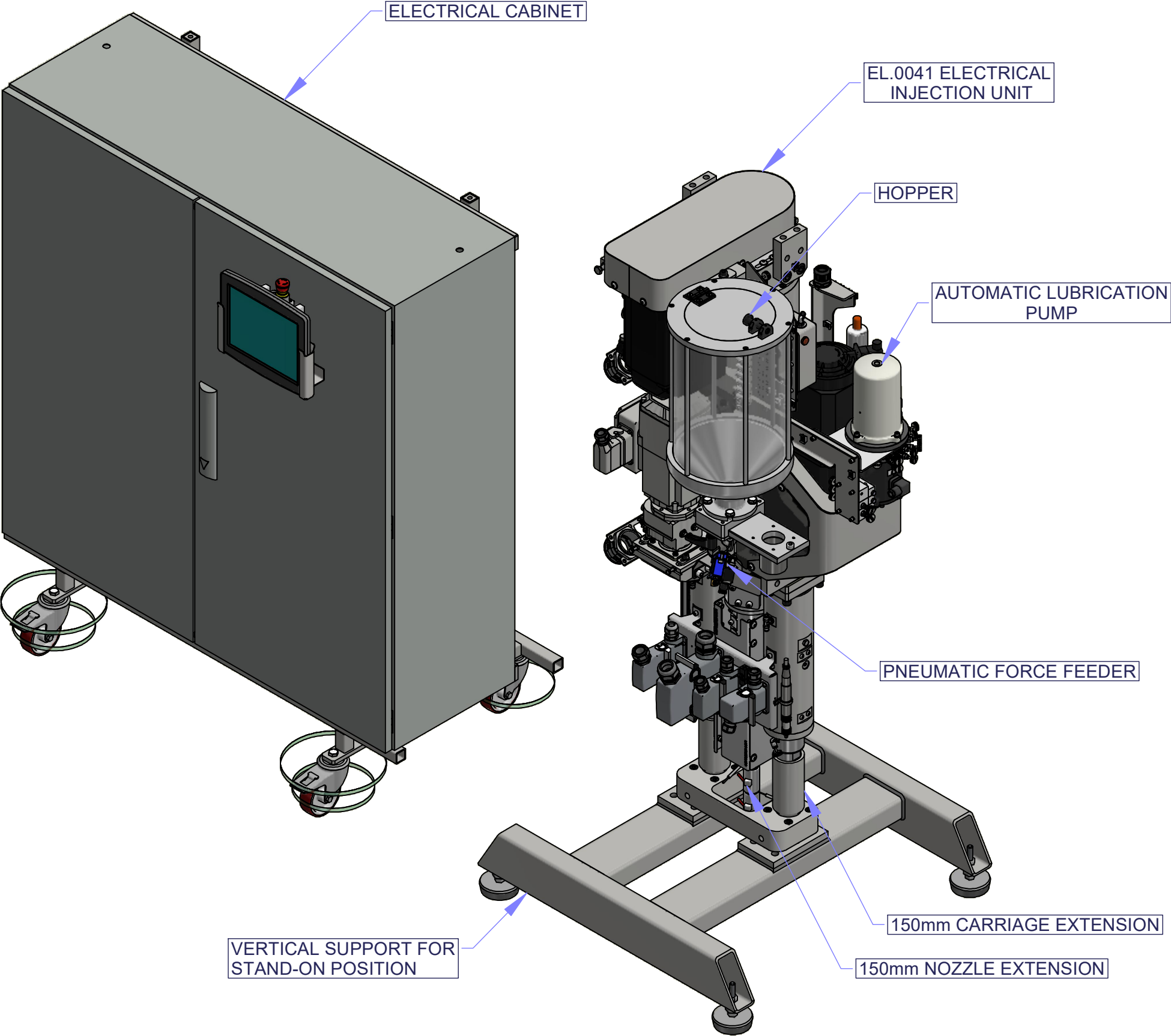
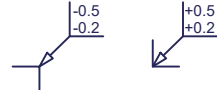


