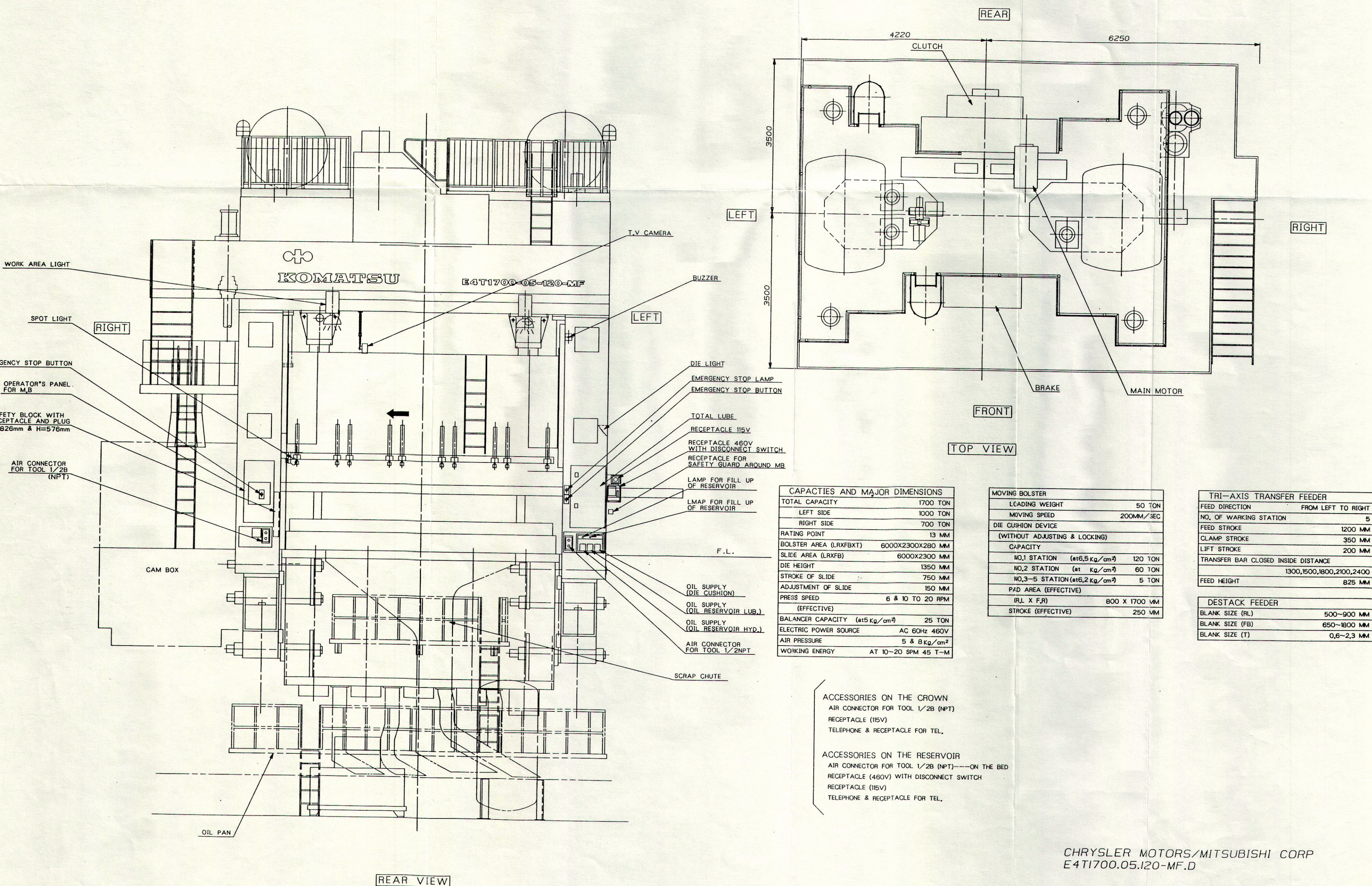


仕様編
SPECIFICATIONS全 体 図
GENERAL VIEW (2/2) C0110

CAPACITIES AND MAJOR DIMENSIONS	
TOTAL CAPACITY	1700 TON
LEFT SIDE	1000 TON
RIGHT SIDE	700 TON
RATING POINT	13 MM
BOLSTER AREA (LRXFBXT)	6000X2300X280 MM
SLIDE AREA (LRXFB)	6000X2300 MM
DIE HEIGHT	1350 MM
STROKE OF SLIDE	750 MM
ADJUSTMENT OF SLIDE	150 MM
PRESS SPEED	6 & 10 TO 20 RPM
(EFFECTIVE)	
BALANCER CAPACITY (at 5 Kg/cm ²)	25 TON
ELECTRIC POWER SOURCE	AC 60Hz 460V
AIR PRESSURE	5 & 8 Kg/cm ²
WORKING ENERGY	AT 10-20 SPM 45 T-M

MOVING BOLSTER	
LOADING WEIGHT	50 TON
MOVING SPEED	200MM/SEC
DIE CUSHION DEVICE	
(WITHOUT ADJUSTING & LOCKING)	
CAPACITY	
NO.1 STATION (at 6.5 Kg/cm ²)	120 TON
NO.2 STATION (at Kg/cm ²)	60 TON
NO.3-5 STATION (at 6.2 Kg/cm ²)	5 TON
PAD AREA (EFFECTIVE)	
(R/L X F/R)	800 X 1700 MM
STROKE (EFFECTIVE)	250 MM

TRI-AXIS TRANSFER FEEDER	
FEED DIRECTION	FROM LEFT TO RIGHT
NO. OF WORKING STATION	5
FEED STROKE	1200 MM
CLAMP STROKE	350 MM
LIFT STROKE	200 MM
TRANSFER BAR CLOSED INSIDE DISTANCE	1300, 1500, 1800, 2100, 2400
FEED HEIGHT	825 MM

DESTACK FEEDER	
BLANK SIZE (RL)	500-900 MM
BLANK SIZE (FB)	650-1800 MM
BLANK SIZE (T)	0.6-2.3 MM

ACCESSORIES ON THE CROWN
 AIR CONNECTOR FOR TOOL 1/2B (NPT)
 RECEPTACLE (115V)
 TELEPHONE & RECEPTACLE FOR TEL.

ACCESSORIES ON THE RESERVOIR
 AIR CONNECTOR FOR TOOL 1/2B (NPT)---ON THE BED
 RECEPTACLE (460V) WITH DISCONNECT SWITCH
 RECEPTACLE (115V)
 TELEPHONE & RECEPTACLE FOR TEL.

CHRYSLER MOTORS/MITSUBISHI CORP
 E4T1700.05.120-MF.D