



CUSTOMER: PRODS MANUFACTURING Co.

MOD. NO.: SC2-400-120-60

SERIAL NO.: 500-400-588-05

BED AREA: 120" L. - R. x 60" F. - B.

RAM AREA: 120" L. - R. x 60" F. - B.

PRESS STROKE: 10"

RAM ADJUSTMENT: 10"

SHUT HT. RAM TO BELT (S.D.A.U.): 28"

PRESS SPEED: 20 - 60 SPM

AVAILABLE ENERGY: 200 INCH TONS @ 30 SPM

APPROX. OVERALL WT.: 155 000 lbs

**DO NOT SCALE DRAWING**

UNLESS OTHERWISE SPECIFIED:  
 MACHINED SURFACE TOLERANCES:  
 ALL FRACTIONAL DIMENSIONS TO MACHINED SURFACES:  $\pm .015$   
 FRACTIONAL DIMENSIONS TO CASTING SURFACES:  $\pm .015$   
 UNDER 5 FEET:  $\pm 1/16$   
 OVER 5 FEET:  $\pm 1/8$

DRAWN BY: T.G.H. DATE: FEB 1, 2005

CHECKED BY: PLOT SCALE: .040

SCALE: NOT TO SCALE MADE FROM:

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**GUELPH ONTARIO**

DESCRIPTION: SC2-400-120-60

DRAWING NAME: GENERAL ASS'Y

REV	1
DRAWING NUMBER:	0068-C-0151
PRESS CODE:	1701