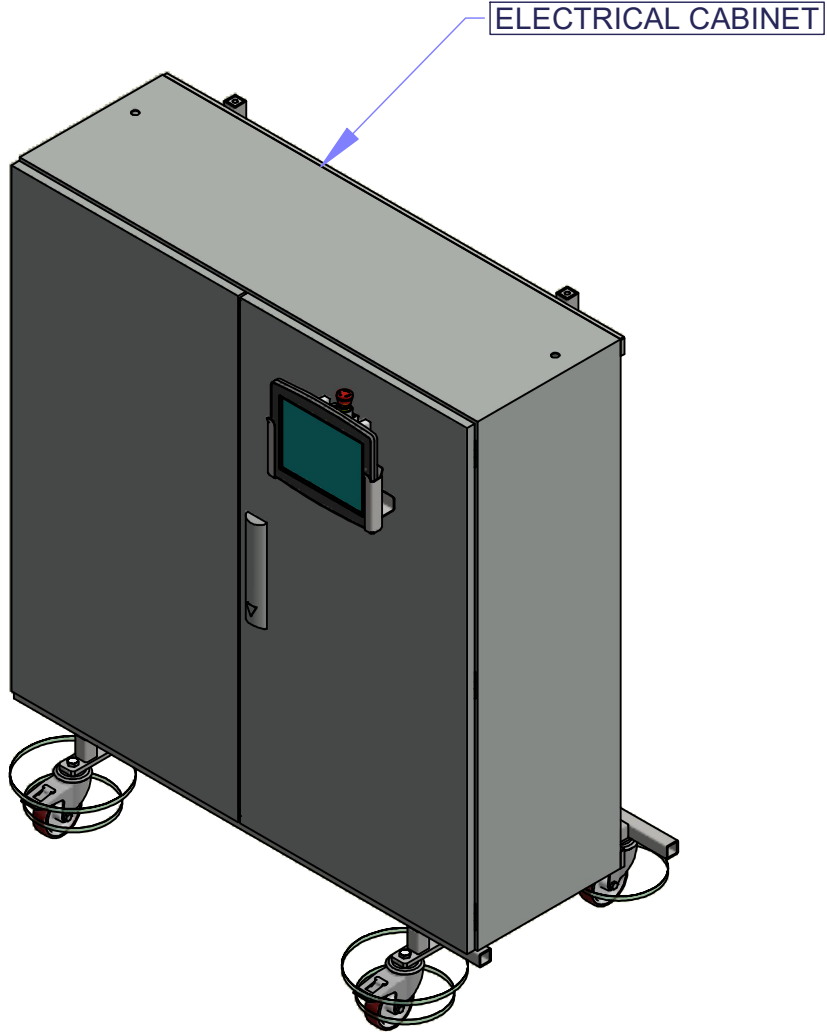
