



NOTE:
ALL DIMENSIONS IN PARENTHESIS
ARE IN MILLIMETERS.

STANDARD FEATURES		
STANDARD SLIDE FACE DRILLING		
BARRING ARRANGEMENT IN FLYWHEEL HUB		
RIGHT HAND DRIVE (SHOWN)		
MINSTER RECIRCULATING LUBRICATION		
CAST IRON GIBS		
STROKE POSITION INDICATOR		
EXHAUST MUFFLER		
WRENCHES		
FLYWHEEL BRAKE		
<input checked="" type="checkbox"/> ORDERED OPTIONS		
LEFT HAND DRIVE		
STROKE	SHUTHEIGHT ON BED STROKE DOWN-ADJ. UP	A
3	21.5 25	66 69.5
4	21 24.5	66 69.5
5	20.5 24	66 69.5
6	19 22.5	66 69.5
7	18.5 22	66 69.5
8	17.5 21	66 69.5
STROKES PER MINUTE	MOTOR (HP-RPM)	
45	7-1/2 - 1200	
60	10-1800	
0 - 90	15-1800 (EDDY CURRENT)	
BOLSTER MATERIAL		
CAST IRON		
STEEL		
BOLSTER THICKNESS	MACHINING	
3.5	PLAIN	
4	CUSTOMER'S	
4.5	CUSTOMER'S	
PAINT		
VISTA GREEN		
GRAY		
ORDERED ACCESSORIES		
PUNCH STEM SLIDE CAP		
COUNTERBALANCE		
AIR BLOW-OFF		
BAR TYPE KNOCKOUT (SPRING LOADED)		
PAINT-SPECIFY COLOR()		
SAFETY BLOCK-SPECIFY LENGTH()		
BRONZE GIBS		
MOTORIZED SLIDE ADJ		
DIE CUSHION		
CUSTOMER:		
CUSTOMER'S ORDER NO.		
PRESS SERIAL NO.		
DATE:		

CUSTOMER:
CUSTOMER'S ORDER NO.
PRESS SERIAL NO.
DATE:

TOLERANCES UNLESS OTHERWISE SPECIFIED		MACHINING		X AND X.X ± .100		X.XX ± .010		X.XXX ± .001		X.XXXX ± .0005	
CLASS 2A/2B THDS (INCH)		CLASS 6g/6H THDS (MM)		FINISH 125 MICRONS		BREAK SHARP CORNERS .03		Z .015		Z .015	
MATERIAL		N/A		DRAWING SCALE		.1		PART NUMBER		6036-876	
REFERENCE NUMBER		6016-732		GROUP TECH. NUMBER		2000 018		SHEET NO.		1 OF SHEETS	
SUPERSEDES		BNS		ESTIMATED WEIGHT		LAST REVISION DATE		DRAWING DATE		1983-07-15	
DRAWN BY		S.J.H.		CHECKED BY		C.B.		DRAWING DATE		2018-06-20	
PART NAME		GENERAL ASSEMBLY 101-7		MATERIAL		N/A		LAST REVISION DATE		2018-06-20	
PATTERN PART NUMBER		BNS		DRAWING SCALE		.1		REVISION LEVEL		004	

RIGHT HAND DRIVE SHOWN
LEFT HAND DRIVE OPPOSITE