

FIBER LASER CUTTING MACHINE

Laser Power

6kw

Centrifugal Fan

Included

Freight & Tariff

Included

Installation & Training Cost

Included

Transportation

By Sea

Loading Container

1*40'HQ

Payment Terms

30% down payment, 70% before shipment.

Warranty

Three years limited warranty for main parts. One year free labor.

Optional

Fume Filter

Air Compressor

Basic Parameter

Working area

6100mm*2500mm

Max. linkage speed

100m/min (328ft/min)

Tube size range

Round tube: $\phi 20$ - $\phi 230$ mm
Square tube : $\square 20$ - $\square 230$ mm
Rectangular tube: 230mm \geq Side length \geq 20mm

pneumatic chuck maximum load

200kg 33.4kg/m

Intelligent Function

Bodor Lightning perforation technology

Yes

High Speed Cutting Expert Database

Yes

Automatic adjustment of cutting gas pressure

6kW and below: O₂
above 6kW: O₂, N₂, air

Automatic tube inspection

Edge-seeking, center-finding

Auto-focus of laser head

Yes

Laser cutting technology expert database

Yes

Ergonomic Remote Control (Bodor Mango®)

Yes

Active anti-collision function

Yes

Angle steel, channel steel cutting

Yes

High quality Cutting Expert Database

Yes

Anti-slag Protection

Yes

Mineral casting anti burning

Yes

Linear rail self-lubrication

Yes

Gas-saving steady flow nozzle

Yes

Automatic lubrication

Yes

Intelligent maintenance reminder

Yes

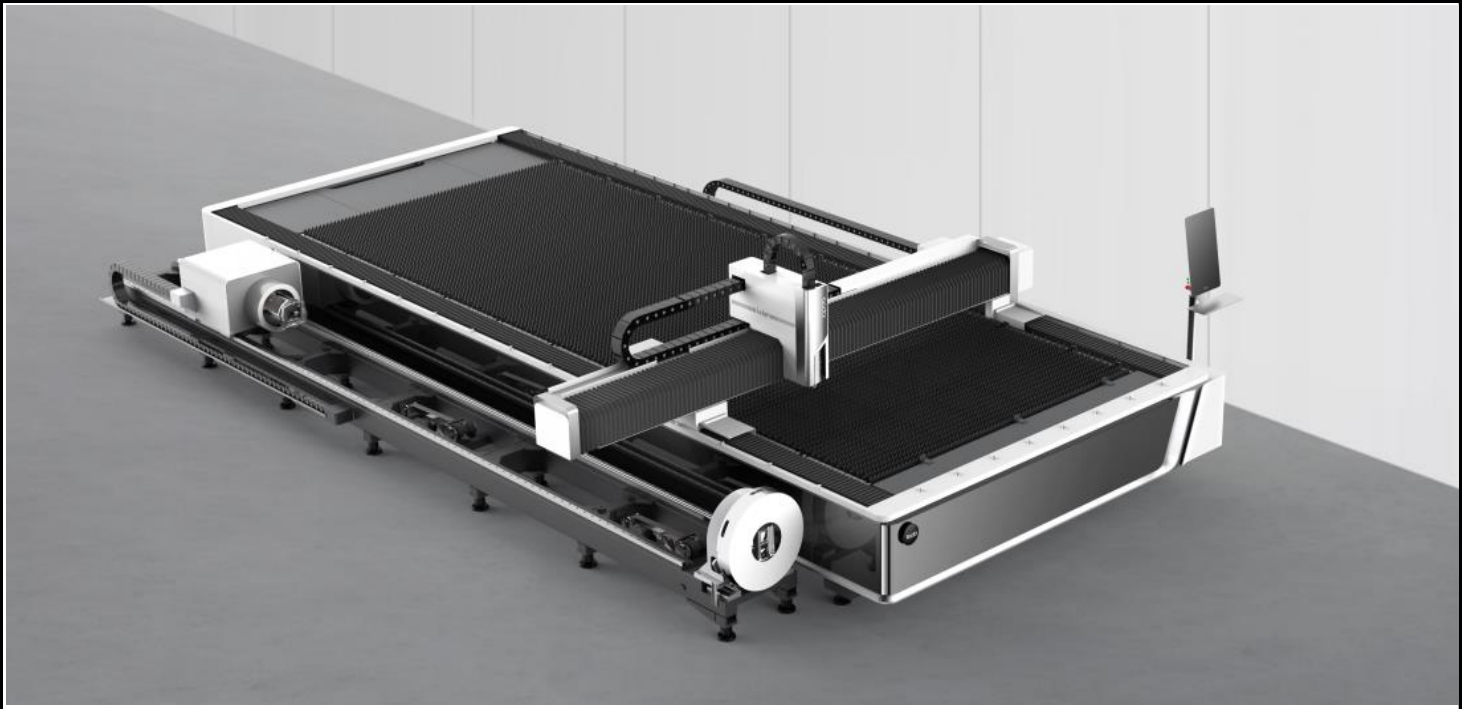
WIFI internet connection

Yes

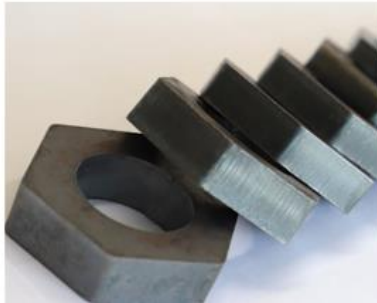
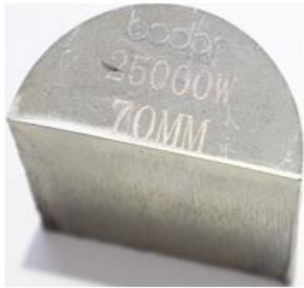
Bodor Cloud sevice	Yes	
Performance		
Operating parameters of board machine	Table load bearing	3000kg
	Machine overall dimensions	8641*4879*2103mm
	Overall weight	6000kg
	Z axis travel	100mm
