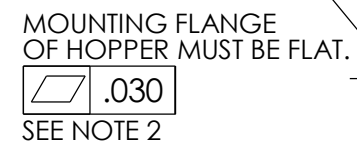
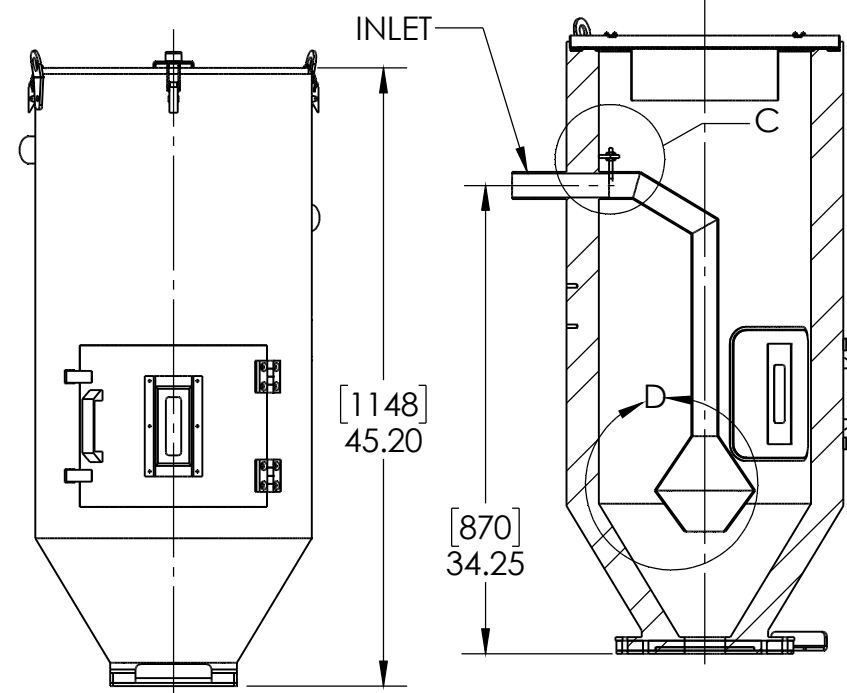





1. PURCHASED COMPLETE INSULATED STAINLESS STEEL DRYING HOPPER DESIGNED AND BUILT SPECIFICALLY FOR ACS. REFERENCE YUDO DRAWING PD00-0400-A13(A). AS A PURCHASED COMPLETE HOPPER. NOT ALL OF THE COMPONENTS OR ASSEMBLY FEATURES ARE SHOWN ON THIS DRAWING.
2. THE FOLLOWING PRODUCT CHARACTERISTICS ACS HAS IDENTIFIED AS REQUIRED.
 - NO INTERFERENCE OR CONTACT ALLOWED BETWEEN AIR TRAP AND INLET/OUTLET TUBES WHEN UNIT IS CLOSED.
 - ALL WELDS TO BE FULL, NO STITCH WELDING.
 - THE GAP BETWEEN THE HOPPER'S MOUNTING FLANGE AND THE SLIDE GATE CANNOT EXCEED .030" (.76mm).
3. THE FOLLOWING FEATURES ARE SPECIAL REQUEST FROM ACS:
 - SLIDE GATE DESIGN MUST BE IN ACCORDANCE WITH ACS PART NUMBER 892.07352.00. WHEN INSPECTED AS AN ASSEMBLED UNIT, THE BLADE MUST SLIDE SMOOTHLY, WITH BINDING, OVER THE FULL LENGTH OF THE BASE PLATE. CHANNEL.
 - ADD BLUE LOCTITE 242 TO DIFFUSER HARDWARE AT INLET. SEE DETAIL C.
 - LOWER SECTION OF DIFFUSER MUST BE OPEN, WITHOUT A LEDGE FOR MATERIAL TO COLLECT. SEE DETAIL -D-.



REV	DESCRIPTION			ECN	NAME	DATE
C	UPDATED DRAWING TO REFLECT INCOMING PRODUCT. ADDED SHEET 2				TFC	04/06/2017
THIS DOCUMENT IS PROPRIETARY, NO DISCLOSURE, REPRODUCTION OR USE OF ANY PART THEREOF MAY BE MADE WITHOUT THE EXPRESSED WRITTEN PERMISSION OF ACS GROUP. (V-01)						
PART NO:		802.00220.00	NAME	DATE	 	
FABRICATION TOLERANCES UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR DIMENSIONS $\pm 1^\circ$ FRACTIONS $\pm 1/32$ TWO PLACE DECIMAL ± 0.06 THREE PLACE DECIMAL ± 0.030		DRAWN	TFC	02/26/2015	 THIRD ANGLE PROJECTION TITLE <div> <div>HPR,WH100</div> <div>PURCHASED</div> <div>COMPLETE</div> </div>	
		CHECKED	JEF	03/24/2015		
		ENG APPR.				
		PRODUCT FAMILY				
		PRODUCT CATEGORY				
SHEET: 1 OF 2		WEIGHT 156.30	DRAWING MAY NOT BE PRINTED TO SCALE. SCALE: 1:14		DWG NO. 802.00220.00	REV C