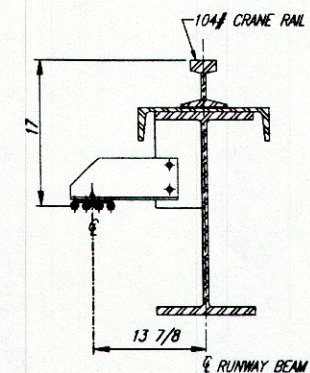
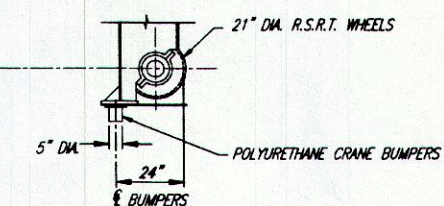




© INSUL-8 "SAFE-LEC 2" (400 AMP) RUNWAY CONDUCTOR SYSTEM
BY WHITING CORPORATION. SEE DRG. T-74259



SEE DRG. T-74213 FOR VIEW "A-A"

"TIGER"		CRANE		
		CRANE DATA		
CAPACITY	70 TON (63.5 METRIC TON)			
SPAN	74'-9"			
CUSTOMER	FORD MOTOR COMPANY WALTON HILLS, OHIO			
CUSTOMER ORDER NO.	B74-PO02-891492			
WHITING CORPORATION PROJECT NO.	C12786.01			
WHITING CORPORATION SALES ORDER NO.	28552			
CRANE SERIAL NO.	12786			
CRANE SERVICE	CLASS "D" INDOOR, PRESSROOM			
MAXIMUM WHEEL LOAD	55,000 LBS.			
CURRENT	3 PH. 60 HZ. 480 VAC			
ADDITIONAL FEATURES:				
• CRANE TO BE OPERATED BY RADIO CONTROL WITH FESTOONED PUSH BUTTON PENDANT AS BACK-UP. • COMPASS DIRECTION PAINTED ON BOTTOM OF GIRDER "A". • BRIDGE TRAVEL LIMIT SWITCH. • JACKING PADS • PIPED TO ACCESS LUBRICATION SYSTEM.				
MOTOR	BRIDGE	TROLLEY	MAIN HOIST	AUX. HOIST
SPEED (FPM)	200	150	18	17
H.P.	2020	2010	100	40
R.P.M.	1800	1800	1800	1800
FRAME	DV160L46MCHGR	DV132M46MCHGR	405T	32AT
TYPE	INVERTER DUTY	INVERTER DUTY	VECTOR DUTY	VECTOR DUTY
CONTROL TYPE	ADJUSTABLE FREQUENCY	ADJUSTABLE FREQUENCY	FLUX VECTOR	FLUX VECTOR

FIELD ASSEMBLY AND ERECTION PROCEDURE MUST BE DONE IN ACCORDANCE WITH THE GENERAL INSTRUCTIONS AND PRECAUTIONS OUTLINED IN THE ERECTION MANUAL FURNISHED WITH CRANE.

FOR CHECKING SQUARENESS OF CRANE, SEE ERECTION MANUAL SHEET L-1923 ENTITLED "CRANE BRIDGE BENCH MARKS".

total cost: $1\frac{1}{2}^{\circ} = 1^{\circ}-0^{\circ}$

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THIS DRAWING REPRODUCED FROM U-102910

1	10-15-02		GENERAL INFORMATION EXCESSIVE RENT 28000 WHITING WAY MONROE, LA 70604 PHONE: 708-547-2000	FILE GENERAL ARRANGEMENT OF SA MOTOR TRUCK CRANE 70 (63.5 METERS) TON CAPACITY
2	12-30-02 SUG		SHOWN BY SUG DATE 10-15-02 BY SUG DATE 10-18-02 APPROVED BY DATE SIGNATURE <i>ANINE</i> FILE NO. 712784 01	USE FORD MOTOR COMPANY WALTON HILLS, OHIO U-10318
3				

U-103185