

Smith Machinery

Ames, IA

February 27, 2025

Thank you for the opportunity to quote our Scotchman Ironworker manufactured in Philip, South Dakota.

Model 6509-24M



Standard Features Include:

- * Single Operator, 4 Stations
- * 65-Ton Punch Station (1-1/16" in 3/4")
- * Keyed Punch Ram For Safety
- * 9" Throat Depth
- * Punch Gauging Table With Fence And Scale
- * Die Holder With 2" Die Insert
- * Punch Nut With Wrench & Stripper
- * One Round Punch & Die: Max Dia. 1-1/4"
- * Jog Control
- * Adjustable Electric Stroke Control With Scale
- * Electric Remote Foot Pedal
- * 24" Flat Bar Shear W/4-Way Reversible Blade
- * Shear Table w/Miter Fence
- * Angle Shear Capacity At 90 Degrees:
6" x 6" x 3/8" And 5" x 5" x 1/2"
- * 24" Tool Table Work Area
- * LED Light Package
- * Slug Receptacle
- * Two-stage Hydraulic Pump
- * Electrical Box Supplied With Emergency Palm
Button And Lock-Out Tag-Out Accommodations
- * 230/460 Volt / 3-Ph Electrics (Must Specify Voltage)
- * All Guards Comply With ANSI B 11-5 Standards
- * Forklift Accommodations
- * Three -year warranty (Parts only)
- * Made in the USA

6509-24M Ironworker **(Please Specify Voltage!)**

\$ 28,390.00

Optional Equipment:

Sub-total	\$ 28,390.00
Freight Estimate Only - Rate Is Not Guaranteed! (Ex Works: Philip, SD)	
Total investment (Does not include local sales tax)..... =	\$ 28,390.00

Quote is good for **15 days only**, excluding freight which is subject to change.

All prices are in U.S. funds. **Special orders cannot be cancelled after order is placed.**

Scotchman Industries reserves the right to correct any errors in this quote without liability.

Scotchman Industries sells their equipment through a dealer network only. To locate a dealer in your area, or if you have any further questions, please contact us at 605-859-2542.

We look forward to servicing your Ironworker needs!

With Regards,
Customer Service

01/01/24

"SCOTCHMAN LEASING" - AN AFFORDABLE OPTION FOR QUALIFIED BUYERS!

For a 1 year lease, your monthly payment would be	\$ 2,496.33	with a down payment of	\$ 2,496.33
For a 2 year lease, your monthly payment would be	\$ 1,298.84	with a down payment of	\$ 2,597.68
For a 3 year lease, your monthly payment would be	\$ 893.15	with a down payment of	\$ 2,679.45
For a 4 year lease, your monthly payment would be	\$ 696.41	with a down payment of	\$ 2,785.64
For a 5 year lease, your monthly payment would be	\$ 578.59	with a down payment of	\$ 2,892.95

Our 1-page application is available at www.scotchman.com or call 605-859-2542.

\$1.00 End Of Lease Buy Out, No Early Payoff Penalty, \$100 Doc. Fee Required With Advance Payment,

\$4,000 Lease Minimum, Freight and Installation Charges Are Not Eligible For Leasing..

Leasing Not Available in Alabama, Nevada, New Jersey or West Virginia.

Other Optional Equipment:

