

Thank you for the opportunity to quote our Scotchman Ironworker manufactured in Philip, South Dakota.

## Model Porta-Fab 45



### Standard Features Include:

- \* Single Operator, 4 Stations
- \* 45 Ton Punch Station (1-1/8" in 1/2")
- \* Keyed Punch Ram For Safety
- \* 4-1/4" Throat Depth
- \* 2" Die Holder, Punch Nut W/Wrench & Stripper
- \* One Round Punch & Die: Max Diameter 1"
- \* Electric Remote Foot Pedal
- \* Adjustable Electric Stroke Control With Scale
- \* 14" Tool Table Work Area
- \* Machine Stand With Punch & Die & Tooling Storage Rack
- \* Three-In-One Combination Tool:
  - Angle Shear Capacity: 3" x 3" x 5/16" At 90° and 2" x 2" x 1/4" At 45°
  - Bar Shear Capacity: 3/8" x 6"
  - Rod Shear Capacity: 3/4" Round
- \* Slug Receptacle
- \* 110 Volt / 1-Ph Electrics
- \* All Guards Comply With ANSI B 11-5 Standards
- \* Three-year warranty (Parts only)
- \* Made in the USA

Porta-Fab 45 Ironworker **(Please Specify Voltage!)** \$ 8,390.00

### Optional Equipment:

Sub-total \$ 8,390.00

Freight Estimate Only - Rate Is Not Guaranteed! **(Ex Works: Philip, SD)**

**Total investment (Does not include local sales tax)..... = \$ 8,390.00**

Quote is good for **15 days only**, excluding freight which is subject to change.

All prices are in U.S. funds. **Special orders cannot be cancelled after order is placed.**

Scotchman Industries reserves the right to correct any errors in this quote without liability.

**Scotchman Industries sells their equipment through a dealer network only. To locate a dealer in your area, or if you have any further questions, please contact us at 800-843-8844.**

We look forward to servicing your Ironworker needs!

With Regards,  
Customer Service

01/01/23

## **"SCOTCHMAN LEASING" - AN AFFORDABLE OPTION FOR QUALIFIED BUYERS!**

For a 1 year lease, your monthly payment would be \$	744.28	with a down payment of \$	744.28
For a 2 year lease, your monthly payment would be \$	383.84	with a down payment of \$	767.68
For a 3 year lease, your monthly payment would be \$	260.76	with a down payment of \$	782.28
For a 4 year lease, your monthly payment would be \$	-	with a down payment of \$	-
For a 5 year lease, your monthly payment would be \$	-	with a down payment of \$	-

***Our 1-page application is available at [www.scotchman.com](http://www.scotchman.com) or call 800-843-8844.***

*\$1.00 End Of Lease Buy Out, No Early Payoff Penalty, \$100 Doc. Fee Required With Advance Payment,*

*\$4,000 Lease Minimum, Freight and Installation Charges Are Not Eligible For Leasing..*

*Leasing Not Available in Alabama, Nevada, New Jersey or West Virginia.*

### **Other Optional Equipment:**

#012503 – 220 volt, Single Phase	\$	700.00
#090510 - L.E.D. Light Package-PF-45 (Factory Installation)	\$	295.00
#001176 - 6" Brake (With 4-Way Lower V-Die)	\$	450.00
#433003 - 8" Brake Complete (With 2" V opening dies standard - For 1/4" material)	\$	1,695.00
#433000 - 12" Brake Complete (With 2" V opening dies standard - For 1/4" material)	\$	2,095.00
#026865 - 12" Brake Table With Scale & Squaring Arm	\$	425.00
#026800 - Brake Length Gauge With Scale	\$	225.00
#001360/001365 – Open End Brake (Max 1/4" x 3" Flat or 1/4" x 3" Angle Iron)	\$	1,625.00
#001195 - Pipe Notcher Housing (Separate Dies Required For Each Size)	\$	370.00
#001220 - 3/4" Schedule 40 Pipe Upper & Lower Dies - Set	\$	620.00
#001222 - 1" Schedule 40 Pipe Upper & Lower Dies - Set	\$	620.00
#001224 - 1-1/4" Schedule 40 Pipe Upper & Lower Dies - Set	\$	645.00
#001226 - 1-1/2" Schedule 40 Pipe Upper & Lower Dies - Set	\$	645.00
#001228 - 2" Schedule 40 Pipe Upper & Lower Dies - Set	\$	675.00
#012450 - Tool Table Pusher For Pipe Notcher	\$	75.00
#001194 - Punch Pusher For Pipe Notcher	\$	45.00
#440000 - Rectangle Notcher (2" x 1-3/4" x 1/4")	\$	925.00
#540160 - 90 Degree V-Notcher (6" x 6" x 1/8" or 3" x 3" x 1/4")	\$	2,595.00
#017400 – Rod Shear (Up To 1" Round or 3/4" Square)	\$	1,595.00
#001350/016540 - Square Tube Shear (1/2" to 1" - 14 Gauge Maximum)	\$	1,275.00
#001293/001172/001175 - Picket Tool Housing (Separate Dies Req'd For Each Size)	\$	1,195.00
#001150/001249 - 1/2" 14 Gauge Max. Upper & Lower Dies	\$	395.00
#001190/001292 - 3/4" 14 Gauge Max. Upper & Lower Dies	\$	395.00
#001162/001264 - 1" 14 Gauge Max. Upper & Lower Dies	\$	395.00
#000687 - 2-5/8" Die Holder	\$	200.00
#001472 – PF-45/40C Die Holder Spacer	\$	55.00
#018277 – 4" x 6" Die Riser Blocks (Set of 2)	\$	100.00
#221328 - Bolts - M12 X 75 SHCS (Requires 2)	\$	5.00
#012351 - 3 in 1 Combination Tool (When ordered separately)	\$	1,825.00
#076930 - Material Stop For 3 in 1 Tool	\$	135.00
#024490 – Unistrut Shear (PF45 & 50 Ton)		Call For Pricing
(Please Call To Inquire About Other Material Profiles)		
(Material Sample Required For All Orders Prior To Order Approval)		
#024700/024720 – Weld Coupon Bender - PF45, 50C & 50T (Max 3/8"x2"x7")	\$	1,825.00
#002505 - Economy #20 Punch & Die Package (16th) (Retail Price = \$545, Savings = \$170)	\$	375.00
Includes: 12 sets of round punches and dies: 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1 & a snap ring removal tool.		
#002506 - Economy #20 Punch & Die Package (32nd) (Retail Price = \$551, Savings = \$176)	\$	375.00
Includes: 12 sets of round punches and dies: 11/32, 13/32, 15/32, 17/32,		

