



PRICE LIST
Effective October 1, 2023
List Prices F.O.B. Kewanee, IL 61443

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Atek Bantam® & PM Series™

Made in the U.S.A. - Press Brakes, Gauging, Options and Tooling.

All Machines Include a 90° Punch, ¾ Vee Die & Standard Back Gauge >>>> **An Extra Value Worth Hundreds!!**

12 Ton Models

B212	Atek Bantam Press Brake: 12 Ton x 2 Foot Bed Width -----	\$ 7,215
BST200	Floor Stand for Model B212: 2 Ft. -----	690
B412	Atek Bantam Press Brake: 12 Ton x 4 Foot Bed Width -----	9,210
BST400	Floor Stand for Model B412: 4 Ft. -----	765
B512	Atek Bantam Press Brake: 12 Ton x 5 Foot Bed Width -----	10,790
BST500	Floor Stand for Model B512: 5 Ft. -----	875

24 Ton Models

B224	Atek Bantam Press Brake: 24 Ton x 2 Foot Bed Width -----	\$13,985
BST224	Floor Stand for Model B224: 2 Ft. -----	1,285
B424	Atek Bantam Press Brake: 24 Ton x 4 Foot Bed Width -----	15,950
BST424	Floor Stand for Model B424: 4 Ft. -----	1,400
B624	Atek Bantam Press Brake: 24 Ton x 6 Foot Bed Width -----	18,350
BST624	Floor Stand for Model B624: 6 Ft. -----	1,630
B824	Atek Bantam Press Brake: 24 Ton x 8 Foot Bed Width -----	24,150
BST824	Floor Stand for Model B824: 8 Ft. -----	1,950
B1024	Atek Bantam Press Brake: 24 Ton x 10 Foot Bed Width -----	29,700
BST1024	Floor Stand for Model B1024: 10 Ft. -----	2,150

42 Ton Models • Full Frame Design • No Floor Stand Required

PM242	Atek Bantam Press Brake: 42 Ton x 2 Foot 8-Inch Bed Width -----	\$21,850
PM442	Atek Bantam Press Brake: 42 Ton x 4 Foot 8-Inch Bed Width -----	23,690
PM642	Atek Bantam Press Brake: 42 Ton x 6 Foot 8-Inch Bed Width -----	25,220
PM842	Atek Bantam Press Brake: 42 Ton x 8 Foot 8-Inch Bed Width -----	28,520
PM1042	Atek Bantam Press Brake: 42 Ton x 10 Foot 8-Inch Bed Width -----	36,220

Optional Gauging:

Standard Gauge:

SBG	Basic Rear Mounted and Adjusted Manual Back Gauge w/ Four-way Fingers (specify press model no.) -----	\$790
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Rear Adjusted Pro-Gage:

PG24568	Pro-Gage Micrometer Back Gauge, 0 – 4" Precision Dial Travel, (2) Units on (1) Common Crossbar -----	\$ 1,990
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Front Mounted Pro-Gage:

PG1224	(1) Pro-Gage Micrometer Front Gauge with (4) Axis Mounting System, (bed T-rail not included) -----	1,330
PGTR	Bed Mounted T-Rail, Must Specify Length Needed. Price Shown is Per. Foot and Add \$35 Cut Fee -----	95

Front Operated Rear Gauge with DRO:

FABGDRO	Front Adjust Back Gauge w/Handwheel, DRO & Twin Ball Screws, Range: 12T – 18", 24/42T – 21 "-----	2,990
FABGEXT	Required Extension Kit When Workpiece Support Table is used With Front Adjust Back Gauge -----	120

Smart-Gage CNC Back Gauge:

SG12	Smart-Gage (1) Axis Programable Back Gauge System for 12 Ton Press Brakes, Quick Clamp Flip Fingers. Stores up to 99 Jobs, 9 Bends per Job, 12 Inch Range, 500 IPM & Retract Delay Feature -----	9,600
SG2442	Smart-Gage (1) Axis Programable Back Gauge System for 24/42 Ton Press Brakes, Quick Clamp Flip Fingers. Stores up to 99 Jobs, 9 Bends per Job, 12 Inch Range, 500 IPM & Retract Delay Feature -----	9,980

Optional Stroke Stop:

Front Adjust Stroke Stop:

YDRO	Digital Readout Addition to Standard Rear Adjust Y-Axis Ram Stroke Control -----	\$ 825
YFADRO	Convenient Front Adjust Y-Axis Ram Stroke Stop with DRO for Repeatable Stop Settings -----	1,720

----- Atek Price List (continued) -----

Optional Safety Equipment:

