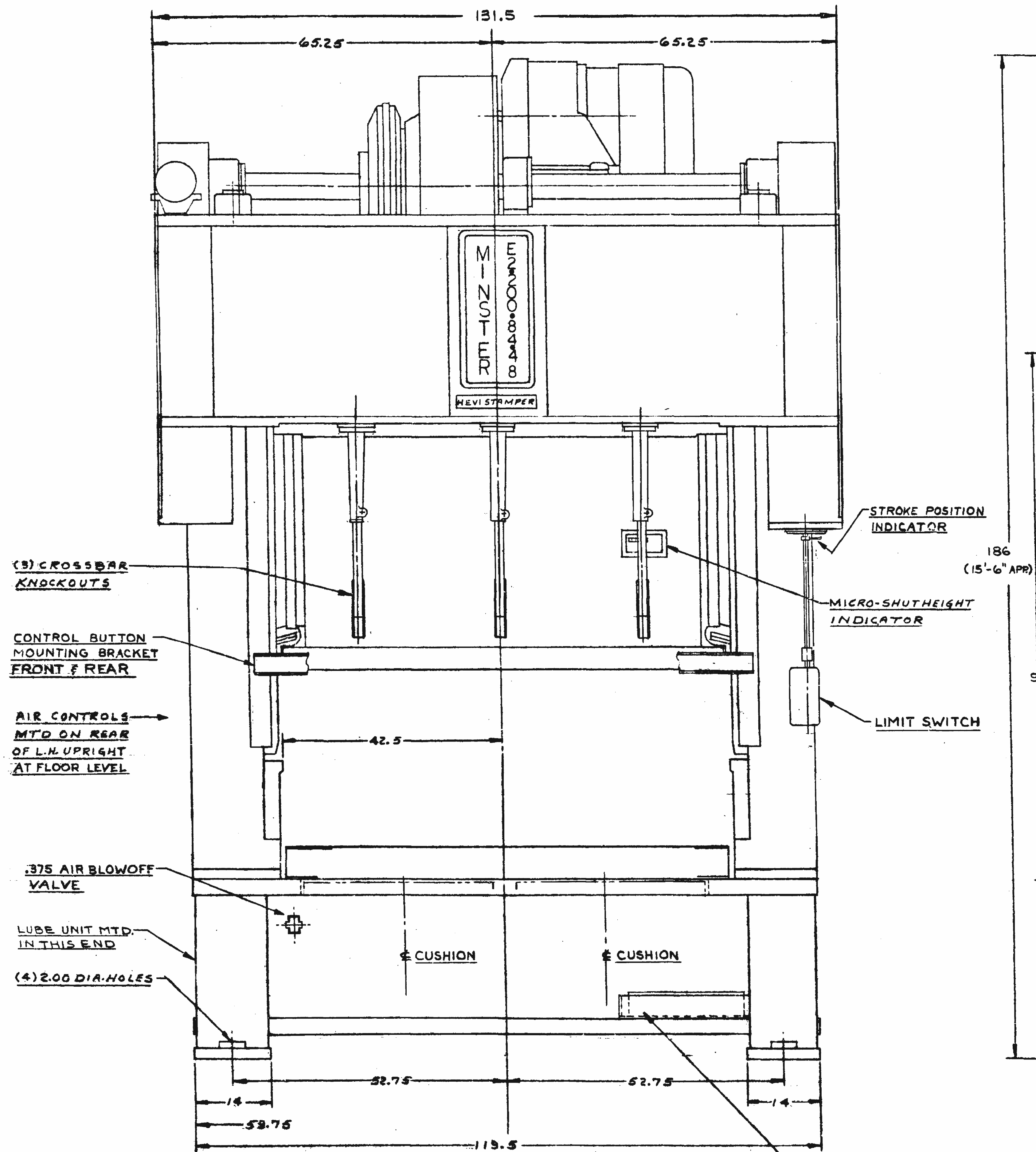
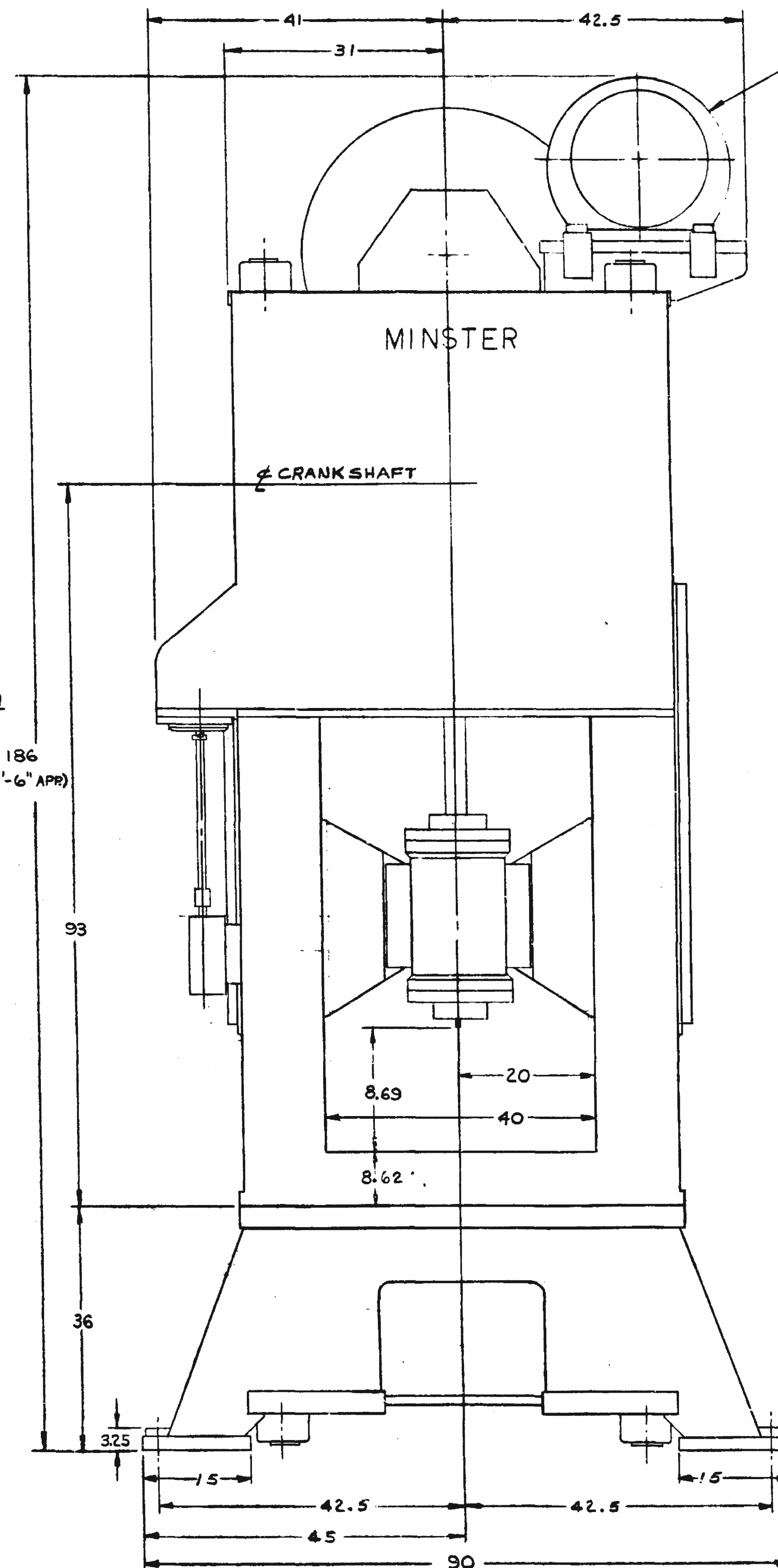




