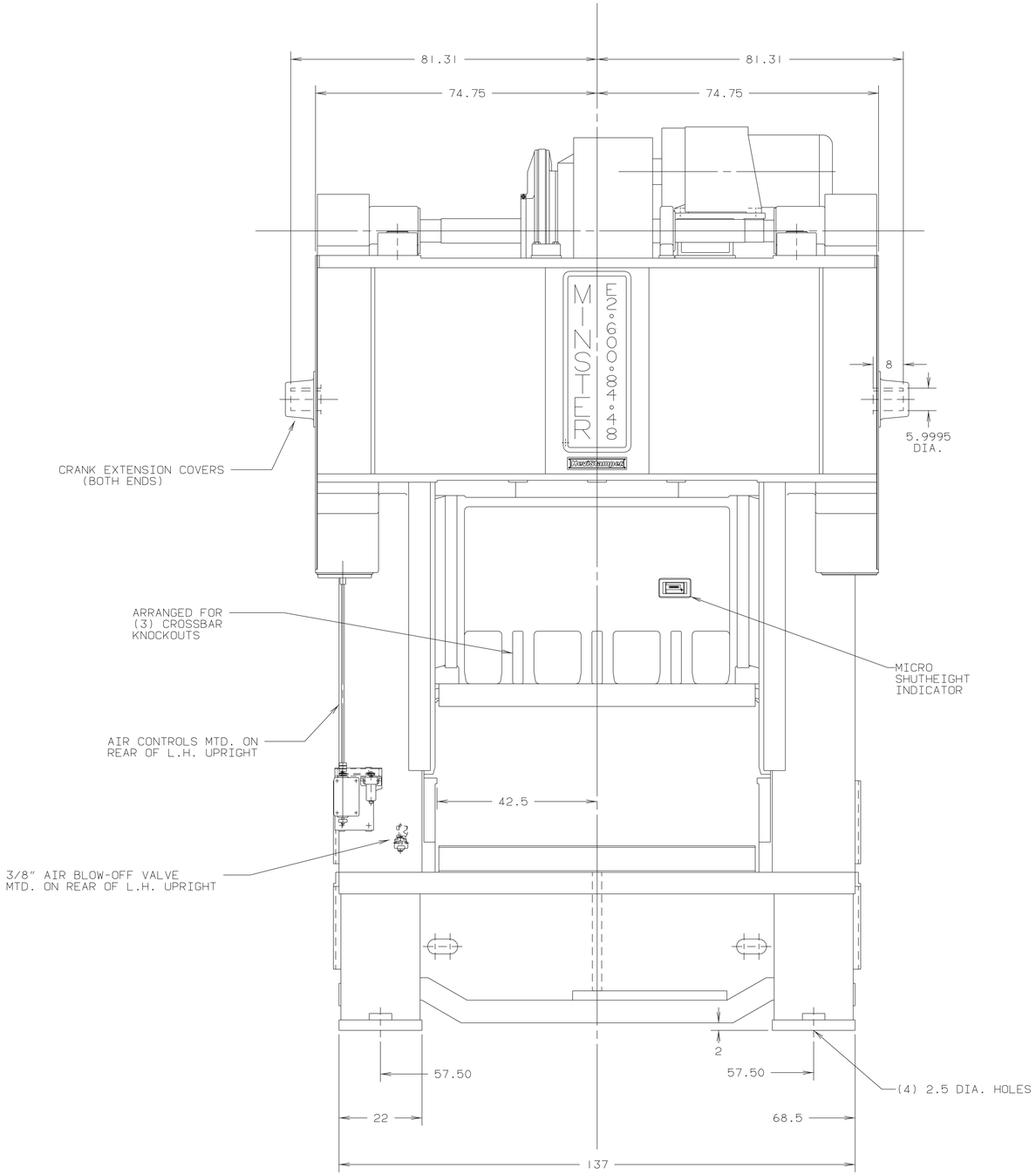
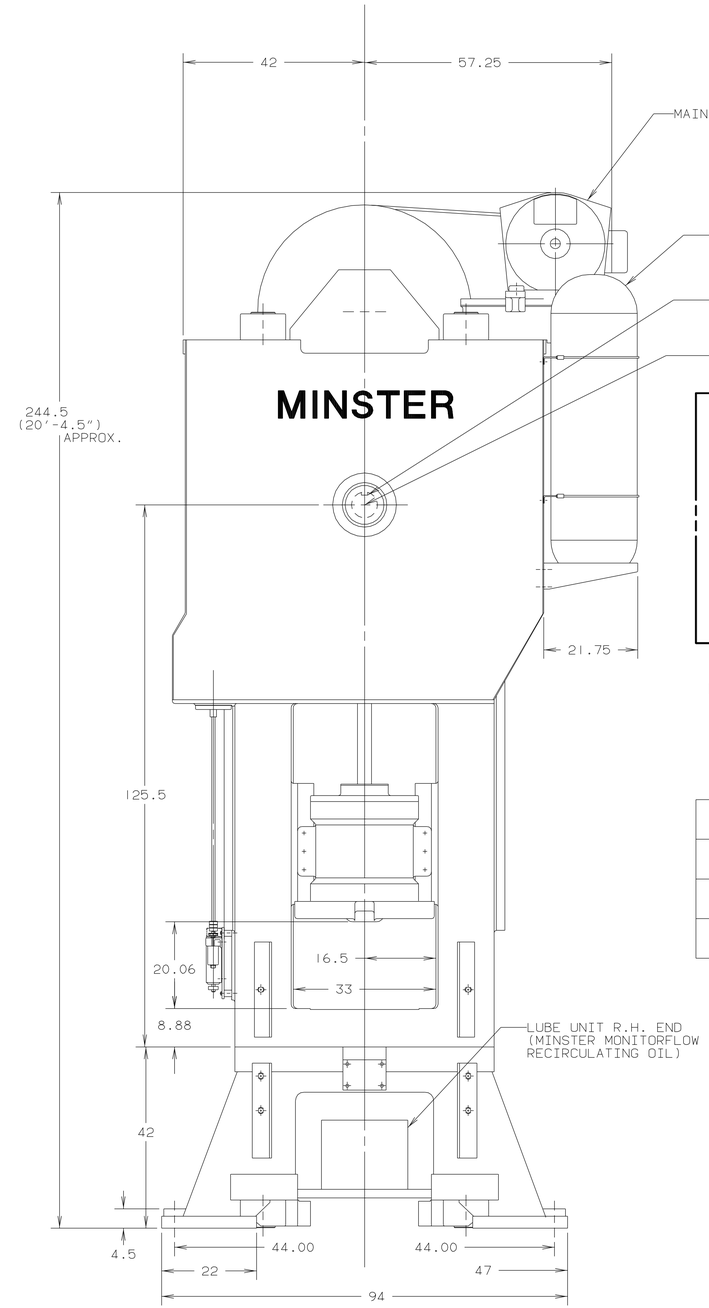
ITEM	DESCRIPTION	REQ'D.





