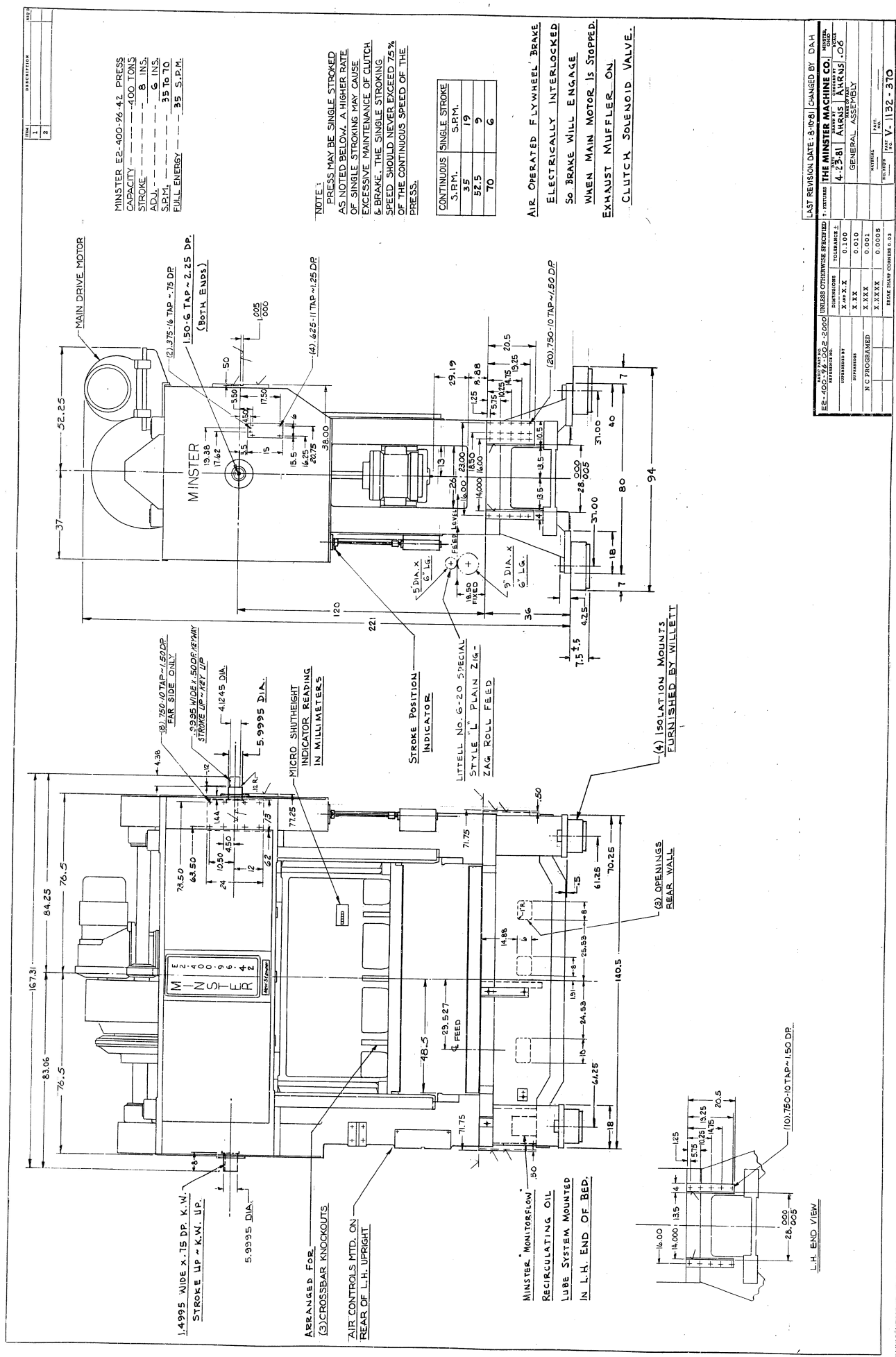




MINSTER E2-400-76-42 PRESS
CAPACITY --- 400 TONS
STROKE --- 8 INS.
ADJ. --- 6 INS.
S.P.M. --- 35 TO 10
FULL ENERGY --- 35 S.P.M.

NOTE:
PRESS MAY BE SINGLE STROKED
AS NOTED BELOW. A HIGHER RATE
OF SINGLE STROKING MAY CAUSE
EXCESSIVE MAINTENANCE OF CLUTCH
& BRAKE. THE SINGLE STROKING
SPEED SHOULD NEVER EXCEED 75%
OF THE CONTINUOUS SPEED OF THE
PRESS.

CONTINUOUS	SINGLE STROKE
S.P.M.	S.P.M.
35	19
52.5	9
70	6

AIR OPERATED FLYWHEEL BRAKE
ELECTRICALLY INTERLOCKED
SO BRAKE WILL ENGAGE
WHEN MAIN MOTOR IS STOPPED.
EXHAUST MUFFLER ON
CLUTCH SOLENOID VALVE.

LAST REVISION DATE: 8-10-81 CHANGED BY: DAH	
THE MINSTER MACHINE CO.	REVISION
4-23-81	AKRNS
GENERAL ASSEMBLY	
N C PROGRAMMED	
MATERIAL	
FINISH	
V-1132-370	