



**WARNING**

PERIMETER GUARDING IS NECESSARY AND THE EQUIPMENT SHOULD NOT BE USED WITHOUT IT. IT IS THE USER'S RESPONSIBILITY TO PROVIDE SUCH GUARDING IN ACCORDANCE WITH APPLICABLE LAWS / REGULATIONS.

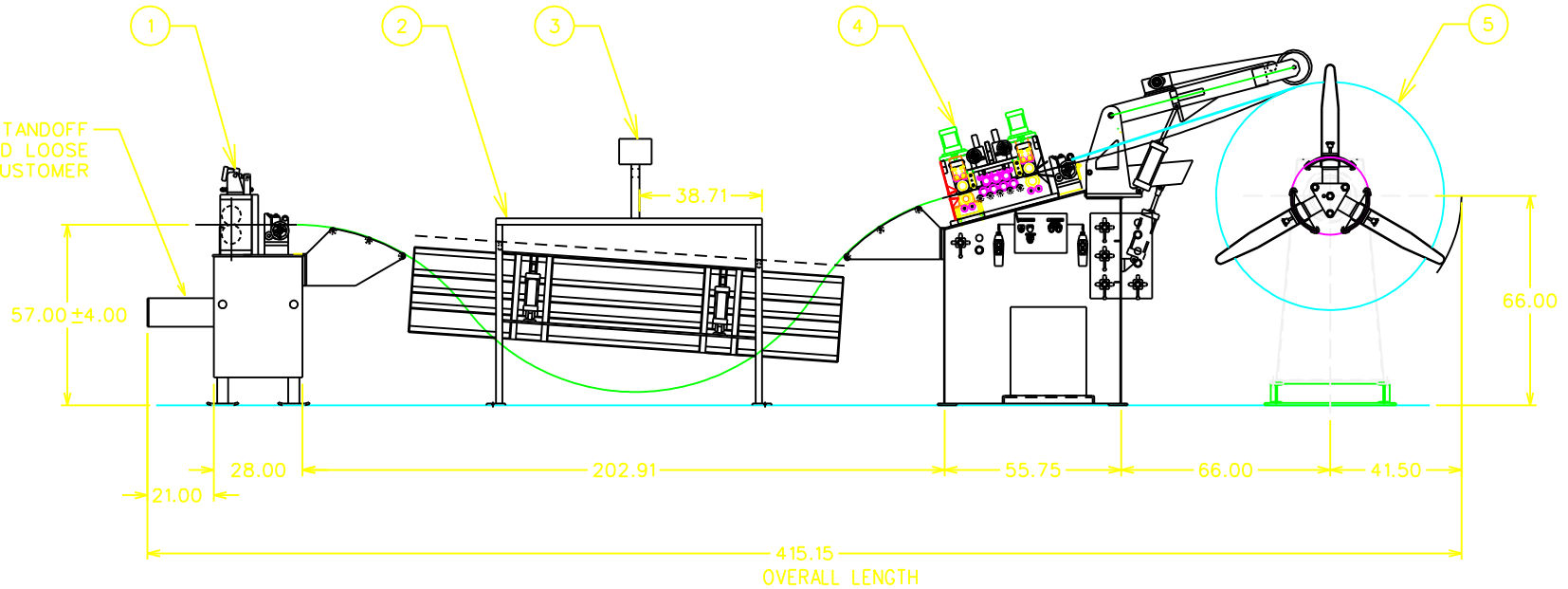
ELEVATION VIEW

FOR APPROVAL ONLY

DWG. NO. C7511

DATE \_\_\_\_\_ BY \_\_\_\_\_

21" STANDOFF SHIPPED LOOSE PER CUSTOMER



EQUIPMENT SPECIFICATIONS

- 1) MODEL SMXIII54H6 SERVOMAX FEED WITH HEAVY DUTY DRIVE, AUTOLUBE, AND ADJUSTABLE HEIGHT CABINET
- 2) MODEL 54PTT21 THREADING TABLE
- 3) CWP ULTRASONIC LOOP CONTROL UNIT
- 4) MODEL 54HDD7 POWERED STOCK STRAIGHTENER WITH ANGLED HEAD CABINET, EXIT CASCADE, 100 FPM MODULATING DRIVE, HANDWHEEL ADJ. EDGE GUIDES, REMOTE JOG PENDANT, AND 54HDP SYSTEM WITH HOLD DOWN ARM, POWERED RIDER ROLL, AND PEELER TABLE WITH BLADE
- 5) MODEL 6.5R-54 SINGLE PLAIN STOCK REEL WITH HYDRAULIC EXPANSION, INCHING DRIVE, POSITIONING SCALE, REMOTE JOG PENDANT, AND 72" O.D. CAPACITY

NOTE: 1) LOOPING AREA DIMENSIONS BASED ON A MAXIMUM SYSTEM MATERIAL THICKNESS CAPACITY OF .187 WILL HAVE A MAXIMUM SLACK MATERIAL OF 38.00" WITH A FEED PASS LINE HEIGHT OF 57.00" AND A MATERIAL YIELD OF 40,000 PSIMIN TO 50,000 PSIMAX

2) OPERATOR CONTROL CONSOLE FOR SERVO ELECTRIC ROLL FEED NOT SHOWN IN ELEVATION VIEW FOR CLARITY

3) SAFETY GUARDS ON UNITS NOT SHOWN FOR CLARITY

**COOPER-WEYMOUTH, PETERSON**

CLINTON, MAINE 04927

SANDERSON SERIAL \*C7511

54" LINE APPROVAL DRAWING

FILE: \LINE-DWG\ C7511.DGN

DATE	1/3/03	DWN BY	JPC	DYD REF	SHT	1	OF	2
DWG. NO.	C7511				REV		DWG SIZE	B

NO.	CHANGES	DATE	BY
01	CHANGED STANDOFF TO 21" PER CUSTOMER MARK UP		JPC