



PRESS STROKE - 12"
 PRESS ADJ. - 10"
 PRESS SPEED - 25-50 SPM
 GEAR RATIO - 6.720
 MAIN MOTOR - 75 HP DYNAMATIC EDDY CURRENT
 DRIVE - FRAME NOM 360-3657 1650 TO 160 RPM
 FLYWHEEL - 48 O.D. - 21 FACE - 10 RIM
 APPROX. PRESS WEIGHT - 17000 LBS.

ESSENTIAL NUMBERS
 ALL GUARDS REMOVED TO
 FACILITATE SHIPPING MUST
 BE REPLACED PRIOR TO
 OPERATING MACHINE

WARNING
 OSHA REQUIRES PROTECTION OF OPERATOR
 BY GUARDING POINT OF OPERATOR.
 A POINT OF OPERATOR GUARD IS NOT INCLUDED
 WITH THIS PRESS. IT IS TO BE PROVIDED BY
 THE EMPLOYEE.

NOTE:
 OPERATOR'S T-STAND TO
 BE LOCATED RIGHT FRONT
 OF PRESS.

THIS AREA TO BE CLEAR OF ELECTRICALS
 & TUBING, BOTH SIDES

E.W. Bliss Company		UNIT #	
SC2-400 84-48, 50-TED		GENERAL PLAN	
9650-D-1289			
DATE	BY	DATE	BY
11-20-86	3-20-86		
SCALE		SCALE	
1/2		1/2	

DESCRIPTIONS	DATE	BY
REVISED	11-20-86	3-20-86

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