

EXPERIENCE WORKS.

TDI Group, LLC

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Metalworker/Ironworker

TDI Ref. Number: 64285

75 Ton Hill Acme Hydraulic Metalworker/Ironworker

Manufacturer: Hill Acme

Year Manufactured: 1967 Serial Number 501655 Model Number No. 5

Punching Capacity:

Tons 75

Max. Dia. thru Thickness 1-1/4" – 11/16" thick

Dia. Thru Max. Thickness 1" – 7/8"thick

Depth of Throat 20" Length of Stroke 1-1/2"

Shearing Capacity:

Flats/Max. Thickness x Width 1" x 4", 3/4" x 6", 5/8" x 10"

Blade Length: 12"

Rounds: 1-7/8" Diameter

Square: 1-3/4"

 Angles:
 5" x 5" x 1/2"

 Angles w/ Special Blades:
 6" x 4" x 1/2"

 Angles 45Degree Mitre:
 4" x 4" x 3/8"

 Tees:
 4" x 4" x 3/8"

 Channels w/optional attachment:
 7" - 9.8 #

Coping Capacity:

Square Notch: 3" x 3" x ½" 90 Degree "V" Cope: 3 x 4-1/4" x ½"

Flanges of Beams and

Chanels: 4" -7"

General:

Strokes Per Minute Punch End: 40 @ ½" Length Max.

20 @ 1-1/2" Length Min.

Die Working Height: 35-1/2"

Drive Motor: 10 HP, 1800 RPM, AC



Previous Use: Machine Shop, US Navy Vessel

Approx. Overall Dimensions: 39" Length

72" Width 82" Height

Approx. Weight: 7,600 lbs

Comments:

All capacities listed are based on 60,000 PSI Tensile, 40,000 PSI Yield Mild Steel Foot Switch Operation
Can be viewed under power

Price: FOB Truck, Blawnox PA Warehouse......\$17,500.00