Two Hand Control

SA2	Two Hand Safety Control with Front Workpiece Support Table, 2 Ft. -----	\$ 2,530
SA4	Two Hand Safety Control with Front Workpiece Support Table, 4 Ft. -----	2,650
SA5	Two Hand Safety Control with Front Workpiece Support Table, 5 Ft. -----	2,750
SA6	Two Hand Safety Control with Front Workpiece Support Table, 6 Ft. -----	2,880
SA8	Two Hand Safety Control with (2) 4 Ft. Front Workpiece Support Table, 8 Ft. Total Width -----	3,340
SA10	Two Hand Safety Control with (2) 5 Ft. Front Workpiece Support Table, 10 Ft. Total Width -----	3,570

NEW→ Physical Barrier Guarding, (L. R. & Rear)

PBG2	Barrier Guards for Left, Right, and Rear of Machine with Access Doors under Lock and Key, 2 Ft. -----	\$ 4,200
PBG4	Barrier Guards for Left, Right, and Rear of Machine with Access Doors under Lock and Key, 4 Ft. -----	4,290
PBG5	Barrier Guards for Left, Right, and Rear of Machine with Access Doors under Lock and Key, 5 Ft. -----	4,360
PBG6	Barrier Guards for Left, Right, and Rear of Machine with Access Doors under Lock and Key, 6 Ft. -----	4,450
PBG8	Barrier Guards for Left, Right, and Rear of Machine with Access Doors under Lock and Key, 8 Ft. -----	4,600
PBG10	Barrier Guards for Left, Right, and Rear of Machine with Access Doors under Lock and Key, 10 Ft. -----	4,750

NEW→ Safety Mat System, (Front)

SMS28	System for 2 Ft. Machine, Includes: 3' x 8' Mat, SA2, Operators Control Pedestal & Dual Safety Valve Interface. ---	\$ 11,210
SMS410	System for 4 Ft. Machine, Includes: 3' x 10' Mat, SA2, Operators Control Pedestal & Dual Safety Valve Interface. --	11,820
SMS511	System for 5 Ft. Machine, Includes: 3' x 11' Mat, SA2, Operators Control Pedestal & Dual Safety Valve Interface. --	12,150
SMS612	System for 6 Ft. Machine, Includes: 3' x 12' Mat, SA2, Operators Control Pedestal & Dual Safety Valve Interface. --	12,440
SMS814	System for 8 Ft. Machine, Includes: 3' x 14' Mat, SA2, Operators Control Pedestal & Dual Safety Valve Interface. --	13,000
SMS1016	System for 10 Ft. Machine, Includes: 3' x 16' Mat, SA2, Operators Control Pedestal & Dual Safety Valve Interface. -	13,680

Optional Workpiece Assist Equipment:

Workpiece Support Table

WT200	Workpiece Support Table for 2 Ft. Machine. (1) Fully Adjustable Table, 2 Ft. Wide x 1 Ft. Deep. -----	\$ 590
WT400	Workpiece Support Table for 4 Ft. Machine. (1) Fully Adjustable Table, 4 Ft. Wide x 1 Ft. Deep. -----	700
WT500	Workpiece Support Table for 5 Ft. Machine. (1) Fully Adjustable Table, 5 Ft. Wide x 1 Ft. Deep. -----	820
WT600	Workpiece Support Table for 6 Ft. Machine. (1) Fully Adjustable Table, 6 Ft. Wide x 1 Ft. Deep. -----	930
WT800	Workpiece Support Table for 8 Ft. Machine. (2) Fully Adjustable 4 Ft. Wide Tables Side by Side x 1 Ft. Deep Ea. ---	1,500
WT1000	Workpiece Support Table for 10 Ft. Machine. (2) Fully Adjustable 5 Ft. Wide Tables Side by Side x 1 Ft. Deep Ea. --	1,650

Large Sheet Support, (for use with WT)

LSSWT	Sheet Support Attachment for WT. (2) Adjustable 2 x 18 Inch Extensions, Clamps to the Underside of Any WT. ---	\$ 710
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Large Sheet Support, (for use without WT)

