



Photo of Actual Equipment

PRESS SPECIFICATIONS:

- 20,000 lbs Maximum coil weight
- 30" Maximum coil width
- 2" Minimum coil width (with coil keepers tight during threading)
- 72" Maximum coil O.D.
- 42" Minimum coil O.D. (for peeler)
- 42" Minimum coil O.D. (for load car)
- 24" Maximum coil I.D.
- 20" Minimum coil I.D.
- 0.050" Maximum stock thickness @ full width (mild steel)
- 0.015" Minimum stock thickness (mild steel)
- 3.5" Diameter Pinch rolls – Entry and Exit
- 2.25" Diameter Straightening rolls (Seven)
- 20 to 80 F.P.M. Payout speed (synchronized to feeder) Variable
- Feed rolls Two, 3-inch diameter
- Voltage 440v

EQUIPPED WITH:

- Servo Roll Feed Model No. DRFP-330
- 3" diameter upper and lower feed rolls
- Stock lubricator
- Cabinet base mounted with adjustable pass line
- AC Servo drive and control system
- Dallas Industries Exit Stock Threading Table Model No. ETT-30
- Coil Straightener Model No. DPS 2.25-7BG-30
- Seven straightener rolls x 2.25" diameter
- Entry and exit pinch rolls x 3.5" diameter
- Alligator style stock peeler and threading station
- AC Variable frequency drive and control package
- Laser loop control
- Coil Reel Car Model No. DJR-20,000# x 30
- Coil hold down restrictor arms
- Adjustable coil guides (no keeper arms required)
- Traveling coil load car

Note: All specifications contained herein are as the machine was originally manufactured and are subject to change at time of inspection.

For more information on the **Dallas Coil Feed Line** click [here](#).

Price, Ex Works: Price on Request

CONTACT

Eric Werner, Used Equipment Manager
586-212-6704 | eric.werner@nidecpa.com

NIDEC PRESS & AUTOMATION

240 West Fifth Street - Minster, OH 45865
419-628-2331 · www.nidecpa.com