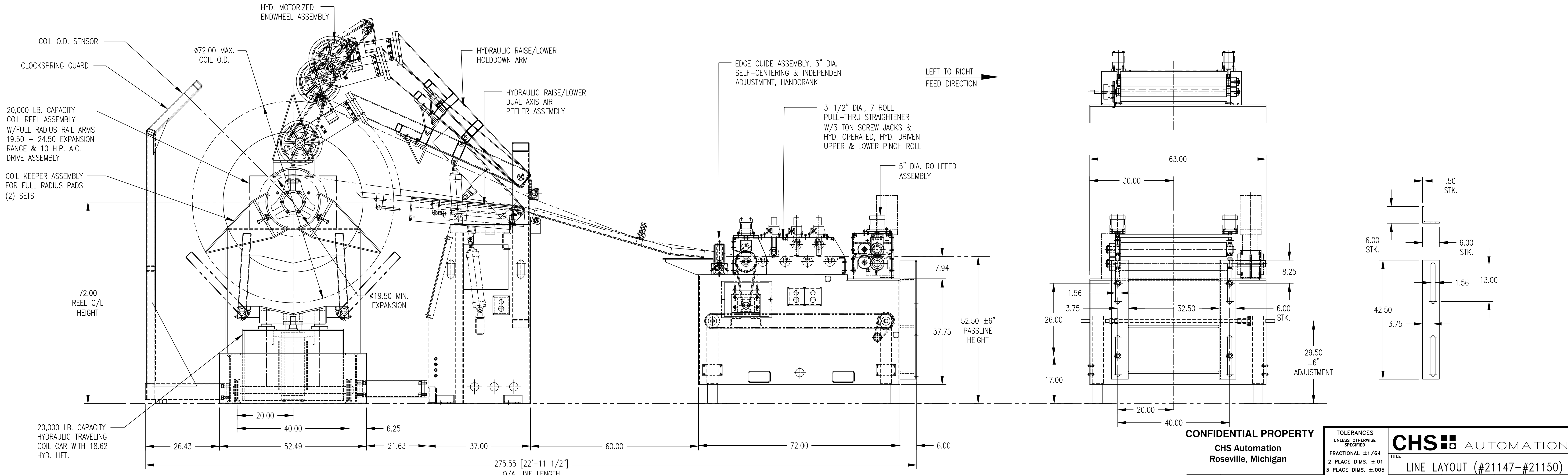
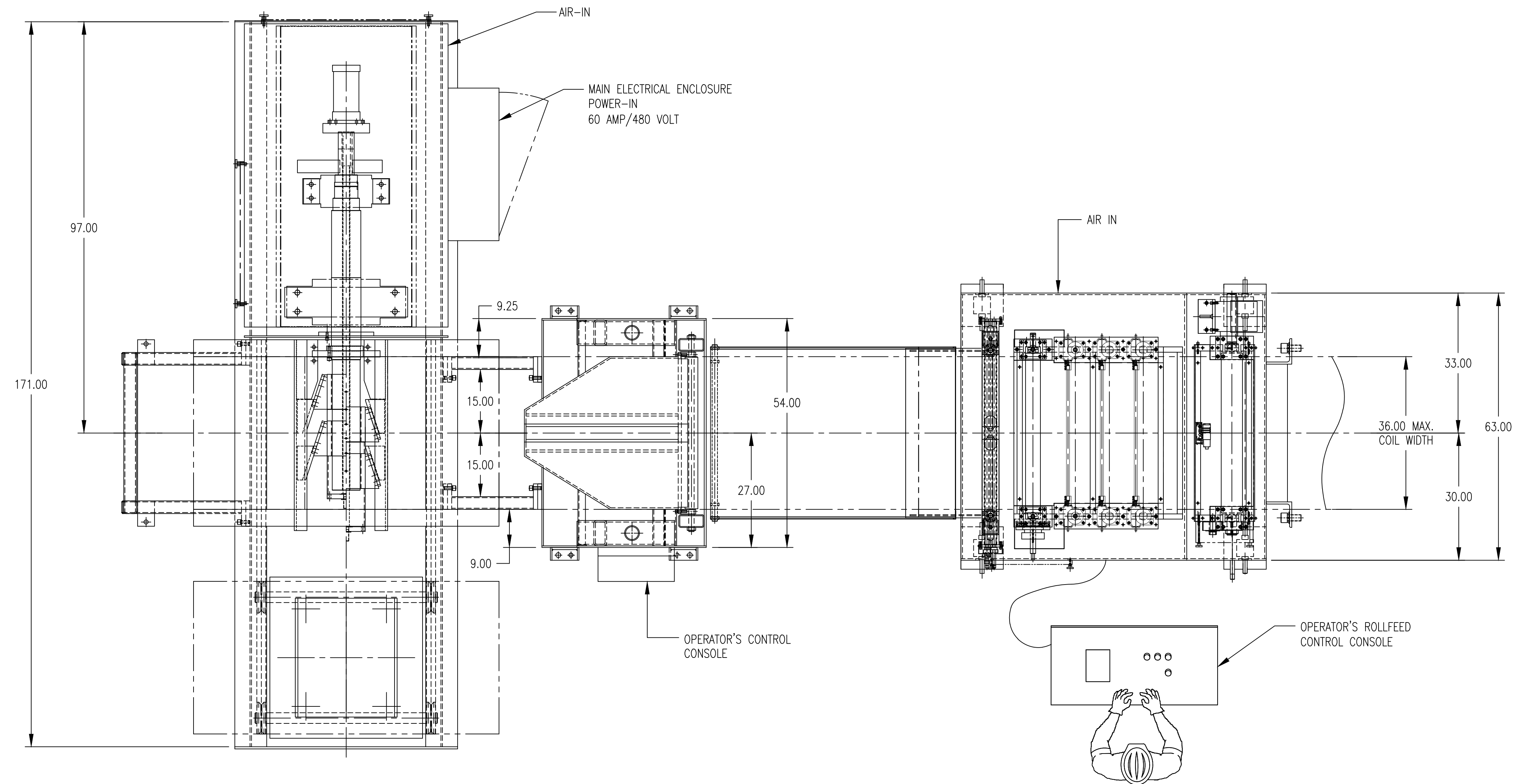


| DATE | SYM | REVISION RECORD | DR | CK |
|------|-----|-----------------|----|----|
|      |     |                 |    |    |



**CONFIDENTIAL PROPERTY**  
**CHS Automation**  
 Roseville, Michigan

**TOLERANCES UNLESS OTHERWISE SPECIFIED**  
 FRACTIONAL ±1/64  
 2 PLACE DIMS. ±.01  
 3 PLACE DIMS. ±.005

**CHS AUTOMATION**  
 TITLE: **LINE LAYOUT (#21147-#21150)**

**CAD** COMPUTER AIDED DESIGN  
 CHANGE RESTRICTED  
 NO MANUAL CHANGES

ASSY. SCALE: **1/16** DRAWN BY: **C.P.A.**  
 DATE: **11/20/08** CHECKED BY: **1003773-D**

ANGLES ± 1/2"  
 BREAK ALL SHARP EDGES  
 REMOVE ALL BURRS  
 DO NOT SCALE DRAWINGS  
 WORK TO DIMS.

FILE: C1