LSS22	Large Sheet Support. (2) Fully Adjustable 3 x 30 Inch Units & 2 Ft. Bed Rail, 0 to 2 Ft. L. to R. Spread, Full. -----	\$ 820
LSS24	Large Sheet Support. (2) Fully Adjustable 3 x 30 Inch Units & 4 Ft. Bed Rail, 0 to 4 Ft. L. to R. Spread, Full. -----	930
LSS25	Large Sheet Support. (2) Fully Adjustable 3 x 30 Inch Units & 5 Ft. Bed Rail, 0 to 5 Ft. L. to R. Spread, Full. -----	1,050
LSS26	Large Sheet Support. (2) Fully Adjustable 3 x 30 Inch Units & 6 Ft. Bed Rail, 0 to 6 Ft. L. to R. Spread, Full. -----	1,190
LSS28	Large Sheet Support. (2) Fully Adjustable 3 x 30 Inch Units & 8 Ft. Bed Rail, 0 to 10 Ft. L. to R. Spread, Full. -----	1,300
LSS210	Large Sheet Support. (2) Fully Adjustable 3 x 30 Inch Units & 10 Ft. Bed Rail, 0 to 10 Ft. L. to R. Spread, Full. -----	1,400

Optional Punch Clamping Equipment:

Segmented Safety Clamp Ram

CR2	Segmented Safety Clamp Ram for 2 Ft. (4) Individual Clamp Segments, Accepts Safety Tang or Std. Punches. -----	\$ 1,590
CR4	Segmented Safety Clamp Ram for 4 Ft. (8) Individual Clamp Segments, Accepts Safety Tang or Std. Punches. -----	2,220
CR5	Segmented Safety Clamp Ram for 5 Ft. (10) Individual Clamp Segments, Accepts Safety Tang or Std. Punches. -----	2,590
CR6	Segmented Safety Clamp Ram for 6 Ft. (12) Individual Clamp Segments, Accepts Safety Tang or Std. Punches. ----	3,070
CR8	Segmented Safety Clamp Ram for 8 Ft. (16) Individual Clamp Segments, Accepts Safety Tang or Std. Punches. ----	3,450
CR10	Segmented Safety Clamp Ram for 10 Ft. (20) Individual Clamp Segments, Accepts Safety Tang or Std. Punches. ---	4,060

Optional Increased Tooling Space:

SH*	Additional Tooling Space for Deep Box Forming. * 2, 4, 6 or Any Inch Increase over Standard Tooling Space. -----	POR
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----- **Atek Price List** (continued) -----

Atek Press Brake Tooling

Priced by The Inch, NO Minimum Footage Required.

American Made – 4150 Alloy, All Shapes & Sizes, Specials by Request

- Add \$35 Cut Charge to Each Tool
- Add \$90 Square End Milling Charge to Each Tool (if desired)

<u>Part No.</u>	<u>Description</u>	<u>Angle</u>	<u>Nose Radius</u>	<u>Vee</u>	<u>Net Height</u>	<u>Thick</u>	<u>Wt. Lbs./Ft.</u>	<u>Price Per. Inch</u>
90P100	90° Punch	90°	1/64"		3-3/4"	1"	13	\$ 10
90D375	90° x 3/8" Vee Die	90°		3/8"	1-3/4"	1"	6	8
90D500	90° x 1/2" Vee Die	90°		1/2"	1-3/4"	1"	6	8
90D625	90° x 5/8" Vee Die	90°		5/8"	1-3/4"	1"	9	8
90D750	90° x 3/4" Vee Die	90°		3/4"	1-3/4"	1-1/2"	9	9
90D100	90° x 1" Vee Die	90°		1"	1-3/4"	1-1/2"	8	9
85P150	85° Punch	85°	1/8"		3-3/4"	1-1/2"	17	18
85D150	85° x 1-1/2" Vee Die	85°		1-1/2"	2-1/4"	2"	18	19
85D200	85° x 2" Vee Die	85°		2"	2-1/4"	2-1/2"	20	27
90GP375	90° x 18 ga. Gooseneck Punch	90°	1/64"		3-3/4"	1-1/2"	11	15
90GP625	90° x 14 ga. Gooseneck Punch	90°	1/32"		3-3/4"	1-1/2"	11	15
30P100	28° Accute Punch	30°	1/32"		3-3/4"	1"	11	15
30D375	30° x 3/8" Vee Die	30°		3/8"	1-3/4"	1"	6	13
30D500	30° x 1/2" Vee Die	30°		1/2"	1-3/4"	1"	6	13
30P125	28° Accute Punch	28°	3/64"		3-3/4"	1-1/4"	11	16
30D625	30° x 5/8" Vee Accute Die	30°		5/8"	2-1/8"	1-1/2"	9	11
30P150	30° Accute Punch	30°	1/16"		3-3/4"	1-1/2"	12	14
30D100	34° x 1" Vee Accute Die	34°		1"	2-3/4"	2"	14	15
FP137	Flattening Punch	0°			2-5/8"	1-3/8"	14	17
FD137	Flattening Punch	0°			2-5/8"	1-3/8"	14	17

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