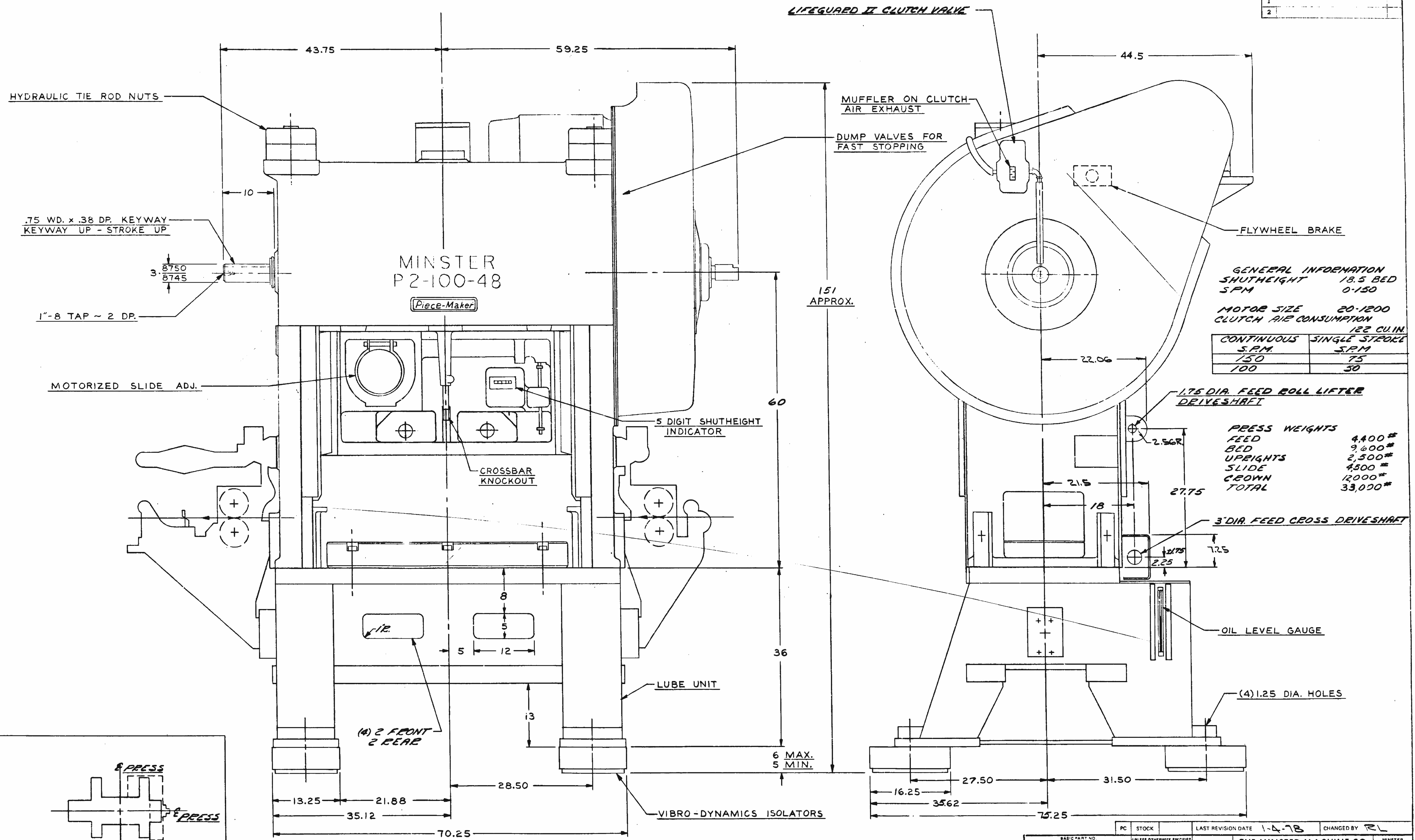


ITEM	DESCRIPTION	REV.
1		
2		



GENERAL INFORMATION

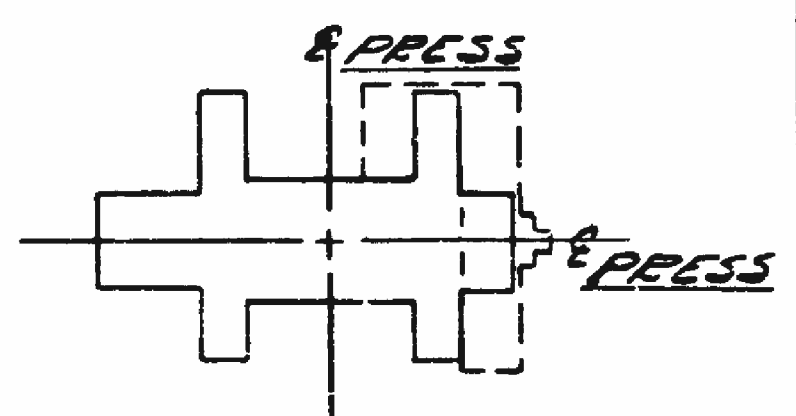
SHUTHEIGHT 18.5 BED
SPM 0-150

MOTOR SIZE 20-1200
CLUTCH AIR CONSUMPTION 122 CU. IN.

CONTINUOUS S.P.M.	SINGLE STROKE S.P.M.
150	75
100	50

PRESS WEIGHTS

FEED	4,400#
BED	9,600#
UPRIGHTS	2,500#
SLIDE	4,500#
CROWN	12,000#
TOTAL	33,000#



PLAN VIEW OF PRESS
SCALE 1/4" = 1 FOOT

P2-100-48-016-2000	PC STOCK	LAST REVISION DATE 1-4-78	CHANGED BY RL
REFERENCE NO.	UNLESS OTHERWISE SPECIFIED	T. FIXTURES	THE MINSTER MACHINE CO. MINSTER, OHIO
SUPERSEDED BY	DIMENSIONS TOLERANCE:	DATE 5-24-77	DRAWN BY SCHIELTZ
SUPERSEDES	X AND X.X 0.100	CHECKED BY EL	SCALE .12
N C PROGRAMED	X.XX 0.010	NAME OF PART	LAYOUT, GENERAL ASS'Y
	X.XXX 0.001	MATERIAL	PATT. NO.
	X.XXXX 0.0005	NO. REQ'D	PART NO. V-1114-099
	FINISH 125 MICROINCHES		
	BREAK SHARP CORNERS 0.03		