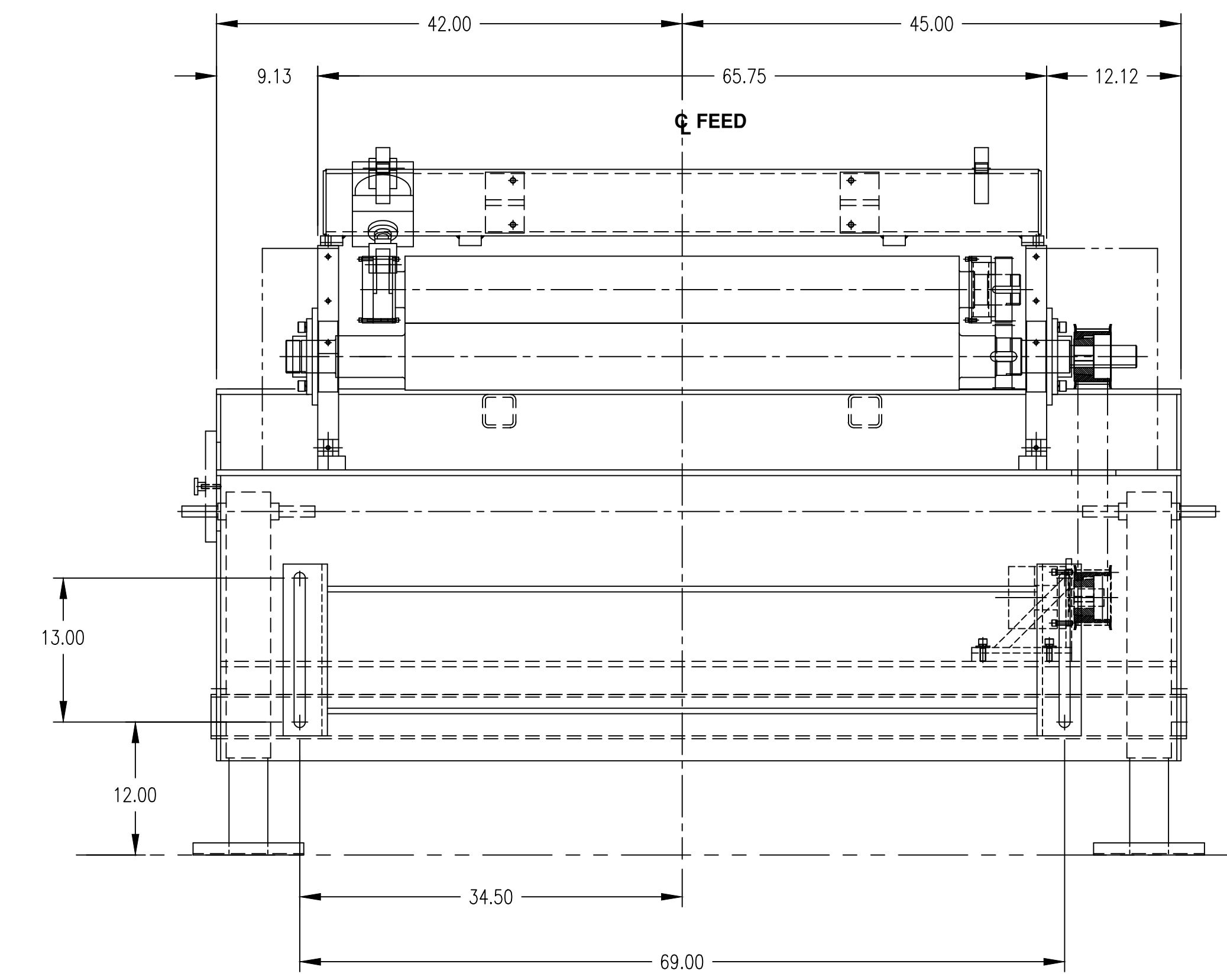
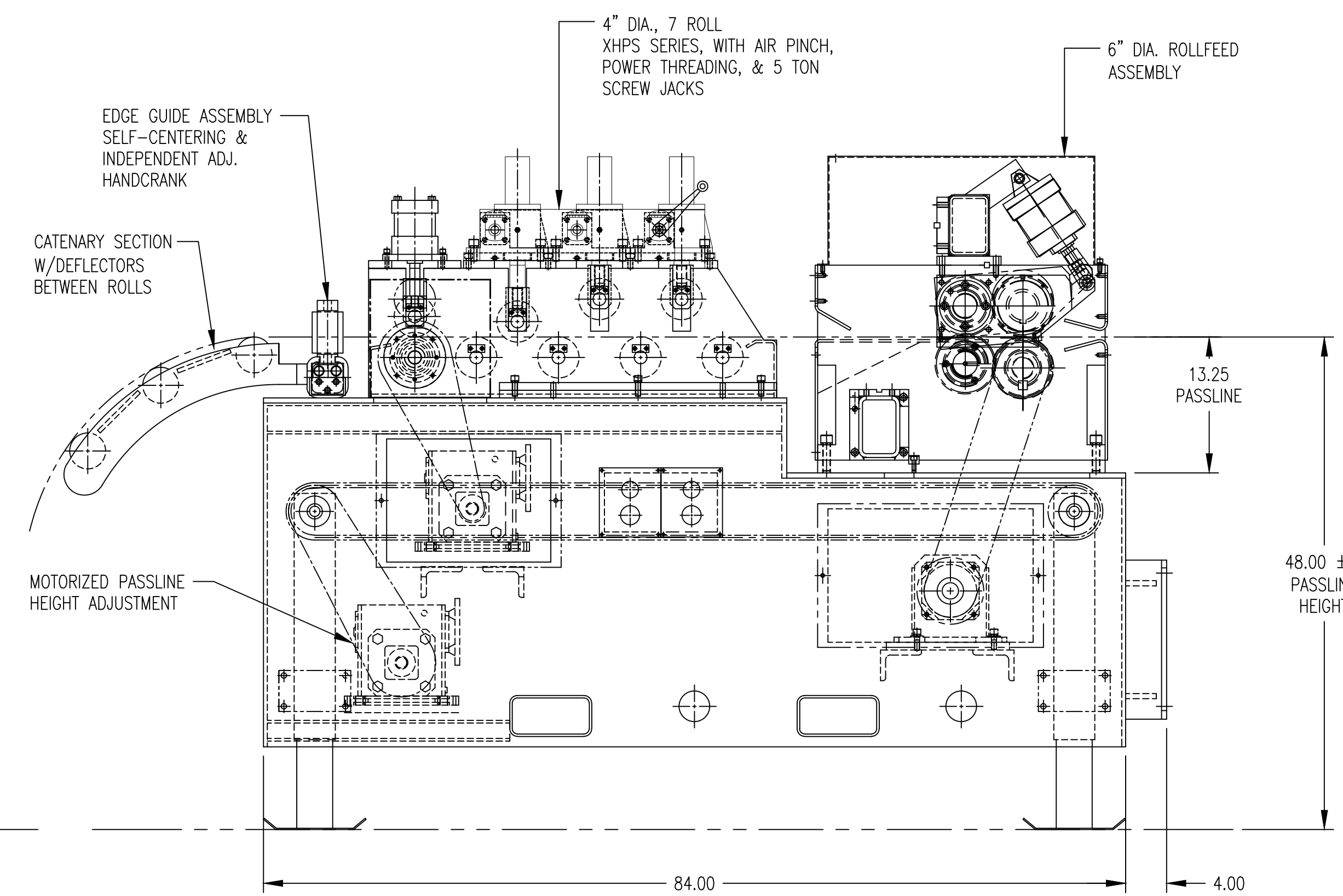
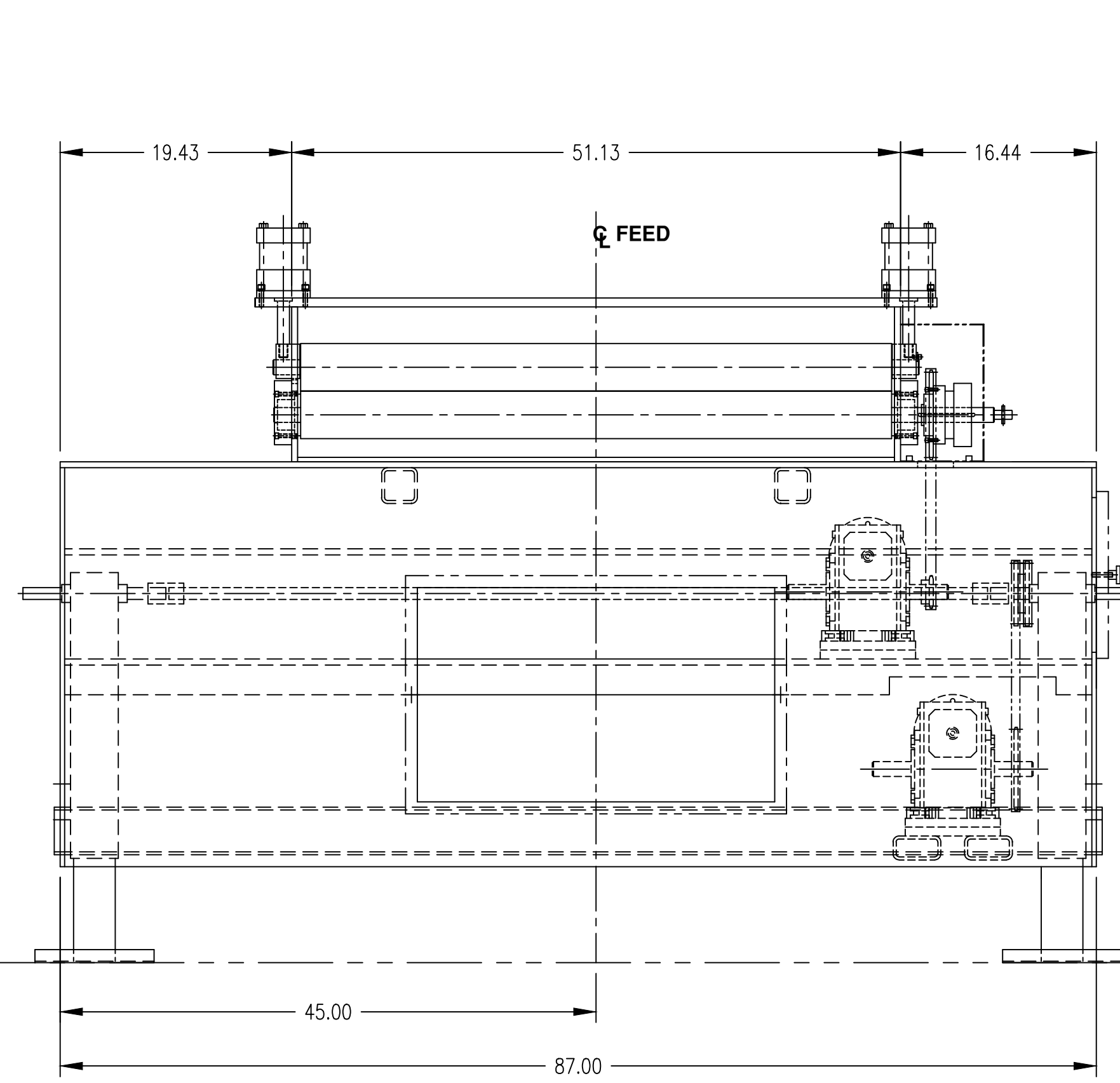
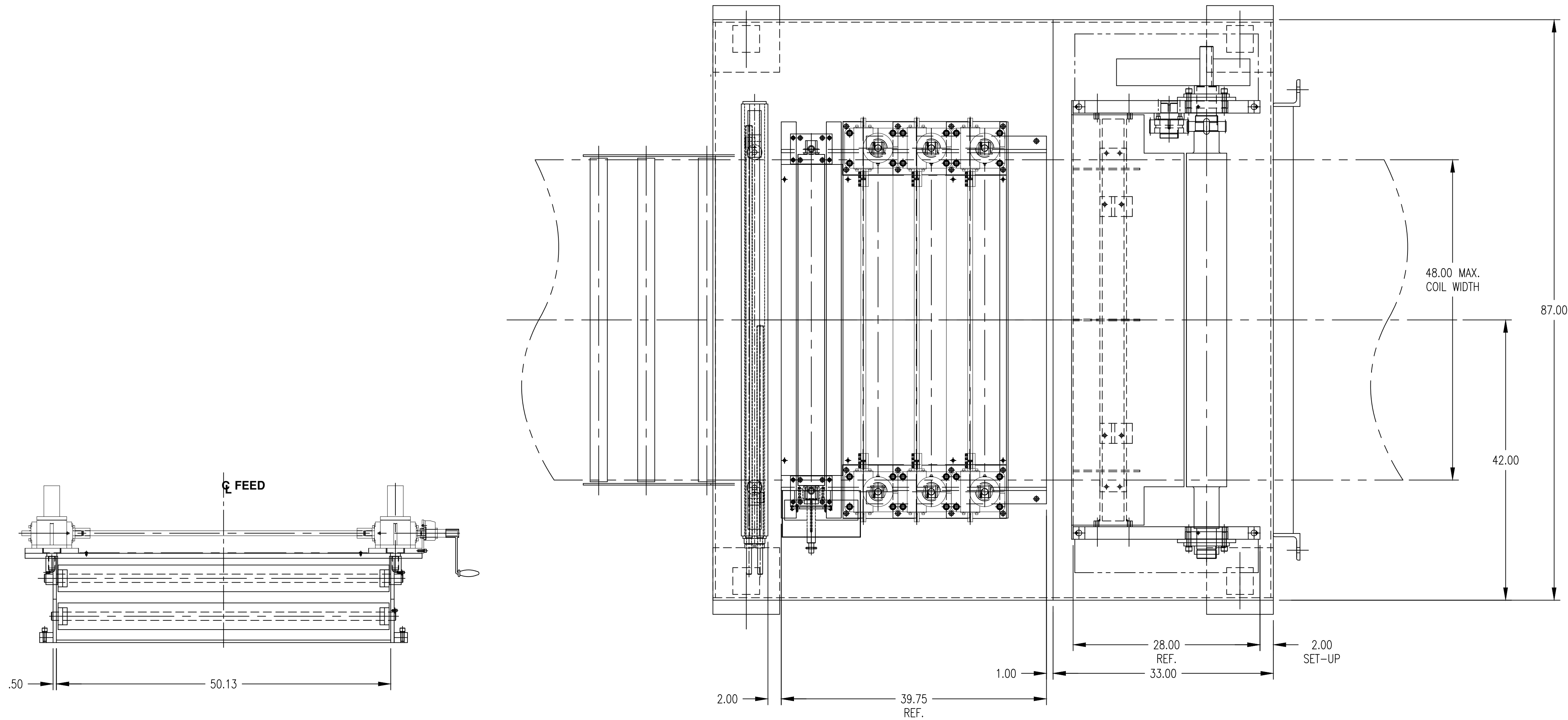


DATE	SYM	REVISION RECORD	DR	CK



**CONFIDENTIAL PROPERTY**  
 Metal Stamping Support Group, LLC  
 Warren, Michigan

TOLERANCES  
 UNLESS OTHERWISE  
 SPECIFIED  
 FRACTIONAL ±1/64  
 2 PLACE DIMS. ±.01  
 3 PLACE DIMS. ±.005  
 ANGLES ± 1/2°  
 BREAK ALL SHARP EDGES  
 REMOVE ALL BURRS  
 DO NOT SCALE DRAWINGS  
 WORK TO DIMS.

<b>B-R METAL #04-5240</b>	
<b>Metal Stamping Support Group, LLC</b>	
COIL HANDLING SYSTEMS	
TITLE 6" ROLLFEED CABINET PLACEMENT W/XHPS 4"-7, L-R FEED, MOTORIZED PASSLINE ADJUSTMENT	
ASSY.	SCALE
DATE	CHECKED BY
11/03/04	C.P.A.
	1000734-D

<b>CAD</b>	COMPUTER AIDED DESIGN
	CHANGE RESTRICTED NO MANUAL CHANGES

FILE: C:\