# - Single Phase Motor, 5 hp 220 volt / 60 Hz	\$ 500.00
#033254 – Laser Light - Bar Shear (Factory Installation)	\$ 1,250.00
#026765 – Punch Extension Table	\$ 320.00
#029291 – 36" Punch Gauging Extension - LH	\$ 855.00
#029289 – 36" Punch Gauging Extension - RH	\$ 855.00
#029292 – 85" Punch Gauging Extension - LH	\$ 1,605.00
#029293 – 85" Punch Gauging Extension - RH	\$ 1,605.00
#032980 – Tool Table Extension W/ Punch & Die Drawer (100 lbs. Max)	\$ 855.00
#025603 – 48" Deluxe Back Gauge	\$ 885.00
#026615 - 48" Electric Back Gauge (XL/FI)	\$ 2,525.00
#026786 - LG Measuring Package (SO/DO)	\$ 570.00
#026980 - Infeed Conveyor (24" X 5 Foot w / Support Arms)	\$ 3,535.00
#026300/026211 – 12" Brake (With 2" V opening dies standard - For 1/4" material)	\$ 2,495.00
#026303/026211 - 24" Brake (With 2" V opening dies standard - For 1/4" material)	\$ 3,480.00
#026865 - 12" Brake Table With Scale & Squaring Arm	\$ 460.00
#026880 - 24" Brake Table With Scale & Squaring Arm	\$ 535.00
#026800 - Brake Length Gauge With Scale	\$ 245.00
#001360/001385 – Open End Brake (Max 1/4" x 5" Flat or 1/4" x 5" Angle Iron)	\$ 1,745.00
#001195 - Pipe Notcher Housing (Separate Dies Required For Each Size)	\$ 405.00
#001220 - 3/4" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 670.00
#001222 - 1" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 695.00
#001224 - 1-1/4" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 695.00
#001226 - 1-1/2" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 695.00
#001228 - 2" Schedule 40 Pipe Upper & Lower Dies - Set	\$ 730.00
#001205 – Punch pusher For Pipe Notcher	\$ 140.00
#001210 – Tool Table Pusher For Pipe Notcher	\$ 195.00
#026222 – Rectangle Notcher 2" x 2-1/2" x 3/8"	\$ 2,750.00
#016600 – 90 Degree V-Notcher (6" x 6" x 5/16")	\$ 3,025.00
#026372/016575 – Channel Shear (2" to 6" adjustable – maximum 5" Std channel)	\$ 4,950.00
#026774/026247 – Rod Shear (Up To 1" Square or 1-1/4" Round)	\$ 2,550.00
#026350/016590 – Square Tube Shear (1/2" to 2" – 14 Gauge Max)	\$ 1,750.00
#001293/016550 – Picket Tool Housing (Separate Dies Required For Each Size)*Mounts in the punch station only	\$ 1,375.00
#001150/001249 - 1/2" 14 Gauge Max. Upper & Lower Dies	\$ 430.00
#001190/001292 - 3/4" 14 Gauge Max. Upper & Lower Dies	\$ 430.00
#001162/001264 - 1" 14 Gauge Max. Upper & Lower Dies	\$ 430.00
#016096 - #45 Retaining Nut (Punching From 1-9/32" to 1-9/16")	\$ 100.00
#026500 – Heavy Duty Retaining Nut (Oversized punching from 1-19/32" to 4")	\$ 430.00
#018507 – Wrench For Heavy Duty Retaining Nut	\$ 60.00
#006252 – Die Insert for 2-1/2" O.D. dies	\$ 195.00
#006302 – Die Insert for 3" O.D. dies	\$ 215.00
#028265 - 6" Die Holder	\$ 820.00
#028280 - 6 X 6 Die Holder Table Assembly	\$ 475.00
#013186 – Offset die holder for flange punching (2" O.D. dies only – maximum	\$ 935.00

