



**PRESS INSPECTION REPORT**

Customer \_\_\_\_\_

Press No. Stock # 2697 Serial No. 24990

Model No. P2-150-54 Piece-Maker Mfg. Minster

**1. General Information**

A. Stroke 6"

B. Stroke per minute 45-90 VSPM

C. Adjustment of ram 4"

D. Shut height to bed 23"

**2. ELECTRICAL**

A. Operational Yes  No

B. General condition (based on a mechanics observation and not that of an electrician)

**3. LUBRICATION**

A. Type of System Oil  Grease

B. Manufacturer Minster Monitor Flow

C. All points receive lube Yes  No

D. General condition & assessment:  
Lube lines going to crank shaft need to be replaced

#### 4. PNEUMATICS

A. Clutch/brake pressure 60 PSI

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B. Counter balance 30 PSI

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C. Cushion N/A

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D. Check for leaks & note None

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E. General condition & assessment

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#### 5. CLUTCH

A. Air leak Yes  No

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B. Travel .180

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C. General condition & assessment

#### 6. BRAKE

A. Air leak Yes  No

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B. Travel .180

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C. General condition & assessment

Needs Adjustment

#### 7. FLYWHEEL BRAKE

A. Lining thickness NA

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B. General condition & assessment -

#### 8. GEAR TRAIN

A. General condition & assessment

Good Condition

**9. GUARDS & COVERS**

A. Damage	None – Good Condition
B. Leaking Oil	No
C. Missing Bolts	No
D. General Assessment	Good

**10. Main Motor Assemble - Motor appears New/er**

A. Belts Assessment	1 belt missing
B. Shiv & Grooves Assessment	Good
C. Motor Mount Assessment	Good

**11. HYDRAULIC OVERLOAD SYSTEM**

A. Operating Pressure	N/A
B. Leaks	
C. General Condition & Assessment	

**12. RAM TO BED PARALLELISM**

A. With counter balance pressure on

Stroke down

LR	_____	RR	_____	LR	_____	RR	_____
LF	_____	RF	_____	LF	_____	RF	_____

Stroke up

Stroke at 90 degrees

LR	_____	RR	_____	LR	_____	RR	_____
LF	_____	RF	_____	LF	_____	RF	_____

Stroke at 270 degrees

B. Condition of slide face	Ok
C. Condition of bolster face	Ok

D. General condition & assessment

Did not check for parallelism. We will set prior to shipping. Solid Crank Shaft.

### 13. GIB CLEARANCE

#### A. Points of gibbing

8 Point

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#### B. Front to back

##### Bottom of gib

LR .005      RR .004  
LF .006      RF .003

##### Top of gib

LR .004      RR .007  
LF .005      RF .003

#### C. Left to right

##### Bottom of gib

LR .003      RR .007  
LF .003      RF .008

##### Top of gib

LR .003      RR .005  
LF .006      RF .006

#### D. General condition & assessment

### 14. RAM ADJUSTMENT

#### A. Limit switches working

Yes       No

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#### B. General condition & assessment

Had a problem with electrical connection brake would not release – Need to spend more time and advise might need to bring in electrician to see what was going on. Motor worked.

