

## U. S. INDUSTRIAL MACHINERY

P.O. Box 2098                      Memphis, TN 38101

Phone: (800) 860-1850   Fax: (901) 526-2339

[www.usindustrial.com](http://www.usindustrial.com)

Dear Customer:

Thank you for the opportunity to quote. We are pleased to offer the following equipment for your consideration:

### **NEW – U.S. Industrial Model USG1022-SY TOOLROOM SURFACE GRINDER as configured below:**

*Description: This is a medium duty toolroom Surface Grinder with hydraulic reciprocation of table and electric motor power incremental setting crossfeed. Downfeed increment is manually set by operator. This is a TWO-AXIS Automatic Surface Grinder.*

#### Standard Equipment:

Grinding wheel	Wheel flange
Balancing base and arbor	Toolbox and tools
Over wheel dresser w/diamond	Coolant system
Manual one-shot lube	Sino Two-axis digital readout
Permanent Magnetic Chuck: 9.8" x 19.7"	

Model USG1022-SY.....	\$ 18,990.00
Semi Fine Pole Permanent Chuck, 9.8" x 19.7".....	Included
Wet coolant system.....	Included
Sino two axes DRO installed.....	Included
Hydraulic reciprocation of table.....	Included
Electric motorized crossfeed.....	Included
Overwheel (Parallel) diamond dresser.....	Included

**TOTAL PRICE.....F.O.B. Memphis, TN....    \$ 18,990.00**

**Voltage is 220 or 440 Volts, 3 phase, customer choice.**

#### Options:

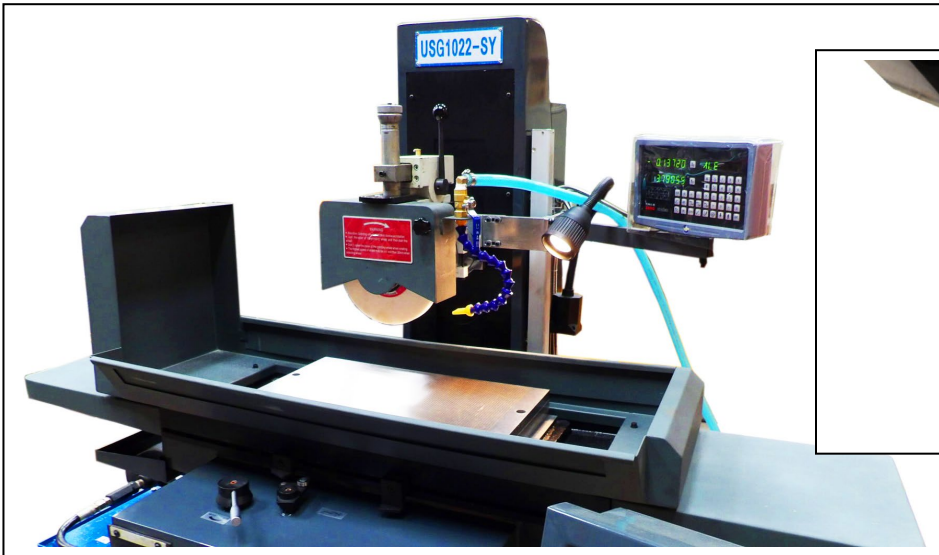
Extra general purpose factory grinding wheel.....	\$ 62.00
Extra wheel flange.....	\$ 120.00

#### MAIN SPECIFICATIONS

Parallelism & Flatness Accuracy: .....	<0.0008"
Max. Travel (Longitudinal x Cross): .....	22" x 10.2"
Max. Distance Spindle Center To Table:.....	17.7"
Max Grinding Wheel (ODxTxID):.....	200mm x 31.75mm x 20mm
(Supplied with one 7" x ½" grinding wheel)	
Grinding Wheel speed:.....	3360 rpm
Spindle Motor:.....	2HP
Hyd. unit Motor.....	2HP
Machine weight.....	2,300 lbs (Gross Shipping)
Dimension, crated for shipping.....	48"W x 66.4"L x 73"T



Page 2 – USG1022-SY Surface Grinder

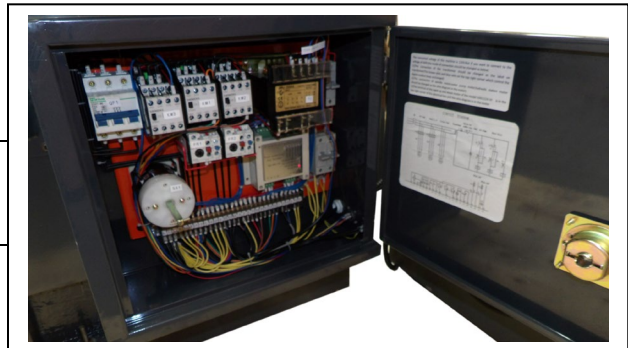


Detail showing permanent magnetic chuck, over wheel diamond dresser, 2-axis digital readout display, flood coolant nozzle

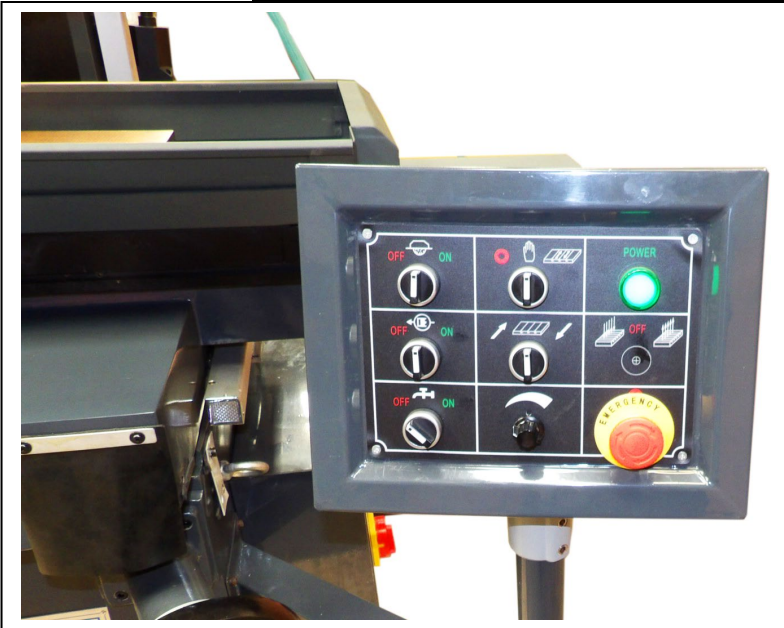


Detail of manual fine adjustment of downfeed with 0.0002" graduations

Detail showing electrical cabinet, with disconnect and fuse holders.



Detail showing control panel with reciprocation and electric motor table crossfeed control selection.



Thank you for the opportunity to quote. We look forward to serving you.

Sincerely,

U. S. Industrial Machinery

October 2021