	Max. acceleration	1.5G
	Positioning accuracy	±0.05mm/m
	Repositioning accuracy	±0.03mm
Operation parameters of pipe cutting	Requirements for tubes	Diameter < φ50mm Wall thickness of tubes≥ 1.2mm; Diameter≥ φ50mm Wall thickness≥ 2.5% of Diameters of tubes
	Min. tube material surplus	150mm 520mm (Optional open type pipe special claw)
	W axis rotation angle	Unlimited n*360
	Max. rotational speed of W axis	60RPM
	A-T6U axis positioning accuracy	0.05mm
	A-T6U axis repositioning accuracy	0.03mm
	Z axis travel	315mm
	U axis maximum moving speed	25m/min
	□20mm square position size difference	≤0.50mm
Configuration		
Laser source	Bodor Power	
Laser head	BodorGenius	
Machine bed	Mortise-and-tenon structure bed	
Chuck drive types	pneumatic chuck	
Max. length of tube	6m	
Linear Rails	Bodor	
Rack	Bodor	
X-axis, Y-axis, Z-axis, A-axis Servo motor and driver	Bodor	
Integral aluminum cantilever for high pressure steel mould casting	Yes	
Control system	Bodor Thinker	
Display size	21.5 inches	
Acceptable file formats, sheet cutting	G file, DXF, DWG, PLT, ENG	
Acceptable file formats, pipe/tube cutting	IGS	
Intelligent alarm	Yes	
Water Chiller	Yes	

Power Requirements	220V/440V/480V 60HZ 3PHASE (Up to Clients Power Requirement)
Total power capacity/current with 6KW source (380V)	50.6KVA/76.9A
Total power capacity/current with 3KW source (380V)	44.3KVA/67.2A

A6T Plus Photo



Cutting Samples



Key Configuration Photos



Mortise-and-tenon welding structure machine bed



Stretched Aluminum Gantry



21.5 inches Display



BodorPower Laser Source



BodorGenius Laser Cutting Head



BodorThinker Control System



Air Compressor (Optional)



Fume Filter (Optional)



Automation (Optional)