40 ton)		
#012127 – Stripper for offset die holder (includes guard)	\$	715.00
#018450 – Urethane Punch Stripper - #40 Standard Punches Only (Maximum Sizes: 3/4" Round, 3/4" Oval, 11/16" Square & 3/4" Hex)	\$	85.00
#026041 – Urethane Stripper Assembly	\$	3,070.00
#016238 – Unequal leg angle shear blade – 66 Degree - (4" x 3-1/2", 3-1/2" x 3", 3" x 2-1/2")	\$	545.00
#016239 – Unequal leg angle shear blade – 70 Degree (4" x 3", 2-1/2" x 2", 2" x 1-1/2")	\$	545.00
#016240 – Unequal leg angle shear blade – 74 Degree (6" x 4", 5" x 3-1/2", 3" x 2")	\$	545.00
#016241 – Unequal leg angle shear blade – 80 Degree (6" x 3-1/2", 5" x 3")	\$	545.00
#026708 – Upper Angle Blade Quick Change Hardware	\$	450.00
#026727 – Angle Shear (6" x 6" x 3/8" or 5" x 5" x 1/2")	\$	2,460.00
#026737 – Angle Iron Miter Guide	\$	80.00
#024495 – Unistrut Shear (XL & DO) (Please Call To Inquire About Other Material Profiles) (Material Sample Required For All Orders Prior To Order Approval)	Call For Pricing	
#024700/024730 – Weld Coupon Bender - 6509 (Max 3/8"x2"x7")	\$	1,960.00
#017580 – Hyd. Bar Shear Hold Down (Must Be Factory Installed)	\$	2,415.00
#002543 - Economy #40 Punch & #82 Die Package (16th) (Retail Price: \$556, Savings: \$171) Includes: 12set of round punches & dies: 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1.	\$	385.00
#002545 - Economy #40 Punch & #82 Die Package (32nd) (Retail Price: \$564, Savings: \$179) Includes: 12set of round punches & dies: 11/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32, 1-3/16.	\$	385.00
#002544 - Economy #40 Punch & #82 Die Package (Metric) (Retail Price: \$564, Savings: \$149) Includes: 12 sets of round, metric punches and dies: 8, 10, 12, 14, 16, 18, 20, 22, 24, 28, 30, & 32.	\$	415.00
#002855 - Deluxe #40 Punch & #82 Die Package (Retail Price: \$2,406, Savings: \$1,081): Includes: Rounds: 1/4, 9/32, 5/16, 3/8, 13/32, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1, 1-1/16, 1-1/8, 1-3/16, 1-1/4; Squares: 1/2, 3/4, 7/8; and Ovals: 9/32 x 3/4, 5/16 x 3/4, 9/32 x 1, 5/16 x 1, 13/32 x 1, 7/16 x 1, 17/32 x 1, 9/16 x 1, 9/16 x 1-1/4, 11/16 x 1-1/4, 13/16 x 1-1/4.	\$	1,325.00
#002322 - 12" Brake Package (Retail Price: \$3,200, Savings: \$545): 12" Brake, Brake Length Gauge w/Scale, & 12" Brake Table w/Scale & Squaring Arm.	\$	2,655.00
#002330 - 24" Brake Package (Retail Price: \$4,260, Savings: \$640): 24" Brake, Brake Length Gauge w/Scale, & 24" Brake Table w/Scale & Squaring Arm.	\$	3,620.00
#002304 - Pipe Notcher Package (Retail Price: \$2,130, Savings: \$630): Housing, 1-1/4" Sch. 40 Pipe Dies, 1-1/2" Sch. 40 Pipe Dies, Tool Table Pusher, & Punch Pusher.	\$	1,500.00
#002350 - Channel Shear Package (Retail Price: \$6,600, Savings: \$350): Channel Shear (2" to 6" Adjustable - 5" Maximum), Offset Die Holder (For Flange Punching), & Stripper for Offset Die Holder.	\$	6,250.00
#002362 - Productivity Package (Retail Price: \$6,845, Savings: \$1,515): Infeed Conveyor (24" x 5' w/Support Arms), Laser Light for Bar Shear, Punch Table Extension, 48" Deluxe Back Gauge, & Tool Table Extension W/ Punch & Die Drawer.	\$	5,330.00
#002363 - Productivity Package (Retail Price: \$8,485, Savings: \$1,935): Infeed Conveyor (24" x 5' w/Support Arms), Laser Light for Bar Shear, Punch Table Extension, 48" Electric Back Gauge, & Tool Table Extension W/ Punch & Die Drawer.	\$	6,550.00



Scotchman®

FREIGHT GUIDELINES

MACHINES READY TO SHIP



Smaller Ironworkers & Cold Saws



ALMI Pipe Notchers & Grinders



Larger Ironworkers



SUP & GAA Upcut Saws

SCOTCHMAN INDUSTRIES ships weekly using a selection of LTL carriers that are reliable with our products. Machines and accessories that are too heavy or too large for standard package shipments (UPS or FEDEX) require transport via truck freight.

Commercial address delivery rates are lower than residential, school, government, or limited access facilities. **Businesses located within residential areas or remote locations incur additional fees.** If no one is available to unload/receive shipment or the area is not accessible and the truck cannot unload on first attempt, re-delivery fees apply. Truck shipments require consignee to have means to unload from truck upon arrival (dock & forklift). Driver is not required to assist with unloading, unless liftgate delivery service is secured.

Accessorial service options are available for added fees. Most frequent service requested are delivery appointment required and liftgate delivery service. Liftgate service- driver responsible for lowering freight to ground level (weight limits do apply) where responsibility transfers to customer to move.

For customers without means to unload at destination, pick-up at carrier's terminal may be an option. **Call, 605-859-2542, for further assistance on available truck freight options that best fit your needs.**

INSPECT EACH MACHINE BEFORE ACCEPTING