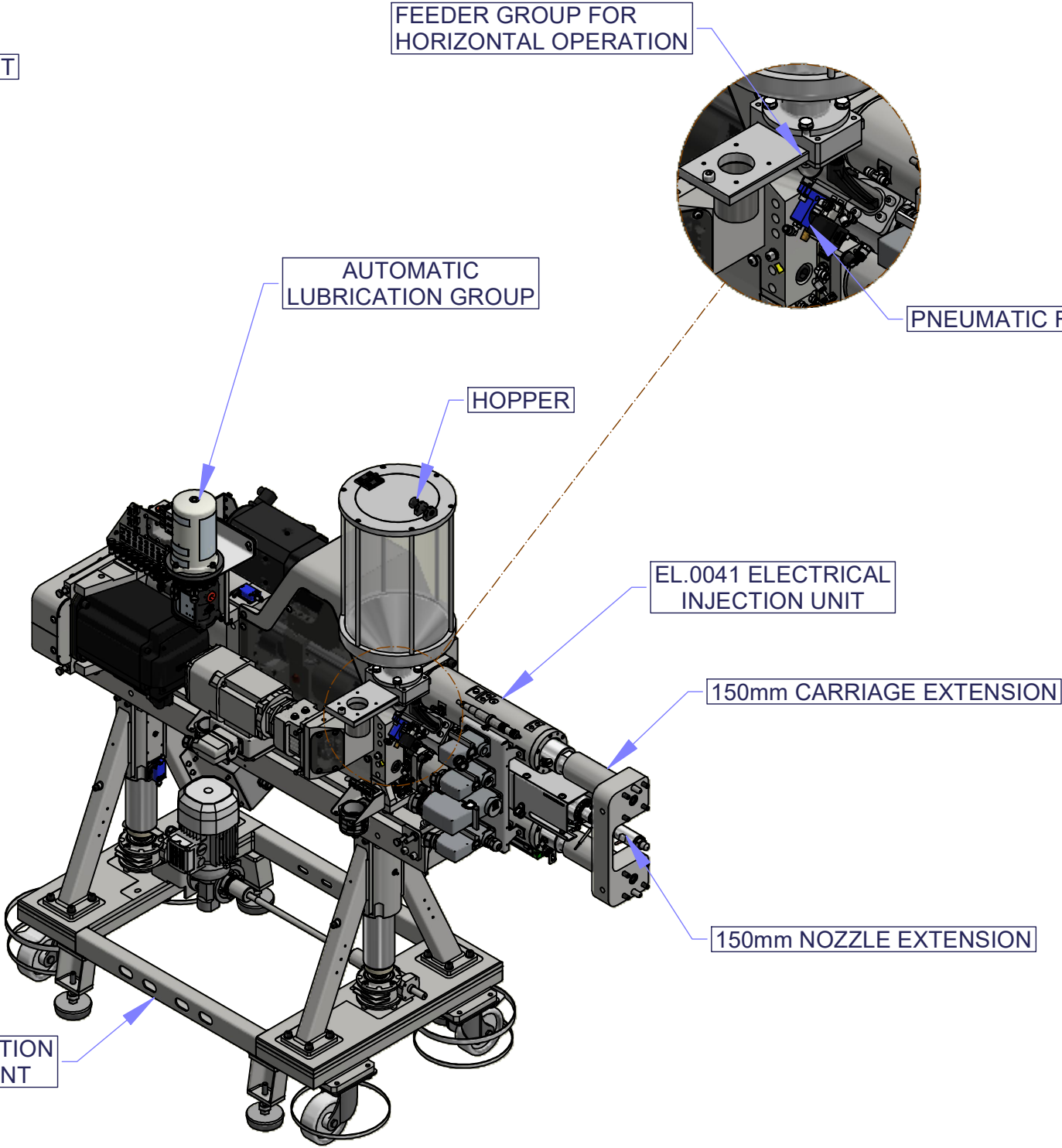


