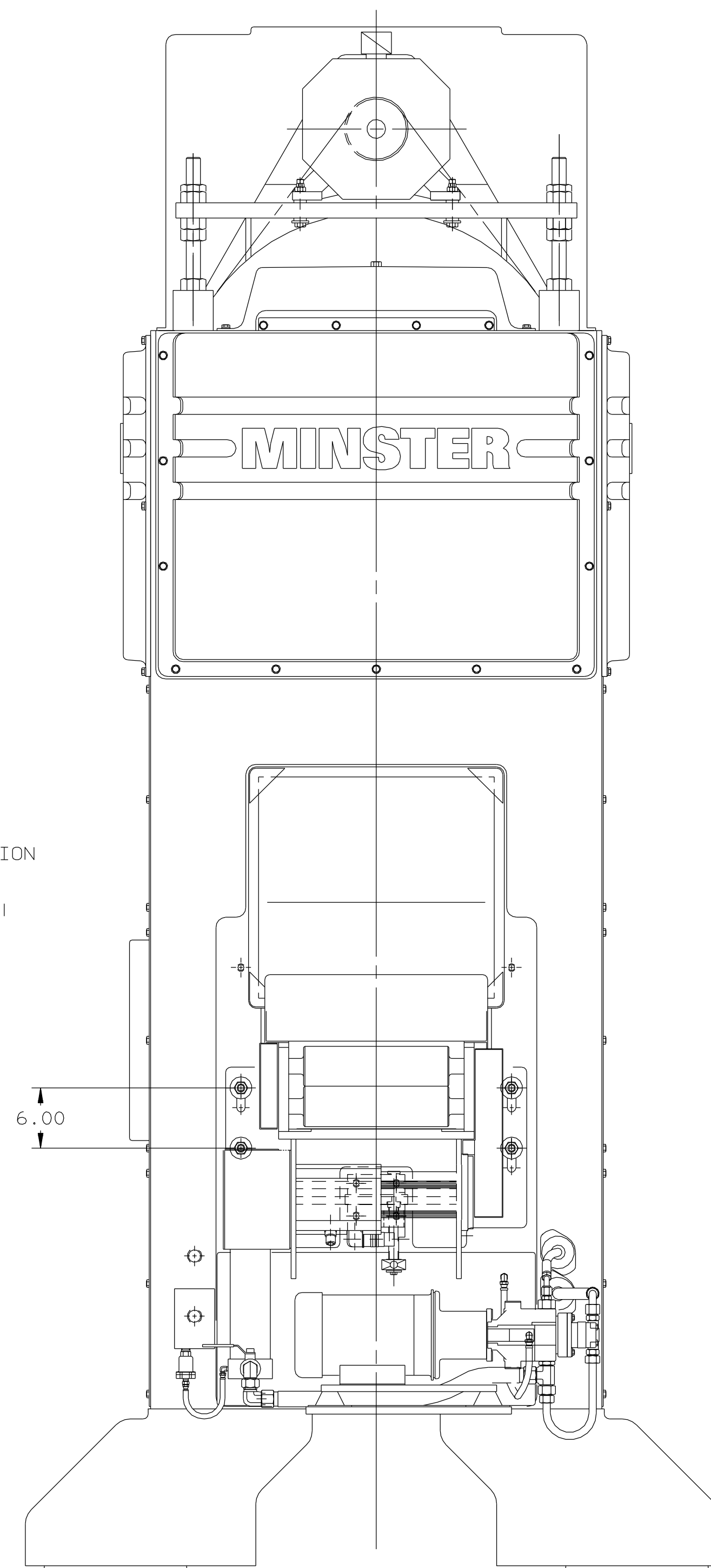


MINSTER AUTOMATION  
ELECTRIC FEED  
MEF4-14  
SERIAL #18-50331



**CERTIFIED**

CUSTOMER	
INDUSTRIAL TOOL & DIE CO.	
CUSTOMER'S ORDER NO.	1680
PRESS SERIAL NO.	27871
DATE	06-26-92
SIGNED	MICHELL WESTON

PRESS DATA

PRESS	P2H-100
CAPACITY	100 TONS
STROKE	1.97 & 3.94
ADJ. OF SLIDE	3.94
SPEED	400 @ 1.97 250 @ 3.94
SERIAL NO.	27871

FEED SERIAL NO. 18-50331

FEED DIRECTION: RIGHT-LEFT

ELECTRIC FEED SPECS:

FEED ROLL DIA.: 4.000  
MAX STOCK WIDTH: 14"  
MIN STOCK THICKNESS: .020  
MAX STOCK THICKNESS: .187  
MAX THICKNESS AT FULL WIDTH: .125  
MAX WIDTH AT FULL THICKNESS: 9"  
ROLL OPENING FOR THREADING: .30  
FEED OPTIONS:

SMOOTH CHROME ROLL FINISH  
"FULL WIDTH"  
CLASS A LIBRACATON  
SPRINGLESS CYLINDER

END OF STOCK DETECTOR

L-R FEED DIRECTION

EST WEIGHT	RAW MATERIAL WEIGHT	MACHINED SURFACES UNLESS OTHERWISE SPECIFIED	<b>THE MINSTER MACHINE CO.</b>		LAST REV. DATE
		DIMENSION TOLERANCE	MINSTER, OHIO	REV LEVEL	CHANGED BY
GROUP TECH NO	P2H-100-E414-8016	X AND X X 0 1.00			
REFERENCE NO		X XXX 0 0.10	© 1992 THE MINSTER MACHINE COMPANY THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF THE MINSTER MACHINE COMPANY ANY DISCLOSURE, DISTRIBUTION AND/OR REPRODUCTION WITHOUT THE EXPRESS WRITTEN CONSENT OF THE MINSTER MACHINE COMPANY IS PROHIBITED. ALL RIGHTS RESERVED.		
SUPERSEDED BY		X XXXX 0 0.005	DATE	DRAWN BY	CHECKED BY
SUPERSEDES		BREAK SHARP CORNERS 0 .03	06-26-92	MAW	MAW
PATTERN FILE NO		[1] .015 [Z] .015 [//] .015	SCALE .10		
PATTERN BASIC NO			NAME OF PART		
			LAYOUT, FEED ON PRESS		
			(INDUSTRIAL TOOL)		
			MATERIAL	PART NO	
			NO	REV'D	D PART NO 1171-835