Cutting Parameters

Power		Thickness (mm)	1	2	3(1/8")	4	5	6(1/4")	8	10	12(1/2")	14	16	18	20	25(1")	30	35	40	45	50(2")	60	70	80	90	100(4")	110
Carbon steel (Q235A) Q2	50kW	speed m/min	9-11	5-7.5	3.5-5.5	3.5-5	3.3-4.8	3-4.5	2.5-3.6	2.2-2.8	1.6-2.1	1.6-2.0	1.5-2.0	1.4-2.0	1.5-1.9	1.0-1.6	1.1-1.4	0.9-1.1	1.0-1.2	0.9-1.1	0.6-1.0	0.4-0.8	0.3-0.5	0.2-0.3	0.2-0.3	0.1-0.2	
	30kW		9-11	5-7.5	3.5-5.5	3.5-5	3.3-4.8	3-4.5	2.5-3.6	2.2-2.8	1.6-2.1	1.6-2.0	1.5-2.0	1.4-2.0	1.5-1.9	1.0-1.6	1.1-1.4	0.9-1.1	0.8-1.0	0.5-0.9	0.4-0.8	0.2-0.6	0.2-0.3	0.2-0.3	0.1-0.2		
	22kW		9-11	5-7.5	3.5-5.5	3.5-5	3.3-4.8	3.0-4.2	2.5-3.5	2.0-2.7	1.6-2.1	1.5-2.0	1.4-2.0	1.4-2.0	1.5-1.9	1.0-1.6	0.8-1.4	0.6-1	0.5-0.9	0.3-0.5	0.2-0.5	0.2-0.3	0.1-0.3				
	12kW		9-11	5-7.5	3.5-5.5	3.5-5	3.3-4.8	3.0-4.2	2.5-3.5	2.2-2.7	1.2-2.1	1.7-1.9	1.2-1.7	1.0-1.8	0.6-1.5	0.5-1.2	0.3-1.0	0.3-0.7	0.2-0.4	0.2-0.3	0.15-0.25						
	6000W		8-10	5-7.5	3.5-5	3.0-4.5	3.0-4.2	2.5-3.5	2.2-3.2	1.8-2.5	1.2-2.1	1.2-1.8	0.8-1.5	0.6-1.2	0.5-0.8	0.3-0.55	0.2-0.3										
	3000W		8.0-10	5.5-7.5	3.0-4.0	2.8-3.5	2.6-3.2	2.5-2.6	1.6-1.8	1.4-1.6	1.0-1.4	0.8-0.9	0.7-0.8	0.6-0.7	0.5-0.6												
Power		Thickness (mm)	1	2	3(1/8")	4	5	6(1/4")	8	10	12(1/2")	14	16	18	20	25(1")	30	35	40	45	50(2")	60	70	80	90	100(4")	110
Stainless steel (201) #2	50kW	speed m/min	72-100	60-75	45-65	35-45	30-35	25-30	25-30	18-22	16-18	11-15	11-13	9-11	8-10	6-7	4-5	2.8-3.5	2-2.5	1-1.5	0.6-1	0.4-0.6	0.35-0.5	0.2-0.4	0.2-0.3	0.1-0.2	0.1-0.2
	30kW		72-100	50-75	38-65	30-40	25-32	20-29	15-20	12-17	9-14	7-11	5-9	3-8	3-7	2-4.5	1.5-3.2	1.0-1.5	0.8-1.7	0.6-1.0	0.25-0.5	0.2-0.3	0.17-0.3	0.15-0.3	0.1-0.2	0.07-0.1	0.07-0.1
	22kW		72-100	50-75	38-65	25-35	24-32	20-25	15-19	10-13.5	8.0-10	6.0-8.5	4.0-6.0	3.0-3.5	2.0-3.0	1.5-2.2	1.2-1.5	0.4-0.8	0.3-0.6	0.2-0.6	0.2-0.5	0.1-0.3	0.1-0.3	0.1-0.3	0.1-0.2		
	12kW		70-85	40-66	35-45	20-32	18-25	12-15	8-12	6.0-8.0	4.0-5.5	3.0-5.0	2.2-2.8	1.2-2.0	1.0-1.6	0.5-0.8	0.3-0.6	0.3-0.5	0.3-0.5	0.2-0.4	0.1-0.2						
	6000W		42-52	20-33	15-22	10-15	7.0-12	4.8-9.0	3.0-4.0	1.6-2.5	0.8-1.5	0.6-1.2	0.5-1.0	0.4-0.8	0.3-0.6	0.2-0.4											
	3000W		30-55	12-30	6.0-10.0	4.0-6.0	3.0-5.0	2.0-3.2	1.0-1.8	0.5-0.85	0.4-0.5																
Power		Thickness (mm)	1	2	3(1/8")	4	5	6(1/4")	8	10	12(1/2")	14	16	18	20	25(1")	30	35	40	45	50(2")	60	70	80	90	100(4")	110
Aluminum #2	50kW	speed m/min	70-100	40-70	35-60	30-45	22-35	18-32	12-23	7-16	4.5-12	3-8	2.5-6	1.8-2.2	1.5-2	0.8-1.5	0.6-1.2	0.4-0.9	0.4-0.6	0.4-0.5	0.3-0.4	0.2-0.4	0.1-0.3	0.1-0.3	0.1-0.2	0.1-0.2	
