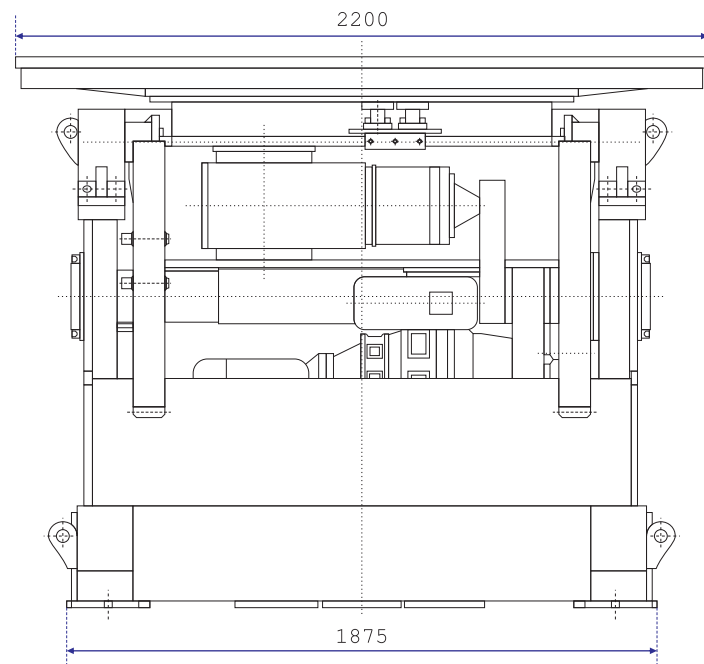
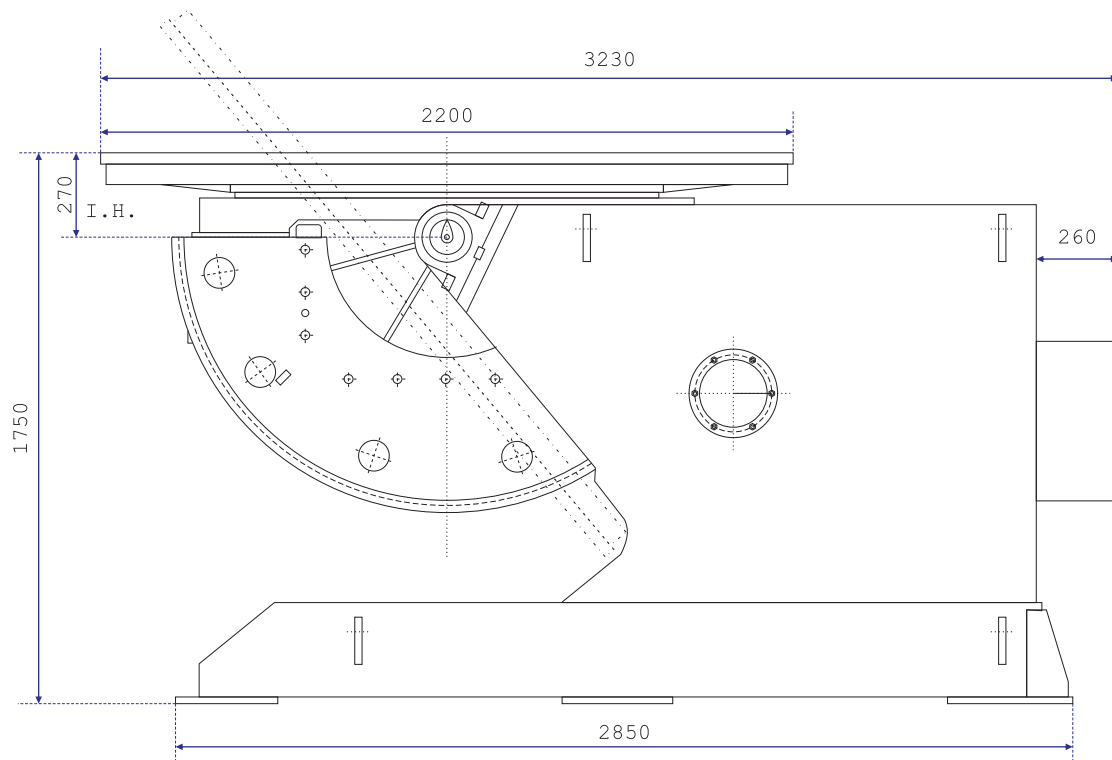
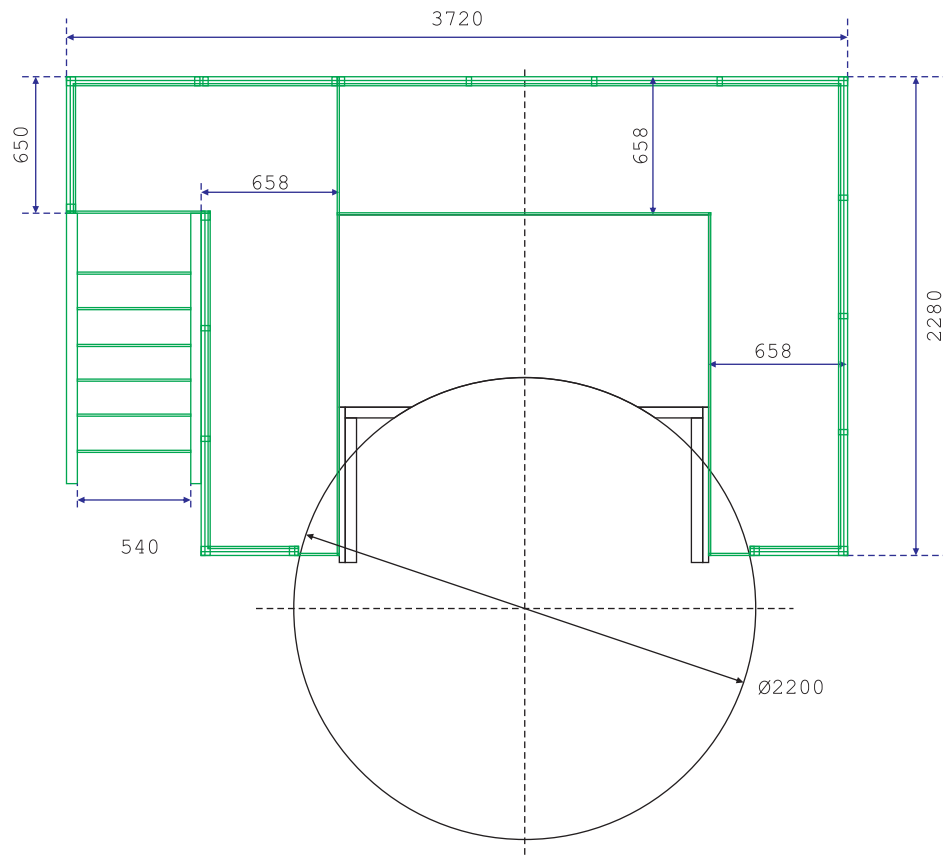
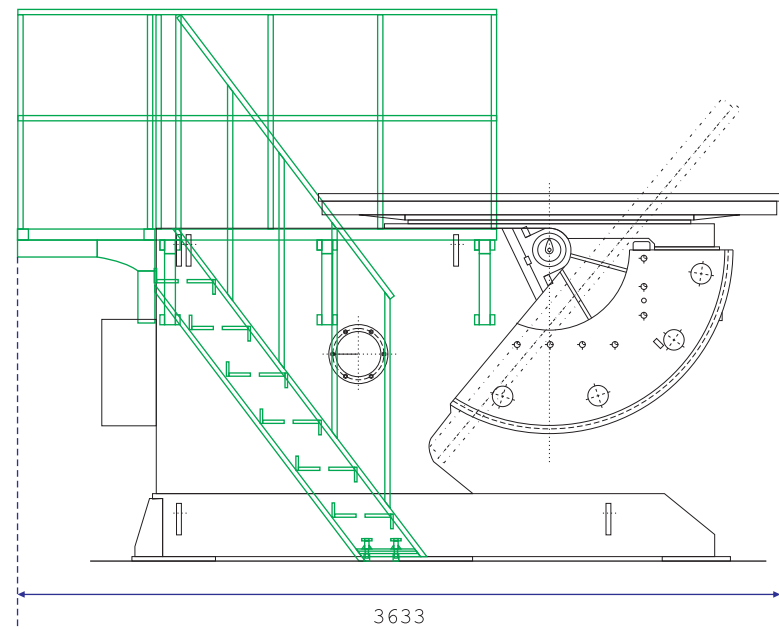
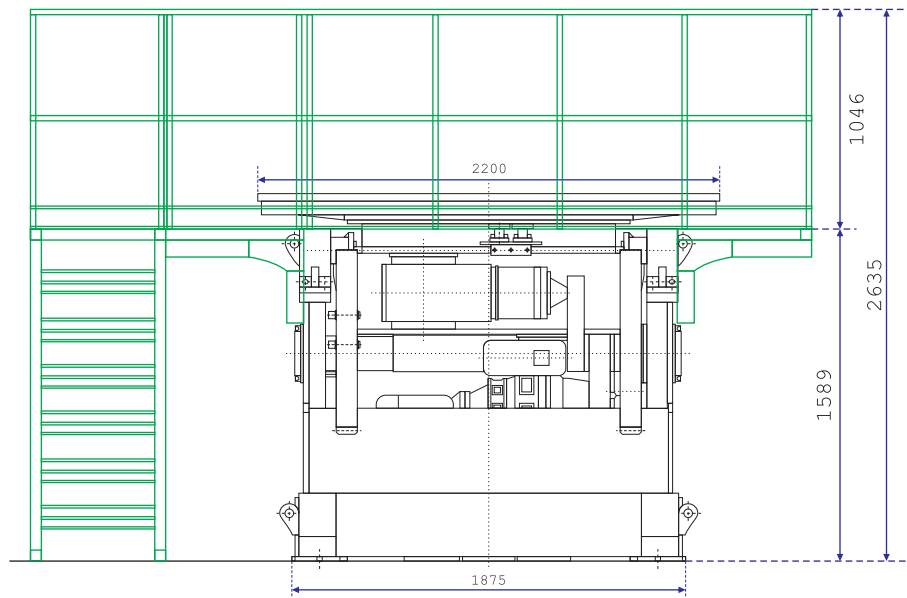




Main Specifications	P20-F	
	Metric	English
Rated loading	20,000 kg	44,000 lbs.
Table diameter	2200 mm	86.6"
Max. gravity center distance @ rated load	400 mm	15.7"
Max. eccentricity distance @ rated load	300 mm	11.8"
Inherent overhang	270 mm	10.6"
Max. rotational torque	60,000 Nm	531,000 lb.-in.
Max. tilting torque	80,000 Nm	708,000 lb.-in.
Table rotation	360°	
Rotation speed	0.02 - 0.2 rpm	
Tilt angle range	0 - 130°	
Tilt speed	0.1 rpm	
Table height from floor	1750 mm	68.9"
Max. rotation dia. @ 90°	2700 mm	106.3"
Welding ground	1000 amps	
Machine dimensions	3230 x 2200 x 1750 mm	127" x 87" x 69"

STEADY-Weld WELDING EQUIPMENT		P20-F 20 Ton Fixed Height Welding Positioner with Operator Platform		3609 Clinton Dr. Houston, TX 77020 Tel: (713) 462-5800 Fax: (713) 462-8222 www.steady-weld.com	
Sheet	1 of 2	Date	April 21, 2020		
Scale	1:24	Revision	0		
View(s)	Side, Front	Reference			
Drawing	P2-F General Dimensions				
Note	All measurements are in millimeters unless otherwise specified. All specifications are subject to change without notice.				



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Sheet	2 of 2	Date	April 21, 2020	
Scale	1:36	Revision	0	
View(s)	Side, Front, Top	Reference		
Drawing	P20-F Positioner with Operator Platform			
Note	All measurements are in millimeters unless otherwise specified. All specifications are subject to change without notice.			