



SHOP ORDER 22694

DATE June 22, 1994

CUSTOMER Logghe Stamping

Customer Purchase Order 7288

16711 13 Mile Road

Fraser, Michigan 48027

Inquiry No. & Date 9311-12-1

Delivery Date 9-94

QUANTITY DESCRIPTION OF MATERIAL OR SERVICE

(1)

SESCO USED COMBINATION CRADLE, STRAIGHTENER AND ELECTRONIC ROLL FEED INCLUDING COMBINATION COIL STOP, PEELER, THREADING ASSIST AND DEKINKER ASSEMBLY

NOTE: Utilize unit at U.S. Machine, model 56-209/12-1071, Serial 21303-1

SPECIFICATIONS:

Coil weight - max. ----- 20,000#
 Coil width - max. ----- 42"
 Coil O.D. - max. ----- 72"
 Material to be run ----- Mild steel
 Material thickness range ----- .135" at 42", .156" at 36"
 .187" at 30", .200" at 24"
 .250" at 18", .312" at 12"
 .375" at 6"

Feed length range ----- 0 to 99.998"

Estimated production at 180° feed in:

Feed length	SPM
12"	30
24"	21
32"	18
36"	16

Pass line - powered ----- 64" +/- 3" (4 individual risers provided, 30" high)

Feed direction ----- Right to left

Drive ----- Unico smart drive with CRT

Gearing ----- 15.7:1, 1.2" rev.

Side plate adjustment ----- Motorized

Pinch roll lift ----- Hydraulic

Pinch roll diameter ----- 6"

Pinch roll finish ----- Crodon

Straightening roll diameter ----- 4"

Straightening roll lift ----- Eccentric - powered

9-30-94
#26368

PICKUP 11-11-94

Inspection OK

Shipping OK



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QUANTITY

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(cont'd)

Straightening roll finish ----- Hardened and ground

Straightening roll quantity ----- 7

Feed roll lift ----- Hydraulic

Feed roll diameter ----- 6"

Feed roll finish ----- Crodon

Roll inserts ----- Lower straightening rolls

Lubrication ----- Trabon manual hand pump

NOTE: Voltage must be 220 volts.

Unit to be completely reworked with one year warranty.

Inspection OK _____

Shipping OK _____