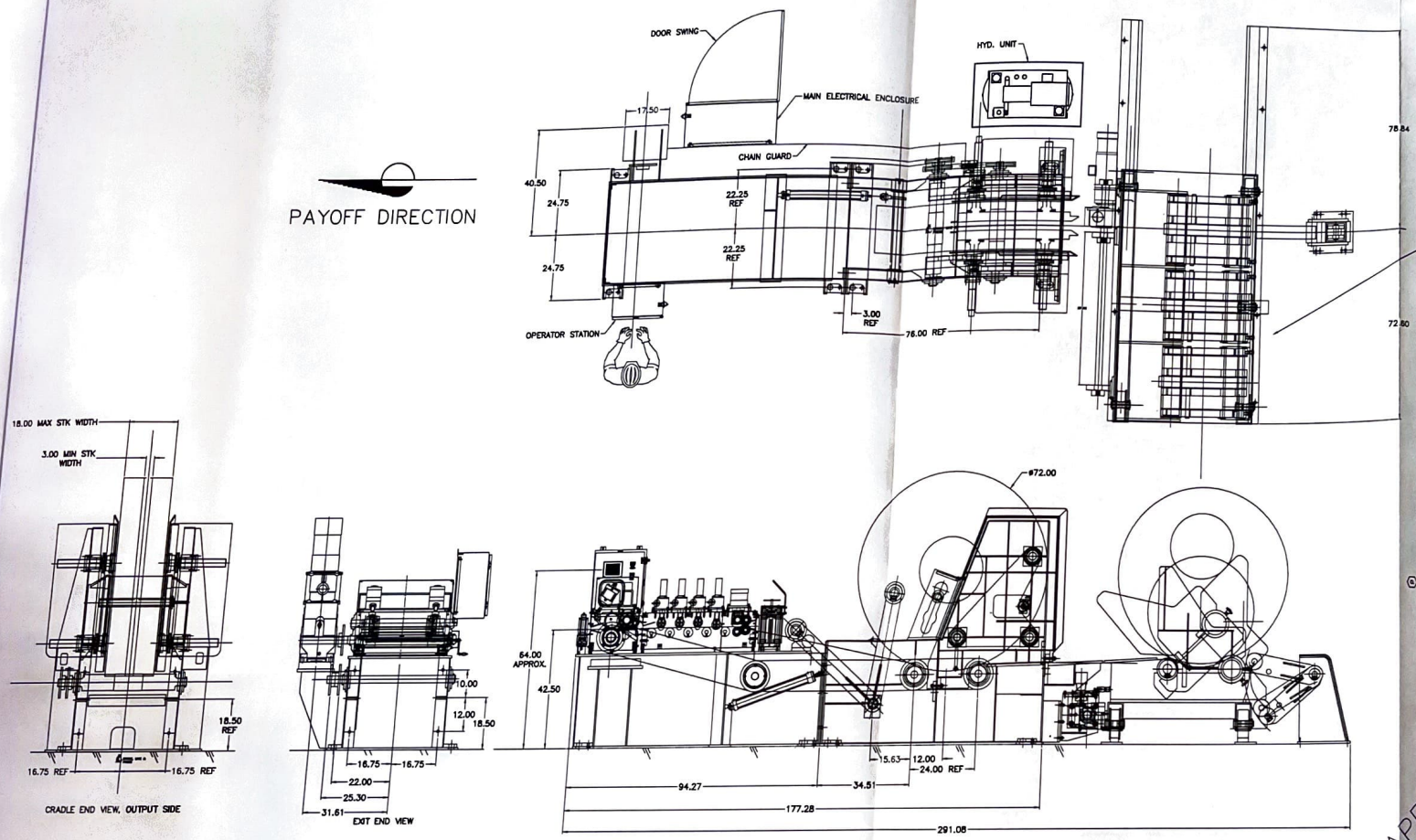
CHG. NO.	REVISION	DATE	BY
a	ADDED POWER REQUIREMENTS	12-05-2011	CEB



EQUIPMENT SPECIFICATIONS

PAYOUT DIRECTION: RIGHT TO LEFT
PAYOUT UNDER BOTTOM OF COIL

MAX. COIL WEIGHT: 10,000 LB [4,500 kg]
MAX. COIL WIDTH: 18.0" [457 mm]
MIN. COIL WIDTH: 5.0" [mm]
MAX. COIL O.D. : 72.0" [1829 mm]

MATERIAL SPECIFICATIONS:
.125 X 18" WIDE MCRS [3.2 mm X 457 mm]
85,000 PSI YIELD
MIN. STOCK THICKNESS: .065 (85,000 PSI-Y)

POWER REQUIREMENTS:
ELECTRICAL: 460VAC, 100AMP, 3 PHASE, WITH GROUND
PNEUMATICS: 80 PSI MINIMUM
3/4" SUPPLY LINE MINIMUM

FOR APPROVAL
12/05/2011
BY
APPROVED AS DRAWN
APPROVED AS NOTED

ALEX PRODUCTS, INC.

DIMENSIONAL TOLERANCES	MACHINED SURFACES
UNLESS OTHERWISE SPECIFIED	UNLESS NOTED OTHERWISE
X.XX = ±.01 X.XXX = ±.005	POLISH 16 NORMAL 125
FRACTIONAL = ±1/32	GRIND 32 CLEANUP 250
ANGULAR = ±1°	SMOOTH 63
DO NOT SCALE DRAWING	BREAK ALL SHARP EDGES

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DALLAS INDUSTRIES
TROY, MICHIGAN

DATE	DETAILED BY	CHECKED BY	LAST REV. DATE	CHANGED BY
08-15-2011	REL	CEB	12-05-2011	CEB

SCALE	SHEET NO.	NO. OF SHEETS
1"=20"	1	1

UNITS IN: M14110901

DRAWING NAME: GENERAL LAYOUT

DRAWING NO. 22899-22900 REV. LET a