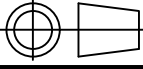
EL.0041 FOR HORIZONTAL INSTALLATION
GENERAL OVERVIEW



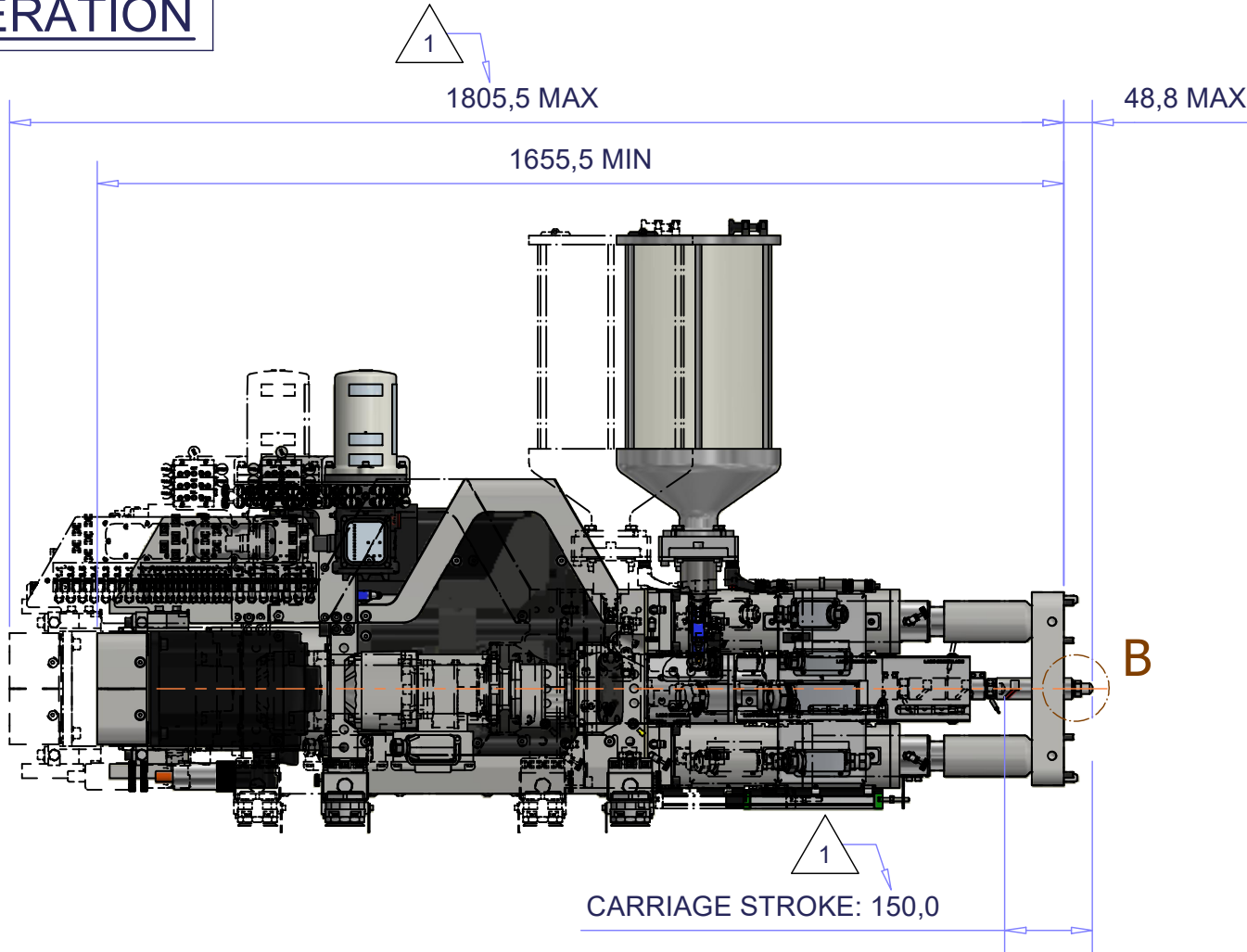
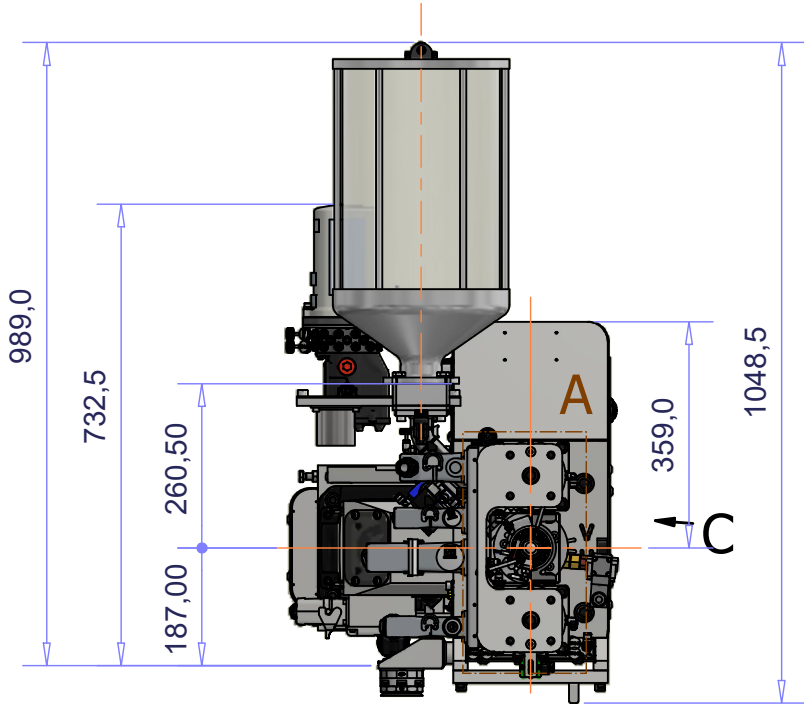
BASE FOR HORIZONTAL OPERATION
WITH ELECTRICAL ADJUSTMENT