MINSTER	E2-600-84 X 48 PRESS
CAPACITY	600 TONS
STROKE	12 INS.
ADJUSTMENT	6 INS.
STROKES PER MINUTE	0 TO 60 S.P.M.
USABLE ENERGY @ 30 S.P.M.=	175 IN TONS
MAX. USABLE ENERGY	FROM 39 TO 60 S.P.M.= 286 IN. TONS

NOTE: PRESS MAY BE SINGLE STROKED AS NOTED BELOW. A HIGHER RATE OF SGL. STROKING MAY CAUSE EXCESSIVE MAINTENANCE OF CLUTCH & BRAKE.

CONTINUOUS SPM	SGL. STROKE SPM
30	20
45	10
60	6

INCLUDES EXHAUST MUFFLER ON CLUTCH VALVE.

INCLUDES AIR OPERATED FLYWHEEL BRAKE ELECTRICALLY INTERLOCKED WITH MAIN MOTOR STOP CIRCUIT.

INCLUDES WINTRESS COMBINATION DIE PROTECTION AND LOAD ANALYZER UNIT. (STRAIN LINKS MOUNTED ON R.H. FRONT AND L.H. REAR UPRIGHTS)

EST WEIGHT | RAW MATERIAL WEIGHT

GROUP TECH NO: E2-600-84-2000-001

REFERENCE NO

SUPERSEDED BY

SUPERSEDES

PATTERN FILE NO

PATTERN BASIC NO

MACHINED SURFACES UNLESS OTHERWISE SPECIFIED

DIMENSION	TOLERANCE ±
X AND X X	0.100
X XX	0.010
X XXX	0.001
X XXXX	0.0005

FINISH 125 MICROINCHES
BREAK SHARP CORNERS 0.03
⊥ .015 ∠ .015 // .015

THE MINSTER MACHINE CO.
MINSTER, OHIO

LAST REV DATE | REV LEVEL | CHANGED BY

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DATE	DRAWN BY	CHECKED BY	SCALE
7-10-87	FJW	AHRNS	.06

NAME OF PART: GENERAL ASSEMBLY (LIMITED EDITION)

MATERIAL | PATT NO

NO REQ'D | D | PART NO 1152-573