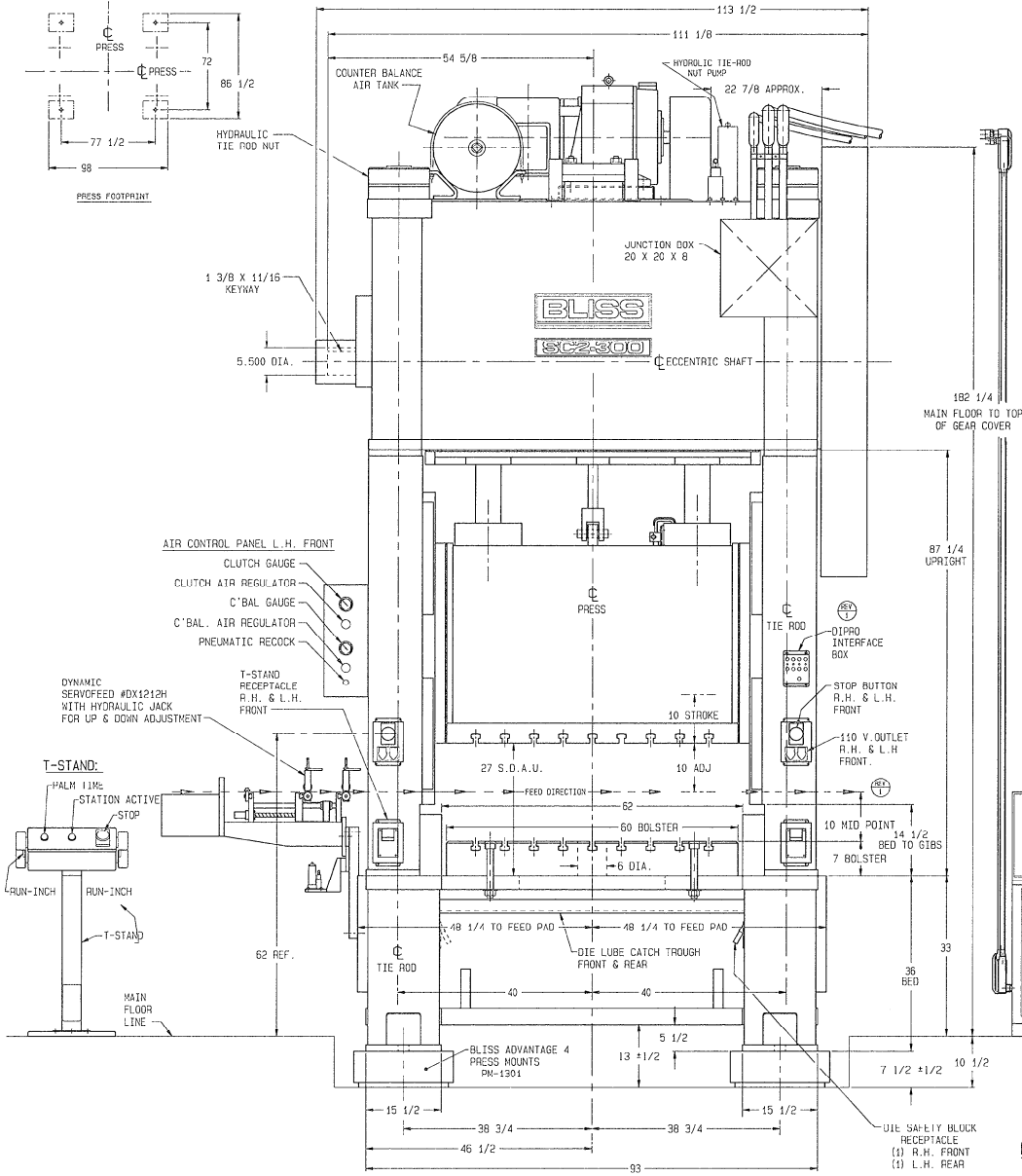
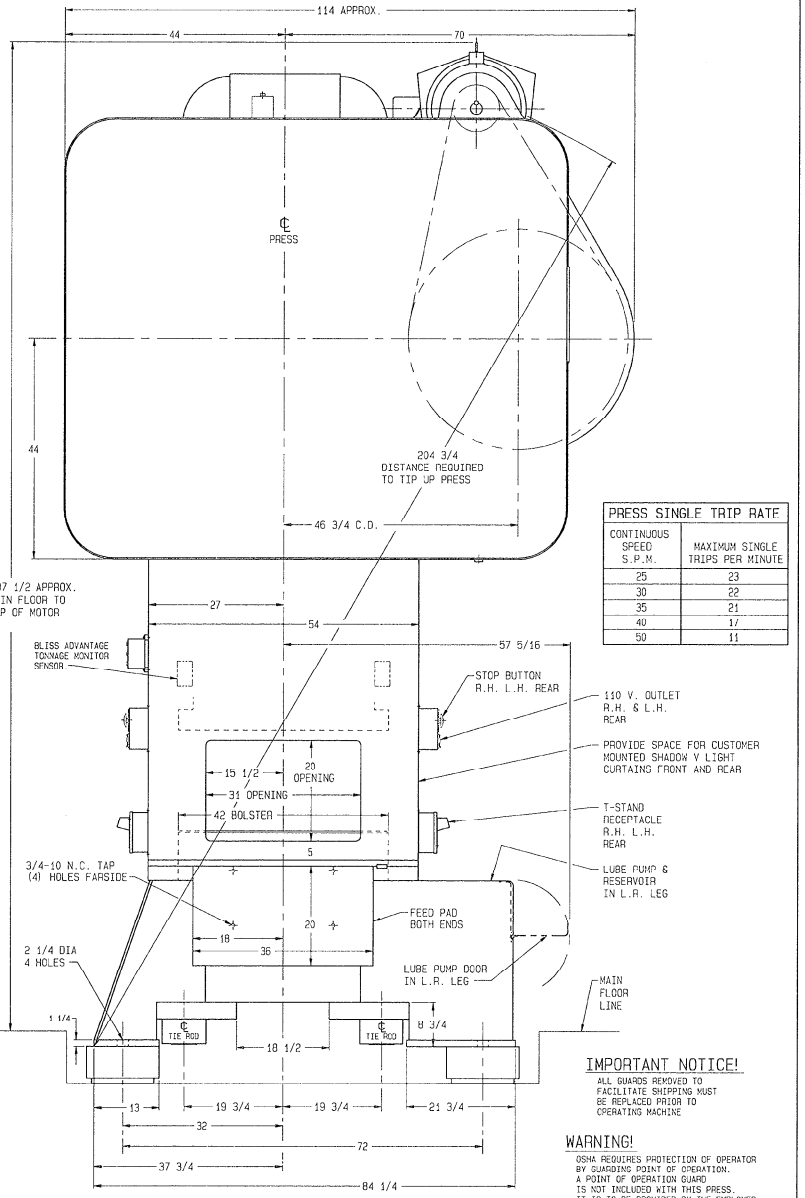