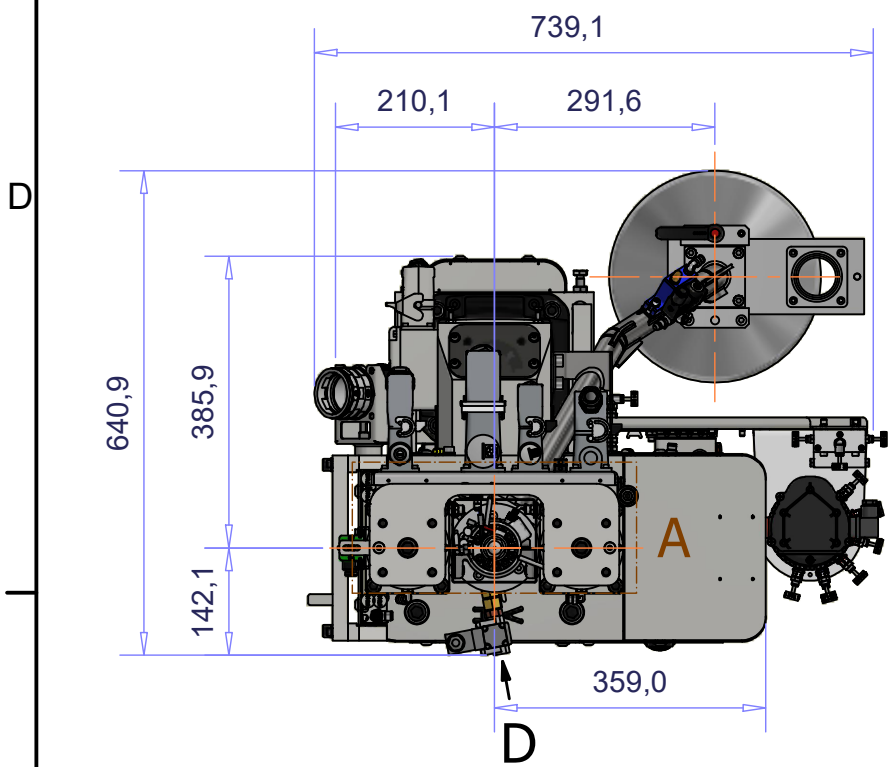
EL.0041 FOR VERTICAL INSTALLATION
GENERAL OVERVIEW



INJECTION UNIT WEIGHT : $\pm$ 475 Kg
VERTICAL SUPPORT WEIGHT : $\pm$ 55 Kg
ELECTRICAL CABINET WEIGHT: $\pm$ 300Kg
ELECTRICAL CONNECTION: 3 x 480V + PE
ELECTRICAL INTERFACE: EU67

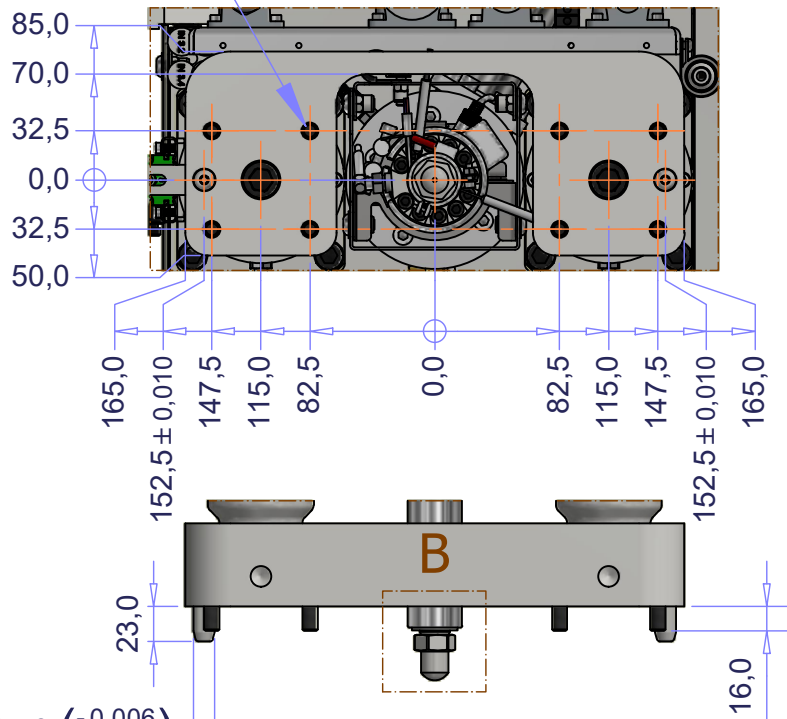
ZONE	REV	DESCRIPTION		DATE	NAME		
	0	CHECKED		22/11/2022	DAVY VIEIRA		
	1	CARRIAGE STROKE CORRECTION		02/03/2023	F. TRIGO		
Plasdan		TITLE INJECTION UNIT					
		PART NUMBER EL.0041.18.V_OB1669					
ISO 2768 - fH ISO 1302 ISO 13920-AE							
TITLE		NAME	DATE	WORKPIECE EDGES 		SHEET	
MODEL		TIAGO RODRIGUES	04/10/2022				
DRAWING		RAJ	22/11/2022				
						1 / 3	A3

