

050PLUS, 050 Classic & TB60 Top Bender® Capacities

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Material Type	Maximum Diameter	Maximum Wall Thickness
Pipe	2.000 pipe	SCH 40
Mild steel tube	2.500	.120
Soft brass	2.500	.157
Stainless steel	2.500	.065
Hydraulic tube	2.500	.187
Hard copper & Aluminum	2.500	.236
Round solids	1.250	NA
Rectangular solids	.500 x 2.000	NA
Rectangular tube	1.000 x 2.000	.120
Square tube	2.000 x 2.000	.125
Solid square	1.250 x 1.250	NA

All capacities based on A53 grade A 48,000 psi tensile materials; heavy wall and high tensile materials reduce machine capacity.
Consult supplier for material specifications.