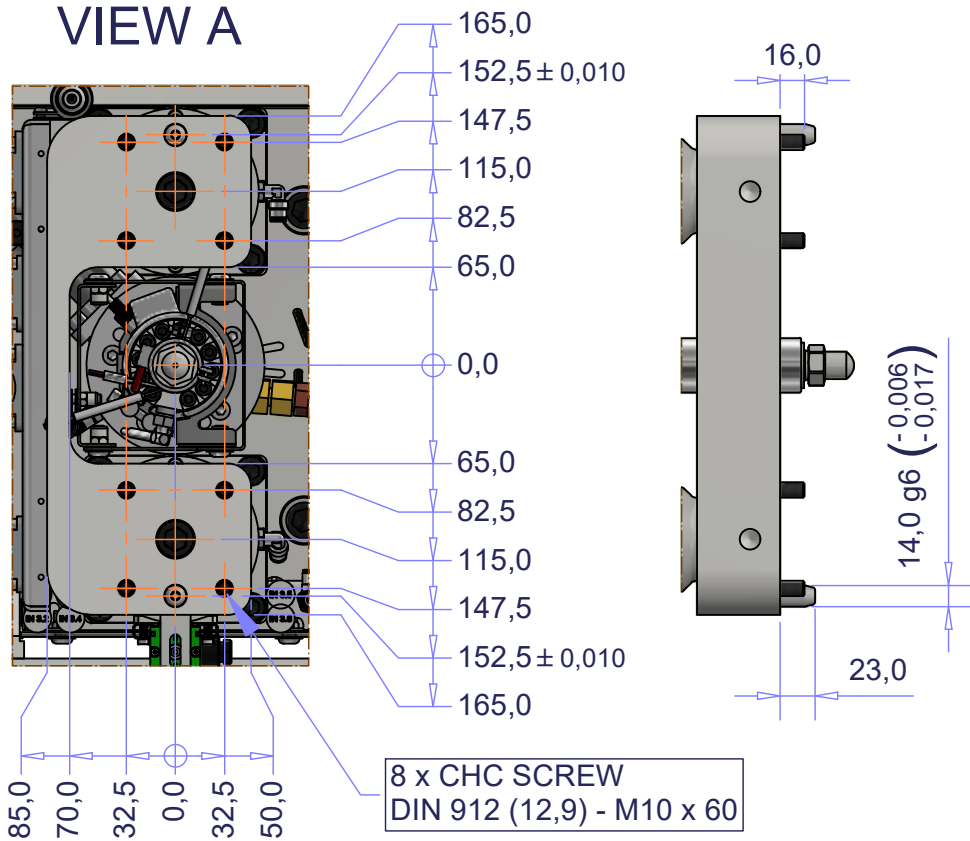
INJECTION UNIT WEIGHT : ± 475 Kg
HORIZONTAL BASE WEIGHT : ± 275 Kg
ELECTRICAL CABINET WEIGHT: ± 300 Kg
ELECTRICAL CONNECTION: 3 x 480V + PE
ELECTRICAL INTERFACE: EU67