	30kW		70-100	40-70	35-60	30-45	22-35	18-32	12-23	7-16	4.5-12	3-8	2.5-6	1.8-2.2	1.5-2	0.8-1.5	0.6-1.2	0.4-0.9	0.4-0.6	0.4-0.5	0.3-0.4	0.2-0.4	0.1-0.3	0.1-0.3	0.1-0.2	0.1-0.2	
	22kW		70-100	40-70	35-60	30-43	22-35	18-28	12-20	7.0-12.0	4.5-6.5	3.0-4.0	2.5-3.5	1.8-2.2	1.5-2.0	0.8-1.5	0.6-1.2	0.4-0.9	0.3-0.5	0.3-0.4	0.2-0.4	0.2-0.4	0.1-0.3				
	12kW		60-65	38-50	30-40	20-30	15-25	10-15	7.0-12	4.5-6.0	4.0-5.0	1.8-2.7	1.5-2.5	1.0-1.8	0.9-1.5	0.6-0.9	0.3-0.8	0.3-0.6	0.3-0.4	0.2-0.3	0.1-0.2						
	6000W		42-55	20-40	15-25	9.5-12	5.0-8.0	3.8-5.0	2.0-2.5	1.0-1.5	0.8-1.3	0.9-1.2	0.5-0.8	0.5-0.7	0.5-0.7	0.3-0.5											
	3000W		25-30	13-20	6.5-7.5	3.5-5.0	2.5-3.5	1.5-2.5	0.7-1.0																		
Power		Thickness (mm)	1	2	3(1/8")	4	5	6(1/4")	8	10	12(1/2")	14	16	18	20	25(1")	30	35	40	45	50(2")	60	70	80	90	100(4")	110
Brass #2	50kW	speed m/min	65-75	40-60	30-45	25-38	22-31	15-25	12-18	8-14	5-10	4.5-6.5	4-6.5	3-5.5	2-4	1.5-3	1-1.5	0.5-1	0.5-0.8								
	30kW		65-75	40-60	30-45	25-38	22-31	15-25	12-18	8-14	5-10	4.5-6.5	4-6.5	3-5.5	2-4	1.5-3	1-1.5	0.5-1	0.5-0.8								
	22kW		65-75	40-60	25-40	20-35	20-28	12-20	9.0-12	6.0-10	3.0-4.5	1.8-4.0	1.5-3.0	1.0-2.5	0.4-2.0	0.3-0.5	0.2-0.4	0.1-0.2									
	12kW		55-65	38-42	18-30	15-20	10-15	6.0-8.0	5.0-7.0	4.5-6.0	2.4-4.0	0.8-1.5	0.6-1.2	0.4-0.6	0.3-0.5												
	6000W		35-45	20-30	12-18	8.0-12.0	6.0-8.0	3.0-6.5	1.6-2.2	0.8-1.2	0.3-0.5	0.3-0.5															
	3000W		20-30	6.0-10	3.0-6.0	2.5-4.0	1.5-2.0	1.0-1.8																			

Packing Photos



Packing in Factory



In Container



In Container Yard

ABOUT BODOR

A company of over 2,000 people only focusing on fiber laser cutting machines.

Local Sales & Engineer Service team in American.

Over 150 backbone researchers only into laser field.

Bodor Super Factory covers over 60, 000 m².

Exports of fiber laser cutting machine are No.1 in China.

Users of over 150 countries are happy with Bodor.

Leading Manufacturer

World Brand

Bodor gains patents and certifications (CSA, cTUVus, CE, FDA, ISO 9001, BV, SGS, etc.)



Won the German IF Award at the International Industry Awards in 2019. Won the German Red Dot Award at the International Industry Awards in 2018. Won the China Red Star Design Award, National High-tech Zone Gazelle Enterprise in 2016. International awards 10+; industry awards 50+; patent certificates 130+.



Honors

Bodor China



Bodor USA

