695.00
#001228 - 2" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 730.00
#012450 - Tool Table Pusher For Pipe Notcher	\$ 85.00
#540100 - Punch Pusher	\$ 195.00
#540160 - 90 Degree V-Notcher (6" x 6" x 1/8" or 3" x 3" x 1/4")	\$ 2,785.00
#017400 - Rod Shear (Up To 1" Round or 3/4" Square)	\$ 1,800.00
#001350/016540 - Square Tube Shear (1/2" to 1" - 14 Gauge Maximum)	\$ 1,425.00
#001293/001172/001175 - Picket Tool Housing (Separate Dies Req'd For Each Size)	\$ 1,375.00
#001150/001249 - 1/2" 14 Gauge Max. Upper & Lower Dies	\$ 430.00
#001190/001292 - 3/4" 14 Gauge Max. Upper & Lower Dies	\$ 430.00
#001162/001264 - 1" 14 Gauge Max. Upper & Lower Dies	\$ 430.00
#000687 - 2-5/8" Die Holder	\$ 225.00
#500091 - 2-5/8" Die Holder Spacer	\$ 130.00
#500105 - 4" x 6" Die Riser Blocks (Set Of 2)	\$ 155.00
#221350 - Bolts - M12 X 110 SHCS (Requires 2)	\$ 11.00
#343425 - Angle Shear 4" x 4" x 3/8" (When Ordered Separately)	\$ 1,725.00
#343442 - Angle Iron Miter Guide	\$ 65.00
#024490 - Unistrut Shear (PF45 & 50 Ton)	Call For Pricing
(Please Call To Inquire About Other Material Profiles)	
(Material Sample Required For All Orders Prior To Order Approval)	
#024700/024720 - Weld Coupon Bender - PF45, 50C & 50T (Max 3/8"x2"x7")	\$ 1,960.00
#002505 - Economy #20 Punch & Die Package (16th) (Retail Price = \$620, Savings = \$195)	\$ 425.00
Includes: 12 sets of round punches and dies: 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1 & a snap ring removal tool.	
#002506 - Economy #20 Punch & Die Package (32nd) (Retail Price = \$626, Savings = \$201)	\$ 425.00

Includes: 12 sets of round punches and dies: 11/32, 13/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32 & a snap ring removal tool.		
#002509 - Economy #20 Punch & Die Package (Metric) (Retail Price = \$638, Savings = \$163)	\$	475.00
Includes: 12 sets of round, metric punches and dies: 8, 10, 12, 14, 16, 18, 20, 22, 24, 28, 30, 32 & a snap ring removal tool.		
#002507 - Deluxe #20 Punch & Die Package (Retail Price: \$2,294, Savings: \$944):	\$	1,350.00
Includes: Round: 9/32, 11/32, 13/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32, 1-1/8, & 1-1/4; Squares: 3/8, 1/2, 5/8, & 3/4; Ovals: 5/16 x 3/4, 7/16 x 3/4, 9/16 x 3/4, 5/16 x 1, 7/16 x 1, 9/16 x 1, 5/16 x 1-1/4, 7/16 x 1-1/4, 9/16 x 1-1/4 & a snap ring removal tool.		
#002320 - 8" Brake Package (Retail Price: \$2,035, Savings: \$240):	\$	1,975.00
8" Brake & Brake Length Gauge w/Scale		
#002321 - 12" Brake Package (Retail Price: \$2,875, Savings: \$610): 12" Brake,	\$	2,360.00
Brake Length Gauge w/Scale, & 12" Brake Table w/Scale & Squaring Arm.		
#002301 - Pipe Notcher Package (Retail Price: \$2,075, Savings: \$625): Housing, 1-1/4" Sch. 40 Pipe Dies, 1-1/2" Sch. 40 Pipe Dies, Tool Table Pusher & Punch Pusher.	\$	1,450.00
#002360 - Productivity Package (Retail Price: \$6,275, Savings: \$1,525):	\$	4,750.00
Infeed Conveyor (24" x 5' w/Support Arms), Laser Light for Bar Shear, Punch Gauging Table w/Fence & Scale, 48" Deluxe Back Gauge & Shear Table w/Miter Fence.		



# Scotchman®

## FREIGHT GUIDELINES



Smaller Ironworkers & Cold Saws



ALMI Pipe Notchers & Grinders



Larger Ironworkers



SUP & GAA Upcut Saws

SCOTCHMAN INDUSTRIES ships weekly using a selection of LTL carriers that are reliable with our products. Machines and accessories that are too heavy or too large for standard package shipments (UPS or FEDEX) require transport via truck freight.

Commercial address delivery rates are lower than residential, school, government, or limited access facilities. **Businesses located within residential areas or remote locations incur additional fees.** If no one is available to unload/receive shipment or the area is not accessible and the truck cannot unload on first attempt, re-delivery fees apply. Truck shipments require consignee to have means to unload from truck upon arrival (dock & forklift). Driver is not required to assist with unloading, unless liftgate delivery service is secured.

**Accessorial service options are available for added fees. Most frequent service requested are delivery appointment required and liftgate delivery service.** Liftgate service- driver responsible for lowering freight to ground level (weight limits do apply) where responsibility transfers to customer to move.

For customers without means to unload at destination, pick-up at carrier's terminal may be an option. **Call, 605-859-2542, for further assistance on available truck freight options that best fit your needs.**

# INSPECT EACH MACHINE BEFORE ACCEPTING

MACHINES READY TO SHIP