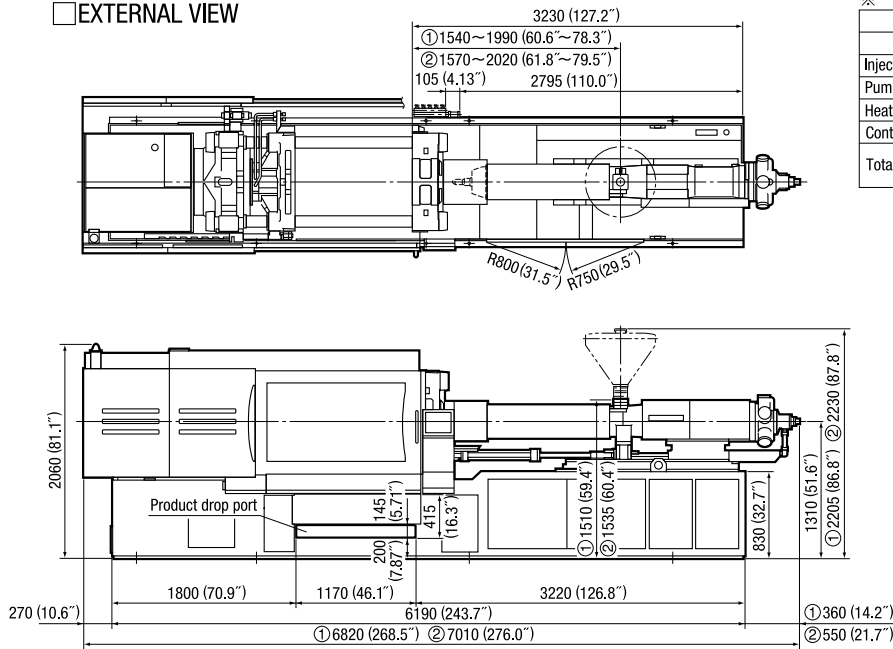


FN6000 [Injection type : ①71A ②100A]

FN280-71A and 100A

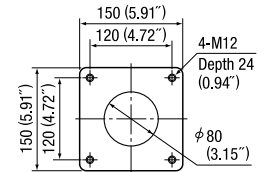
EXTERNAL VIEW



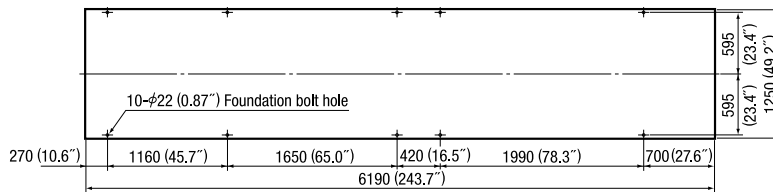
※

3-phase AC power		
230/460V ; 60Hz		
Injection type	①71A	②100A
Pump motor kW	37.0	37.0
Heater kW	21.98	28.19
Control kW	1.0	1.0
Total kW	59.98	66.19
Total kVA	72.98	79.19

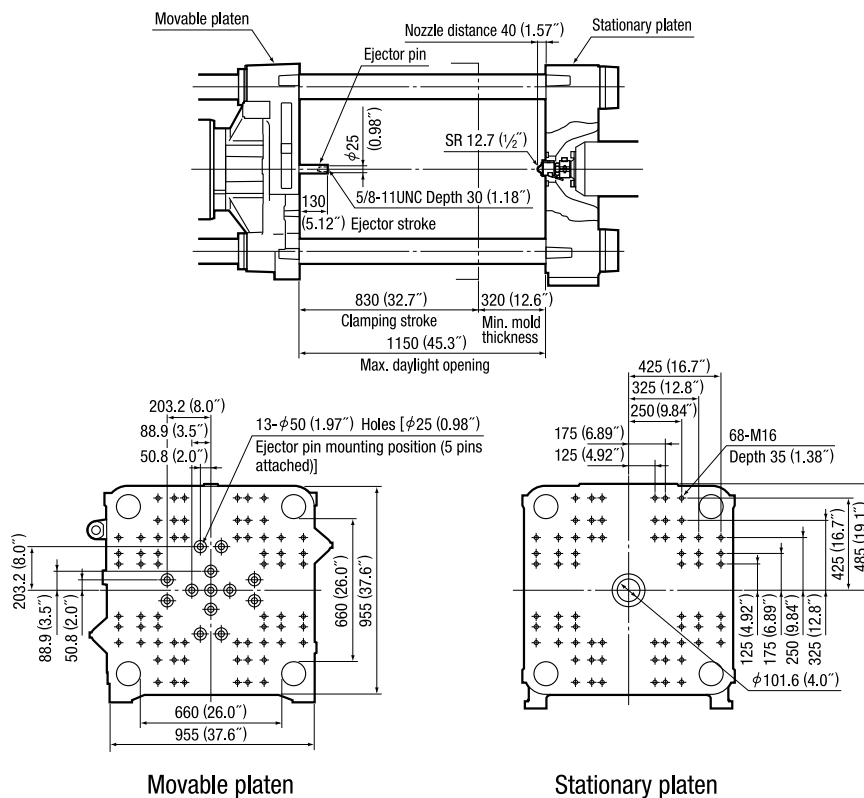
HOPPER FIXATION DIAGRAM



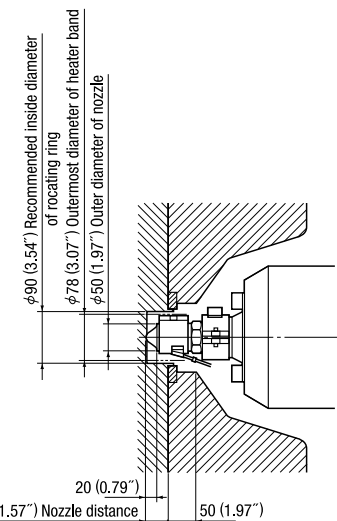
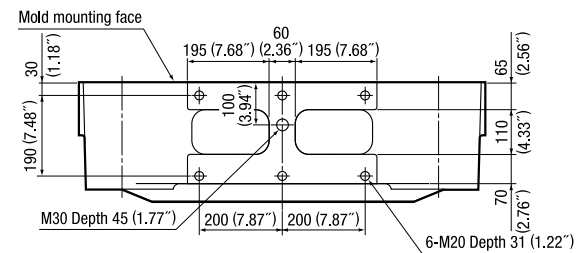
FOUNDATION DIAGRAM



MOLD ATTACHMENT DIAGRAM



ROBOT FIXATION DIAGRAM



Nozzle section

* The minimum mold dimensions at the time of maximum clamping force should be 465 (18.3") $\times$ 465 (18.3").