ZONE	REV	DESCRIPTION	DATE	NAME
	0	CHECKED	22/11/2022	DAVY VIEIRA
	1	CARRIAGE STROKE CORRECTION	02/03/2023	F. TRIGO
Plasdan		TITLE		
		INJECTION UNIT		
		PART NUMBER		TOLERANCE
		EL.0041.18.H_OB1669		ISO 2768 - fH
				ISO 1302
				ISO 13920-AE
TITLE	NAME	DATE	WORKPIECE EDGES	
MODEL	TIAGO RODRIGUES	04/10/2022		
DRAWING	RAJ	22/11/2022	SHEET	
			1 / 4	A3

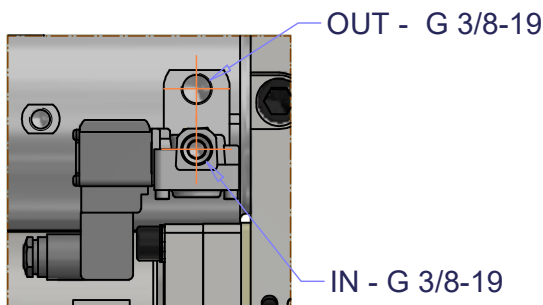
EL.0041 OVERALL DIMENSIONS - HORIZONTAL OPERATION



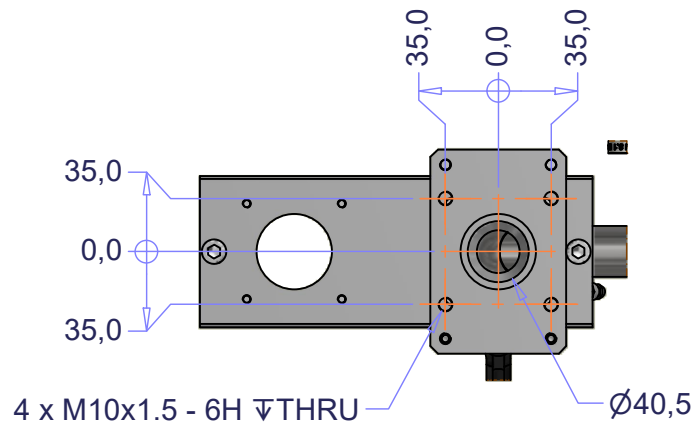
VIEW A



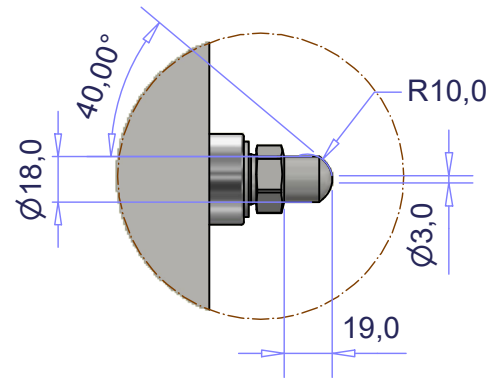
VIEW FROM C
COOLING CONNECTION

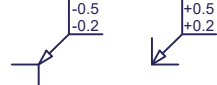


HOPPER CONNECTION



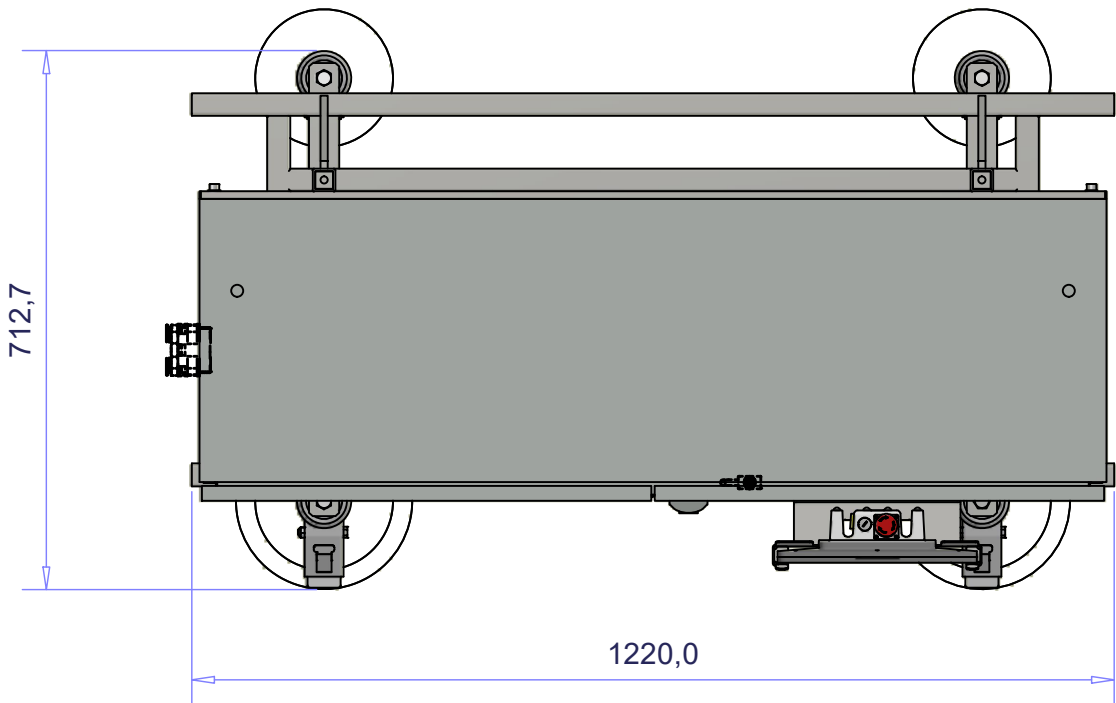
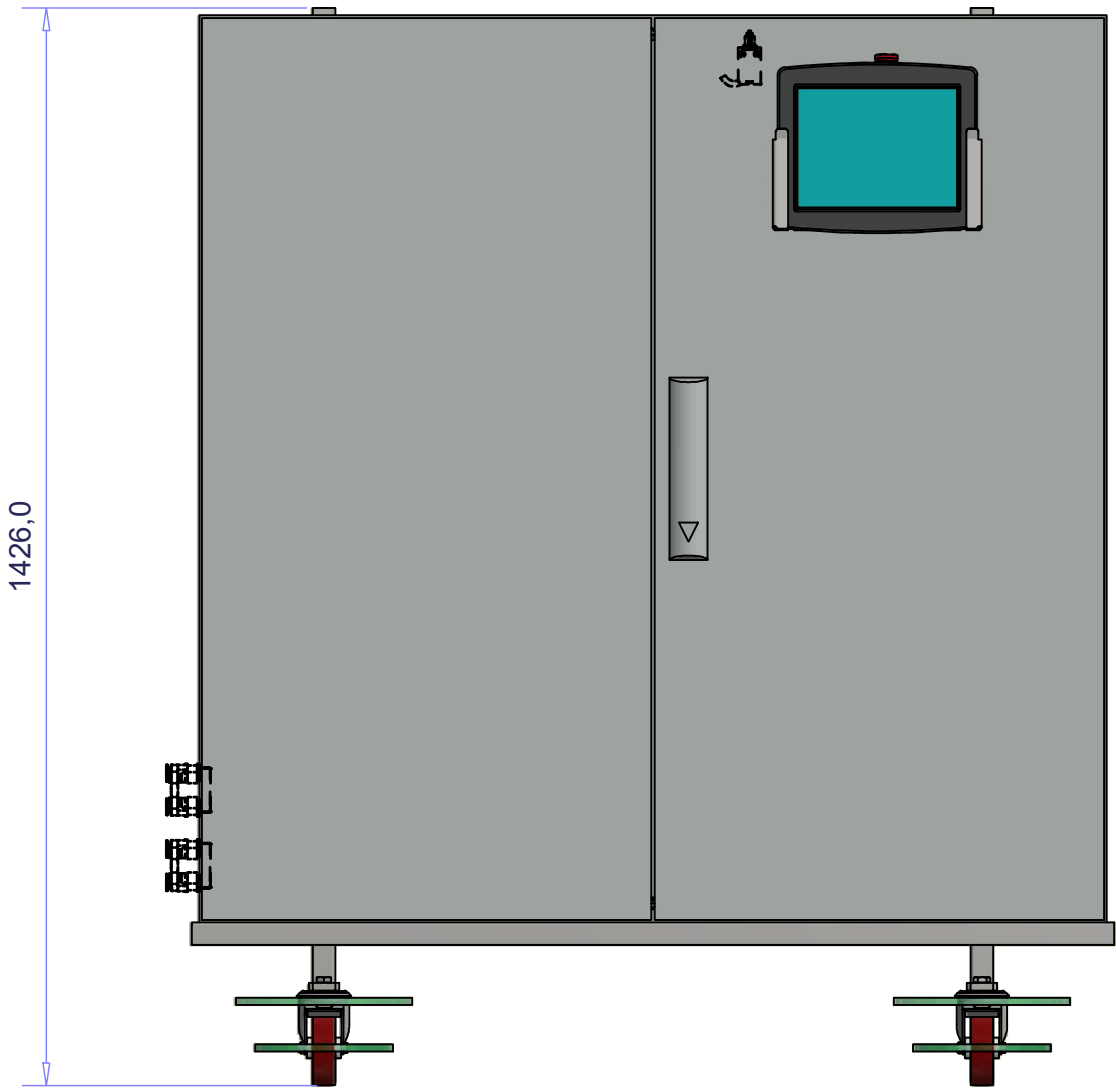
DETAIL B
- OPEN NOZZLE

