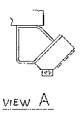


- PUSHBUTTON ARRANGEMENT**
1. RUN-INCH
 2. STOP
 3. CONTINUOUS PRE-SET
 4. TOP STOP
 5. RUN-INCH
 6. GROUND CONNECTED
 7. MAIN & LUBE MOTOR RUNNING
 8. MAIN & LUBE START
 9. MAIN & LUBE STOP
 10. FORWARD-REVERSE
 11. CONTROL ON TOP FAULT
 12. CONTROL NORMAL-TEST-RESET
 13. LUBE FAULT
 14. CLUTCH-SLIDE
 15. RAISE
 16. LOWER
 17. SPEED ADJUST
 18. DIGITAL TACHOMETER
 19. OFF, INCH, SINGLE, CONTINUOUS
 20. DETECTOR OUTLETS STOP - TOP STOP



NO.	DESCRIPTIONS	DATE	BY
1	REVISIONS		

PREPARATION INSTRUCTIONS
 ALL CHAINS REMOVED TO FACILITATE SHIPPING MUST BE REPLACED PRIOR TO OPERATING MACHINE

ORDER NO.	DATE	REV.	QUANTITY	PRICE	TOTAL
9650-D-1306					

E.W. Bliss Company
 302-500-1084
 GENERAL PLANT
 9650-D-1306
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