

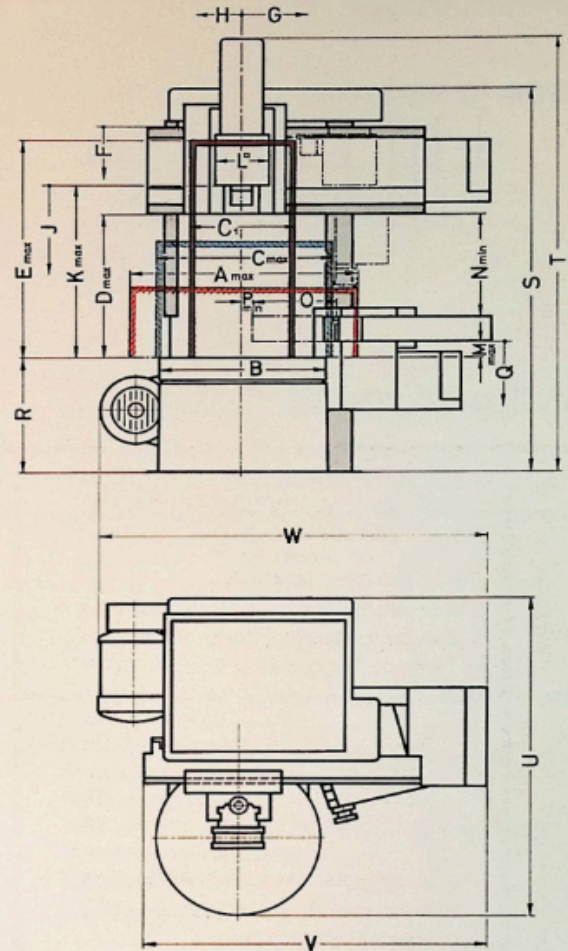
6. Main Specification

			14 DKE	16 DKE	20 DKE
Swing table dia.	A	mm	1400 (55")	1600 (63")	2000 (78")
	B	mm	1000 (39")	1250 (49")	1600 (63")
		mm	to 1400 (55")	to 1600 (63")	to 2000 (78")
Max. size of workpiece	C	mm	1150 (45")	1400 (55")	1800 (71")
	C ₁ *)	mm	800 (31")	800 (31")	800 (31")
	D*)	mm	1150 (45")	1150 (45")	1250 (49")
	E*)	mm	1750 (69")	1750 (69")	1850 (73")
Working range of rail head	F	mm	800 (31")	800 (31")	900 (35")
	G*)	mm	780 (31")	920 (36")	1120 (44")
	H*)	mm	130 (5")	130 (5")	130 (5")
	J	mm	700 (27")	700 (27")	700 (27")
	K*)	mm	1375 (54")	1375 (54")	1475 (58")
	L	mm	400 x 400	400 x 400	400 x 400
		in.	15 3/4 x 15 3/4	15 3/4 x 15 3/4	15 3/4 x 15 3/4
Working range of side head**)	M	mm	850 (33")	850 (33")	950 (37")
	N*)	mm	115 (4 1/2")	115 (4 1/2")	115 (4 1/2")
	O	mm	600 (23 1/2")	650 (25 1/2")	725 (28 1/2")
	P	mm	65 (2 1/2")	90 (3 1/2")	190 (7 1/2")
	Q	mm	1115 (44")	1115 (44")	1225 (48")
Space required	R	mm	900 (35")	900 (35")	910 (36")
	S	mm	3070 (121")	3070 (121")	3300 (130")
	T*)	mm	3615 (142")	3615 (142")	3725 (146")
	U*)	mm	2640 (104")	2765 (109")	3110 (123")
		mm	to 2840 (112")	to 2935 (115")	to 3310 (130")
	V*)	mm	2405 (94")	2550 (100")	2765 (109")
	W*)	mm	2860 (113")	3000 (118")	3260 (128")

*) for DKE NC/C on request

**) supply of side head only on request

Note: British measures are approximations only.



	B	B ₁ max.	B ₁ min.	B ₂ max.	B ₂ min.	B ₃	B ₄
mm	1000	840	385	640	185	80	28
in.	39	33	15	25	7	3 1/2	1.1023
mm	1150	990	385	790	185	80	28
in.	45	38	15	31	7	3 1/2	1.1023
mm	1250	1090	385	890	185	80	28
in.	49	43	15	35	7	3 1/2	1.1023
mm	1400	1240	385	1040	185	80	28
in.	55	49	15	41	7	3 1/2	1.1023
mm	1600	1440	385	1240	185	80	28
in.	63	56	15	49	7	3 1/2	1.1023
mm	1800	1640	385	1440	185	80	28
in.	71	64	15	56	7	3 1/2	1.1023
mm	2000	1840	385	1640	185	80	28
in.	78	72	15	64	7	3 1/2	1.1023