19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32 & a snap ring removal tool.		
#002509 - Economy #20 Punch & Die Package (Metric) (Retail Price = \$563, Savings = \$168)	\$	395.00
Includes: 12 sets of round, metric punches and dies: 8, 10, 12, 14, 16, 18, 20, 22, 24, 28, 30, 32 & a snap ring removal tool.		
#002507 - Deluxe #20 Punch & Die Package (Retail Price: \$2,107, Savings: \$882):	\$	1,225.00
Includes: Round: 9/32, 11/32, 13/32, 15/32, 17/32, 19/32, 21/32, 23/32, 25/32, 27/32, 29/32, 31/32, 1-1/32, 1-1/8, & 1-1/4; Squares: 3/8, 1/2, 5/8, & 3/4; Ovals: 5/16 x 3/4, 7/16 x 3/4, 9/16 x 3/4, 5/16 x 1, 7/16 x 1, 9/16 x 1, 5/16 x 1-1/4, 7/16 x 1-1/4, 9/16 x 1-1/4 & a snap ring removal tool.		
#002518 - Economy Fabricating Package (Retail Price: \$1,920, Savings: \$195):	\$	1,725.00
Includes: 8" Brake & Brake Length Gauge w/Scale.		
#002519 - Economy Fabricating Package (Retail Price: \$2,745, Savings: \$550):	\$	2,195.00
Includes: 12" Brake, Brake Table w/Scale & Squaring Arm & Brake Length Gauge w/Scale.		
#002300 - Pipe Notcher Package (Retail Price: \$1,735, Savings: \$440):	\$	1,295.00
Housing, 1-1/4" Sch. 40 Pipe Dies, 1-1/2" Sch. 40 Pipe Dies & Tool Table Pusher.		



# Scotchman®

## FREIGHT GUIDELINES



Smaller Ironworkers & Cold Saws



ALMI Pipe Notchers & Grinders



Larger Ironworkers



SUP & GAA Upcut Saws

MACHINES READY TO SHIP

SCOTCHMAN INDUSTRIES ships weekly using a selection of LTL carriers that are reliable with our products. Machines and accessories that are too heavy or too large for standard package shipments (UPS or FEDEX) require transport via truck freight.

Commercial address delivery rates are lower than residential, school, government, or limited access facilities. **Businesses located within residential areas or remote locations incur additional fees.** If no one is available to unload/receive shipment or the area is not accessible and the truck cannot unload on first attempt, re-delivery fees apply. Truck shipments require consignee to have means to unload from truck upon arrival (dock & forklift). Driver is not required to assist with unloading, unless liftgate delivery service is secured.

**Accessorial service options are available for added fees. Most frequent service requested are delivery appointment required and liftgate delivery service.** Liftgate service- driver responsible for lowering freight to ground level (weight limits do apply) where responsibility transfers to customer to move.

For customers without means to unload at destination, pick-up at carrier's terminal may be an option. **Call, 605-859-2542, for further assistance on available truck freight options that best fit your needs.**

# INSPECT EACH MACHINE BEFORE ACCEPTING