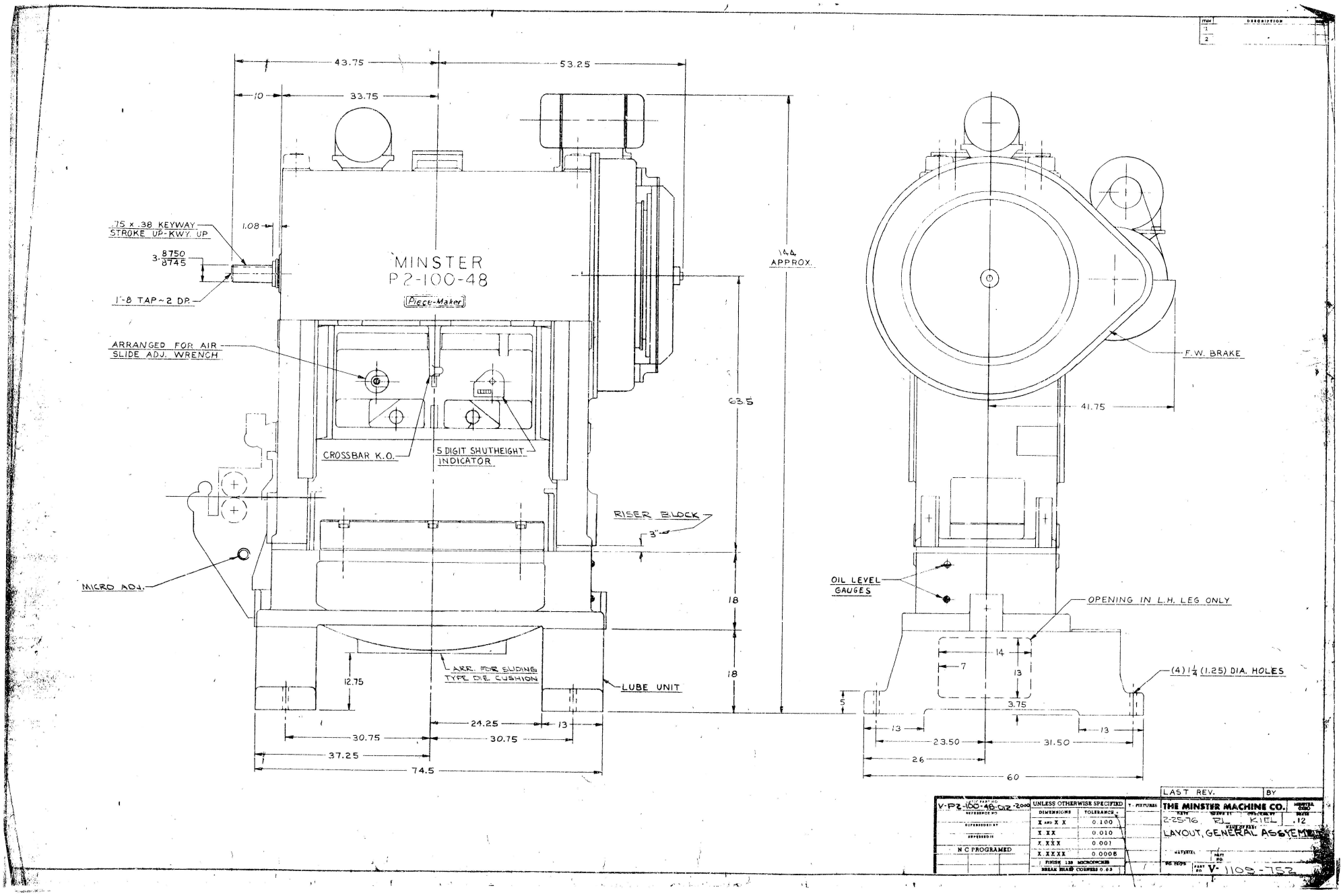

43.75
53.25
10
33.75
.75 x .38 KEYWAY
STROKE UP-KWY. UP
1.08
3 8750/8745
1"-8 TAP ~ 2 DP.
MINSTER
P2-100-48
Piece-Maker
144
APPROX.
ARRANGED FOR AIR
SLIDE ADJ. WRENCH
63.5
CROSSBAR K.O.
5 DIGIT SHUTHEIGHT
INDICATOR
RISER BLOCK
3"
MICRO ADJ.
18
18
12.75
ARR. FOR SLIDING
TYPE DIE CUSHION
LUBE UNIT
24.25
13
30.75
30.75
37.25
74.5
F.W. BRAKE
41.75
OIL LEVEL
GAUGES
OPENING IN L.H. LEG ONLY
14
7
13
(4) 1 1/4 (1.25) DIA. HOLES
5
3.75
13
13
23.50
31.50
26
60
LAST REV.
BY
V-P2-100-48-012-2000
N C PROGRAMED
UNLESS OTHERWISE SPECIFIED
DIMENSIONS
TOLERANCE
X AND X X
0.100
X XX
0.010
X.XXX
0.001
X.XXXX
0.0005
FINISH 125 MICROINCHES
BREAK SHARP CORNERS 0.03
THE MINSTER MACHINE CO.
2-25-76
RJ
KIEL
.12
LAYOUT, GENERAL ASSYEMBLY
V-1109-752