FRONT VIEW



RIGHT SIDE VIEW

PRESS SINGLE TRIP RATE	
CONTINUOUS SPEED S.P.M.	MAXIMUM SINGLE TRIPS PER MINUTE
25	23
30	22
35	21
40	17
50	11

PRESS DATA:

PRESS STROKE----10
SLIDE ADJ.------10
PRESS SPEED-----25 TO 50 S.P.M.
GEAR RATIO------7.130
MAIN MOTOR------50 H.P. EDDY CURRENT DRIVE 1700 TO 175 R.P.M.

CLUTCH----------1202-2 MODEL "D" TYPE "AK"

APPROX. PRESS WEIGHT (WITHOUT MOTOR) = 71,000 LBS.

IMPORTANT NOTICE!

ALL GUARDS REMOVED TO FACILITATE SHIPPING MUST BE REPLACED PRIOR TO OPERATING MACHINE

WARNING!

OSHA REQUIRES PROTECTION OF OPERATOR BY GUARDING POINT OF OPERATION. A POINT OF OPERATION GUARD IS NOT INCLUDED WITH THIS PRESS. IT IS TO BE PROVIDED BY THE EMPLOYER.

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ORDER NO.	UNITS REQ'D.	TOTAL QUAN.	BREAK ALL SHARP EDGES
HP-55091	—	1	
			DR. HARDY 5-15-97
			CH.

TOLERANCE ALLOWANCE
UNLESS OTHERWISE SPECIFIED
FRACTIONAL FINISH DIMENSIONS ± 1/64
DECIMAL FINISH DIMENSIONS ± .005

E.W.Bliss Company
HASTINGS, MICH.

SC2-300 60 X 42 SG-SED
GENERAL PLAN

9650-D-1430

SCALE 1/12

SHEET 1 OF 2

REVISIONS:

1	10 MID POINT WAS 7. RELOCATED DIPRO INTERFACE BOX FROM LEFT FRONT LEG TO RIGHT FRONT UPRIGHT. RLH 6-10-97