SUMMIT MACHINE TOOL LLC





# PRECISION METAL LATHES

14X40D

## DIMENSIONS AND SPECIFICATIONS 14X40D PRECISION METAL LATHES

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SPECIFICATIONS	14X40D	
CAPACITIES	INCH	METRIC
Swing Over Bed	14"	360mm
Swing Over Cross Slide	8.75"	225mm
Swing Over Gap	20.75"	520mm
HEADSTOCK		
Spindle Bore	2"	50mm
Spindle Speeds - (number) range	(12) 50 - 2000RPM	
Headstock Center	#3 MT	
Spindle Nose	D1 - 5 Camlock	
FEEDS & THREADS		
Threads per inch - (number) range	(32) 4 - 56	
Metric Threads - (number) range	(30) .4 - 7	
Longitudinal Feeds - (number) range	(16) .00260368 IPR	
Cross Feeds - (number) range	(16) .00080122 IPR	
CARRIAGE & APRON		
Cross Slide Travel	7.5"	190mm
Compound Travel	3.94"	100mm
BED		
Width of Bed	9"	230mm
Bed Way Hardness (Rockwell C)	42 - 48	
MOTORS		
Main drive motor	5 HP	
Coolant Pump	1/8 HP	
MISCELANEOUS		
Length x Width x Height	76" x 32" x 62" 1930 x 815 x 1575mm	
Weight	1,804 lbs.	820kg



#### **INCLUDED ACCESSORIES**

- · Steady rest
- · Follow rest
- · Thread Dial
- · 4-way tool post
- 8" 3 jaw chuck
- 8" 4 jaw chuck
- · Chuck guard
- · Coolant system
- · Single carriage stop
- Work light
- · Full length splash guard
- Foot brake
- Service wrenches & spanners

#### STANDARD FEATURES

- · Inch and metric threading
- · Hardened & precision ground bedways
- · Removable gap
- T-slotted compound
- · Foot brake
- · Dual dials inch/metric
- Dual voltage 220/440 volt / 3 phase / 60 Hz

WARRANTY: A copy of Summit Machine Tool LLC's standard written warranty is attached to each Summit Machine. Call or write to Summit for a copy or for further information concerning Summit's standard warranty. All purchases are subject to Summit's standard written warranty.

Specifications are subject to change without notice.

POINT OF OPERATION GUARDING is the responsibility of the end user. For information contact your local OSHA office.

### **SUMMIT MACHINE TOOL LLC**

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FOR MORE INFORMATION CALL 1-800-654-3262

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