

## PRESS INSPECTION REPORT

Customer								
Press No.	Stock # 2697			Serial No.	24990			
Model No.	P2-150-54 Pied	e-Maker	-Maker		Minster			
1. General Infor	mation							
A. Stroke		6"						
B. Stroke per minute		45-90 VSPM						
C. Adjustment of ram		4"						
D. Shut height to bed		23"	23"					
2. ELECTRICAL A. Operational		Yes	$\boxtimes$	No 🗆	]			
B. General condition (based on a mechanics observation and not that of an electrician)								
3. LUBRICATION	ı							
A. Type of Syste	em	Oil	$\boxtimes$	Grease	]			
B. Manufacture	r	Minster Monitor Flow						
C. All points rec	eive lube	Yes	$\boxtimes$	No	]			
D. General cond	dition & assessm	nent:						

Lube lines going to crank shaft need to be replaced

4. PNEUMATICS				
A. Clutch/brake pressure	60 PSI			
B. Counter balance	30 PSI			
C. Cushion	N/A			
D. Check for leaks & note	None			
E. General condition & assessmen	t			
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5. CLUTCH				
A. Air leak	Yes No			
B. Travel	.180			
C. General condition & assessmen  6. BRAKE	τ			
A. Air leak	Yes No 🖂			
B. Travel	.180			
C. General condition & assessment				
Needs Adjustment				
7. FLYWHEEL BRAKE				
A. Lining thickness	NA			
B. General condition & assessmen	rt -			
8. GEAR TRAIN				
A. General condition & assessment				

**Good Condition** 

9. GUARDS & COVERS					
A. Damage	N	one – Good Condition			
B. Leaking Oil	N	0			
C. Missing Bolts	N	0			
D. General Assessment	G	ood			
10. Main Motor Assemble - N	Moto	or appears New/er			
A. Belts Assessment	1	1 belt missing			
B. Shiv & Grooves Assessment	G	ood			
C. Motor Mount Assessment	G	ood			
11. HYDRAULIC OVERLOAD SY	STE	М			
A. Operating Pressure	N,	/A			
B. Leaks					
C. General Condition & Assessment					
12. RAM TO BED PARALLELISI	М				
A. With counter balance pres	sure	e on			
Stroke down			Stroke up		
LR F	RR		LR	RR	
LF F	RF		LF	RF	
Stroke at 90 degrees			Stroke at 270 degrees		
LR F	RR		LR	RR	
LF F	RF		LF	RF	
B. Condition of slide face		Ok			
C. Condition of bolster face		Ok			
D. General condition & assess	sme	nt			

Did not check for parallelism. We will set prior to shipping. Solid Crank Shaft.

13. GIB CLEARANCE			
A. Points of gibbing	8 Point		
B. Front to back			
Bottom of gib		Top of gib	
LR .005 RR	.004	LR004	<b>RR</b> .007
LF006 RF _	.003	<b>LF</b> .005	<b>RF</b> 003
C. Left to right			
Bottom of gib	:	Top of gib	
LR .003 RR	.007	<b>LR</b> .003	<b>RR</b> .005
LF .003 RF	.008	<b>LF</b> .006	<b>RF</b> .006
D. General condition & assessment	ent		
14. RAM ADJUSTMENT			
A. Limit switches working	Yes	No	
B. General condition & assessme	ent		

<u>Had a problem with electrical connection brake would not release – Need to spend more time and advise might need to bring in electrician to see what was going on. Motor worked.</u>

15. RAM LIFT READINGS WITH	IACK PRESSURE	
A. Total lift		
<b>LR</b> .045	RR	.041
•	RF	
B. Crank shaft or main pin		245
16	RR RF	.015
C. Connection upper		
	RR	.011
LF		
D. Connection lower		
	RR	.008
LF	RF	
E. Screw threads		200 7 2
15	RR RF	.009 To Barrel
F. Adjustment nut and housing		-
LR		
LF	RF	
G. General condition & assessn	nent	
Good Condition		
16. RUN PRESS		
A. Check for vibration	None	
B. Check for noise	Minor Noise – Natural W	/ear
C. Assessment		
17. Serviceman's general overal	l assessments & comments in	ncluding repairs
18. INSPECTION		
18. INSPECTION Inspected by	Derek / Dave Ruthenberg	