

FORCE 50DA HYDRAULIC PRESS



Part No.	Model	Description	List Price US
909250	Force 50DA Base model	50-ton H-frame hydraulic powered double acting cylinder press 110 / 220-volt 1phase	\$8,650.00

OPTIONS

Dual push button and pedestal for two handed operations	716867	Request pricing
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PRODUCT FEATURES

- Made in the U.S.A.
- 110/220-volt single-phase motor with plug makes for greater portability.
- Welded steel frame for rigidity.
- Low operating pressures. Pressure gauge
- Double acting cylinder.
- Fast, quiet, dependable, economical price, smooth operating press that is very simple to operate.
- Heavy adjustable table can be set to a comfortable work height via lifting chains and workhead. Massive table pins keep table securely in place during the pressing operations.
- Pressure preset and locked out at factory for maximum pressing, Safety relief valve
- The motor is a powerful 2 HP power unit for study quiet oil flow.
- 4-Way valve with joy stick control operation for easy one hand machine operation.
- Two steel table plates

PRODUCT SPECIFICATIONS

Machine Type	H-frame hydraulic powered
Capacity	50-tons
Ram Travel	16 inches
Ram Pressing Speed	11 i.p.m.
Horse Power	2 HP
Hydraulic Pump	Combination power unit
Controls	On/Off switch with joystick hydraulic control
Oil Capacity	3 U.S. gallons approx.
Weight	1,550 lbs.
Overall Height	88 inches
Base Width	55 inches
Depth	36 inches
Width Between Uprights	44 inches
Maximum Ram to Table	41-3/4 inches
Minimum Ram to Table	0 inches

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Grand Haven, MI 49417
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Voltage	Available 110-volt/220-volt 1-phase Machine should be wired to main service by a qualified Electrician
AMP	20-amp service for 110-volt machine
Operating Temperature	No special operating temperature level
Note:	This machine <i>is not</i> designed for stripping operations.



DAKE STANDARD TERMS & CONDITIONS OF SALE

All proposals and quotations for the original sale of our products are subject to the following terms and conditions:

ACCEPTANCE OF ORDER: All orders are subject to acceptance by Dake at its main office in Grand Haven, Michigan.

APPLICABLE LAWS: This quotation or acceptance shall be governed in all respects by the laws of the State of Michigan.

CANCELLATION: We reserve the right to cancel and/or refuse to complete your order if, in our opinion, you have not established credit to promptly meet the payment terms of your order. Any cancellation from the Purchaser may be subject to a 10% cancellation fee for any of our non-standard machinery upon the discretion of Dake. All custom or special quotes will not be eligible for cancellation, nor returns.

DELIVERY: The proposed shipment date is an estimate and is contingent upon causes beyond Dake's control. Under no circumstances shall Dake have any liability for loss of use or for any direct or consequential damages resulting from delay. All shipments from the Dake facilities are F.O.B.

FREIGHT CLAIM: Damage freight claims must be submitted to Dake within thirty (30) days of shipment from Dake's facility. If shipment for order was set up by the Purchaser, Dake is not liable to handle the freight claims.

PERMITS AND COMPLIANCE: Dake shall not be responsible for obtaining any permits, inspections, certifications, or licenses required for the installation or use of the equipment. Dake makes no promise or representation that the equipment or any services to be furnished by Dake will conform to any federal, state, or local laws, ordinances, regulations, codes or standards.

PRICES: Unless otherwise agreed to in writing, all prices are F.O.B. our plant in Grand Haven, Michigan and Grand Prairie, Texas. In any event, the quoted prices for component parts become invalid ten (10) days after date of quotation, and machinery may become invalid sixty (60) days after date of quotation. Unless otherwise specified in Dake's quotation, installation services and final on-site adjustments are not included in the quotation.

TAXES: Prices do not include taxes. If any sales, use or similar tax is payable to Dake in connection with any transaction or part thereof between the Purchaser and Dake with respect to goods delivered, the Purchaser will, upon demand, pay to Dake the amount of any such tax. If you are tax exempt, please include your exemption document when submitting your order.

TERMS OF PAYMENT: Terms of payment are as stated in Dake's quotation subject to credit approval by our home office. Dake will invoice Purchaser when the equipment is completed and ready for shipment. Payment terms run from invoice date. Purchaser may be required to issue a down payment before production of order and shipment, at the discretion of Dake Accounting. For credit card purchases, a 3.5% processing fee may be applicable to the order. The following states are exempt from the 3.5% processing fee: CA, CO, KS, OK, TX, FL, NY, CT, MA, and ME. Dake's preferred method of payment is as follows: ACH Wire and credit card. Checks will be accepted but may cause delay in order processing. Below is our billing address:

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WARRANTY If, within a period of one (1) year from date of shipment, any part of any equipment sold by Dake is defective in material or workmanship and is so found after inspection by Dake, it will be replaced or repaired at the option of Dake, providing the equipment has been given normal and proper usage and is still the property of the original Purchaser. Purchased components such as Micro Drop mist system or the like, installed as a part of Dake equipment are warranted only to the extent of the original Manufacturer's warranty. Dake is not responsible for any service work performed unless authorized in advance.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER WRITTEN, ORAL OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE). UNDER NO CIRCUMSTANCES SHALL DAKE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES.

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