DIE SAFETY BLOCK 15" L₆.
(1) REQ'D.



MINSTER PRESS	E2-200-84-48
CAPACITY	200 TONS
STROKE	8 INS.
ADJ.	8 INS.
S.P.M.	0 TO 90
FULL F.W. ENERGY	40 S.P.M.
CUSHION CAPACITY @ 100 P.S.I.	31.4 TONS
CUSHION STROKE	4 INS.
NO. OF CUSHIONS	2

NOTE:-
PRESS MAY BE SINGLE STROKED
AS NOTED BELOW. A HIGHER RATE
OF SINGLE STROKING MAY CAUSE
EXCESSIVE MAINTENANCE OF CLUTCH
& BRAKE. THE SINGLE STROKING
SPEED SHOULD NEVER EXCEED
75% OF THE CONTINUOUS SPEED
OF THE PRESS.

CONTINUOUS S.P.M.	SINGLE STROKE S.P.M.
40	30
50	23
60	18

BASIC PART NO. E2-200-84-2000	UNLESS OTHERWISE SPECIFIED	FEATURES	THE MINSTER MACHINE CO.	MINSTER, OHIO
REFERENCE NO.	DIMENSIONS	TOLERANCE	DATE 9-21-70	DESIGNED BY D. Woods
SUPERSEDED BY	X AND X. X	0.100	CHECKED BY W.G.E.	TESTED .09
SUPERSEDED	X X X	0.010	GENERAL ASSEMBLY	
N C PROGRAMED	X X X X	0.001		
	X X X X	0.0005		
BREAK SHARP CORNERS 0.03				
		UNIVERSAL	PART NO.	
		NO. 1000	PART NO.	V-1073-934