EL.0041 OVERALL DIMENSIONS - VERTICAL OPERATION

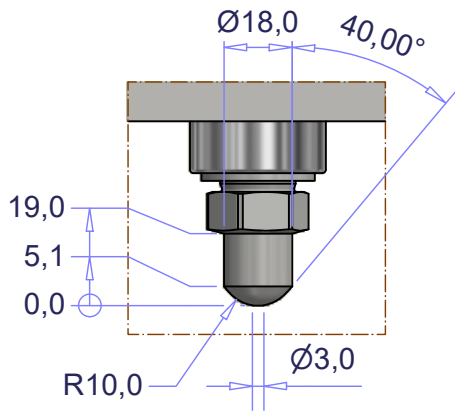


8x CHC SCREW
DIN 912 (12,9) - M10 x 60

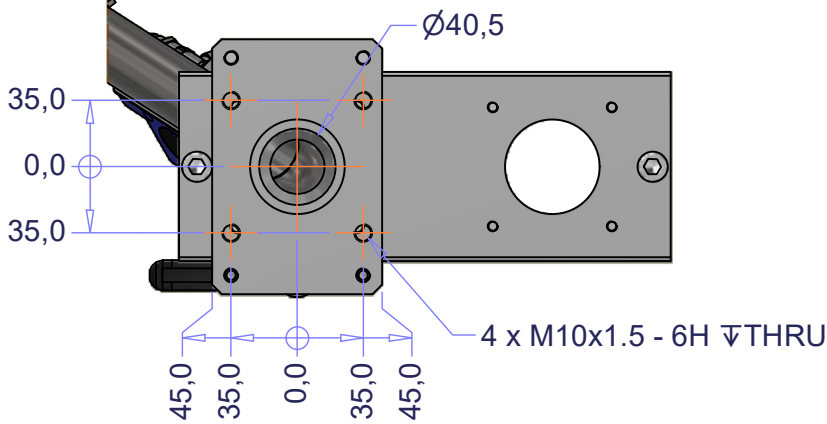
VIEW A



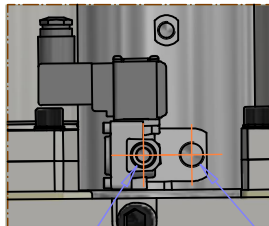
VIEW B
OPEN NOZZLE



HOPPER CONNECTION



VIEW FROM D
COOLING CONNECTION



CARRIAGE STROKE: 150,0

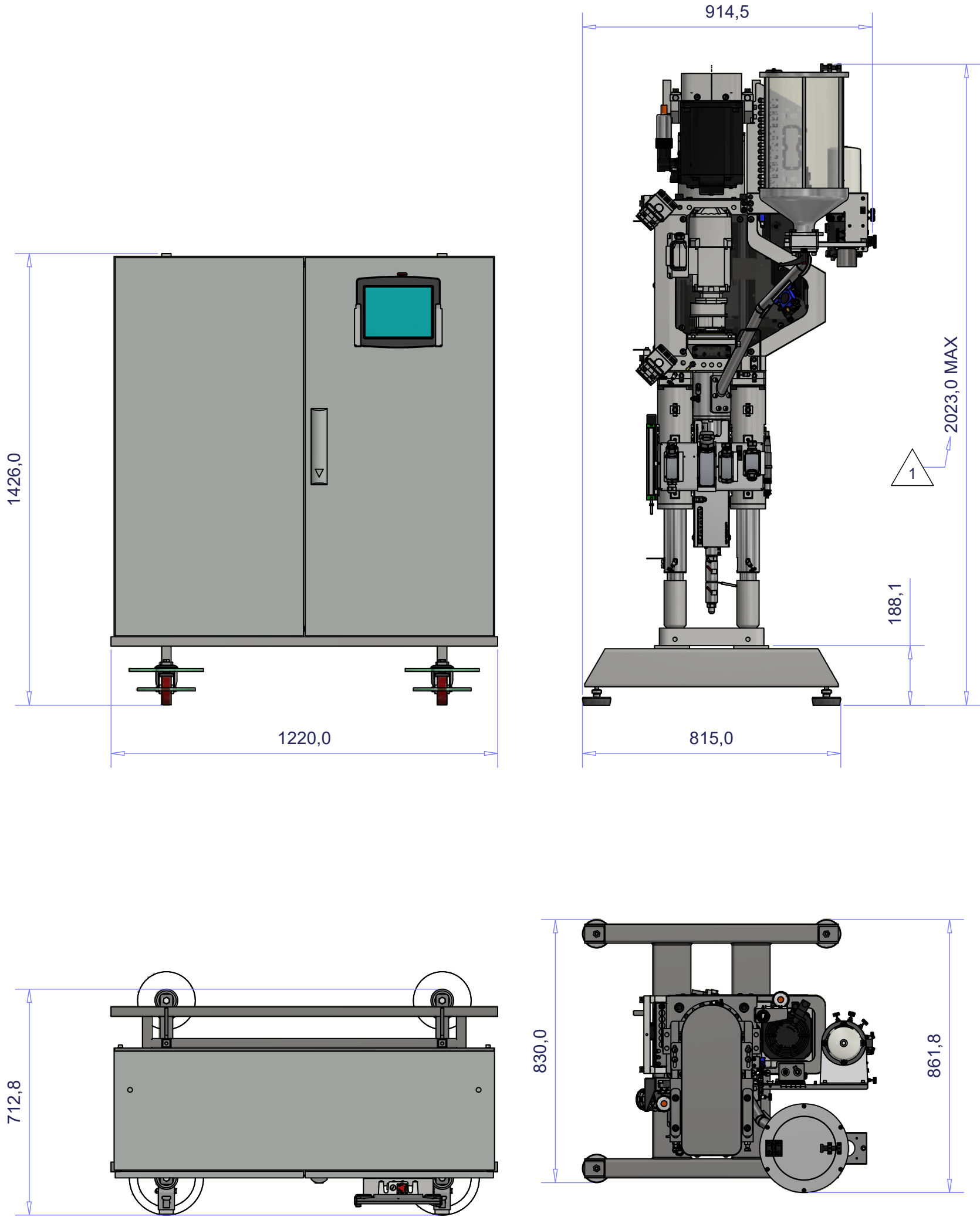
1685,1 MIN

1835,1 MAX

48,8 MAX

ZONE	REV	DESCRIPTION	DATE	NAME
	0	CHECKED	22/11/2022	DAVY VIEIRA
	1	CARRIAGE STROKE CORRECTION	02/03/2023	F. TRIGO
Plasdan		TITLE INJECTION UNIT		
		PART NUMBER EL.0041.18.V_OB1669		
				ISO 2768 - fH ISO 1302 ISO 13920-AE
TITLE	NAME	DATE	WORKPIECE EDGES 	
MODEL	TIAGO RODRIGUES	04/10/2022		
DRAWING	RAJ	22/11/2022		
			SHEET 2 / 3 A3	

EL.0041 OVERALL DIMENSIONS
VERTICAL SUPPORT AND ELECTRICAL CABINET



ZONE	REV	DESCRIPTION	DATE	NAME
	0	CHECKED	22/11/2022	DAVY VIEIRA
	1	CARRIAGE STROKE CORRECTION	02/03/2023	F. TRIGO
Plasdan		TITLE INJECTION UNIT		 TOLERANCE ISO 2768 - fH ISO 1302 ISO 13920-AE
		PART NUMBER EL.0041.18.V_OB1669		
TITLE	NAME	DATE	WORKPIECE EDGES -0.5 -0.2 +0.5 +0.2	
MODEL	TIAGO RODRIGUES	04/10/2022		
DRAWING	RAJ	22/11/2022		
			SHEET	
			3 / 3	A3