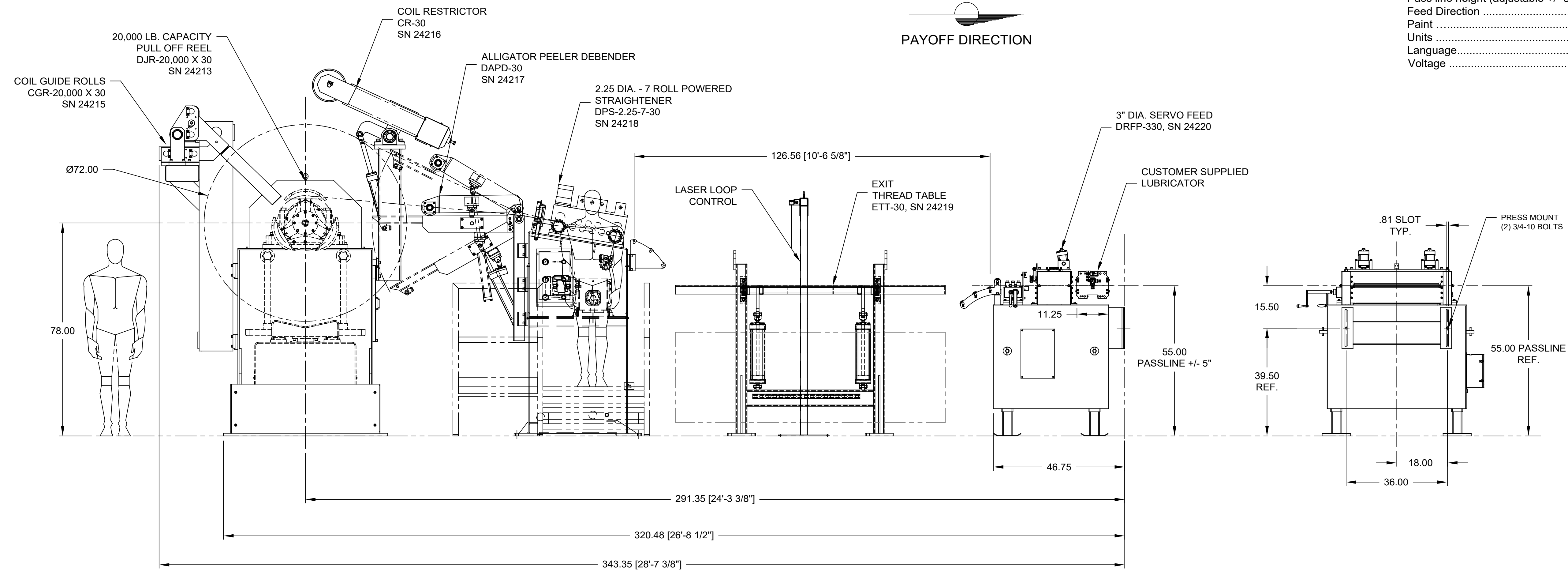
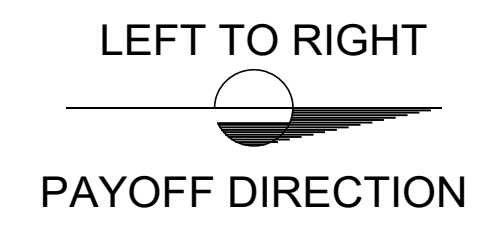


SUGGESTED MACHINE ANCHORING

SPECIFICATIONS:

Maximum coil weight.....	20,000 lb.
Maximum coil width.....	30 inch
Minimum coil width (with coil keepers tight during threading)	2 inch
Maximum coil O.D.	72 inch
Minimum coil O.D. (for peeler)	42 inch
Minimum coil O.D. (for load car).....	42 inch
Maximum coil I.D.	24 inch
Minimum coil I.D.	20 inch
Maximum stock thickness @ full width (mild steel).....	0.050 inch
Minimum stock thickness (mild steel).....	0.015 inch
Pinch rolls – Entry and Exit	3.5 in. diameter
Straightening rolls (Seven).....	2.25 in. diameter
Drive – Straightener – AC variable frequency drive.....	7.5 H.P.
Payout speed (synchronized to feeder).....	Variable 20 to 80 F.P.M.
Feed rolls	Two, 3-inch diameter
Feed length accuracy (Throughout material range and SPM)	Plus/Minus 0.003
Pass line height (adjustable +/- 5)55"
Feed Direction	Left to Right
Paint	RAL 9010
Units	Imperial
Language.....	English
Voltage	440v



FOR APPROVAL

BY _____
 APPROVED AS DRAWN
 APPROVED AS NOTED
 DATE _____

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED X.XX = ±.01 X.XXX = ±.005 FRACTIONAL = ±.002 ANGULAR = ±1° DO NOT SCALE DRAWING		<p>Dallas INDUSTRIES</p> <p>TROY, MICHIGAN</p>
MACHINED SURFACES $\sqrt{\text{V}}$ (UNLESS NOTED OTHERWISE) POLISH 16 NORMAL 125 GRIND 32 CLEANUP 250 SMOOTH 63 BREAK ALL SHARP EDGES 3RD ANGLE PROJECTION	DATE 11/10/2020 DRAWING NAME GENERAL ARRANGEMENT	
THIS DRAWING IS THE PROPERTY OF DALLAS INDUSTRIES. IT IS NOT TO BE COPIED.		SHEET NO. 1 OF 1 REV. LET. -