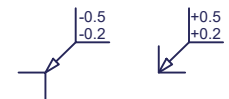


ZONE	REV	DESCRIPTION	DATE	NAME
	0	CHECKED	22/11/2022	DAVY VIEIRA
	1	CARRIAGE STROKE CORRECTION	02/03/2023	F. TRIGO
Plasdan		TITLE INJECTION UNIT		
		PART NUMBER EL.0041.18.H_OB1669		
ISO 2768 - fH ISO 1302 ISO 13920-AE				
TITLE	NAME	DATE	WORKPIECE EDGES 	
MODEL	TIAGO RODRIGUES	04/10/2022		
DRAWING	RAJ	22/11/2022	SHEET	
			2 / 4	A3

ZONE	REV	DESCRIPTION		DATE	NAME		
	0	CHECKED		22/11/2022	DAVY VIEIRA		
	1	CARRIAGE STROKE CORRECTION		02/03/2023	F. TRIGO		
		TITLE INJECTION UNIT					
		PART NUMBER EL.0041.18.H_OB1669					TOLERANCE ISO 2768 - fH ISO 1302 ISO 13920-AE
TITLE	NAME		DATE	WORKPIECE EDGES 			
MODEL	TIAGO RODRIGUES		04/10/2022			ISO 13715	
DRAWING	RAJ		22/11/2022				
						SHEET	
						3 / 4	A3

EL.0041 OVERALL DIMENSIONS
ELECTRICAL CABINET



ZONE	REV	DESCRIPTION		DATE	NAME	
	0	CHECKED		22/11/2022	DAVY VIEIRA	
	1	CARRIAGE STROKE CORRECTION		02/03/2023	F. TRIGO	
		TITLE INJECTION UNIT				
		PART NUMBER EL.0041.18.H_OB1669				
ISO 2768 - fH ISO 1302 ISO 13920-AE						
TITLE	NAME		DATE	WORKPIECE EDGES 		
MODEL	TIAGO RODRIGUES		04/10/2022			
DRAWING	RAJ		22/11/2022	ISO 13715		
				SHEET		
				4 / 4		
				A3		