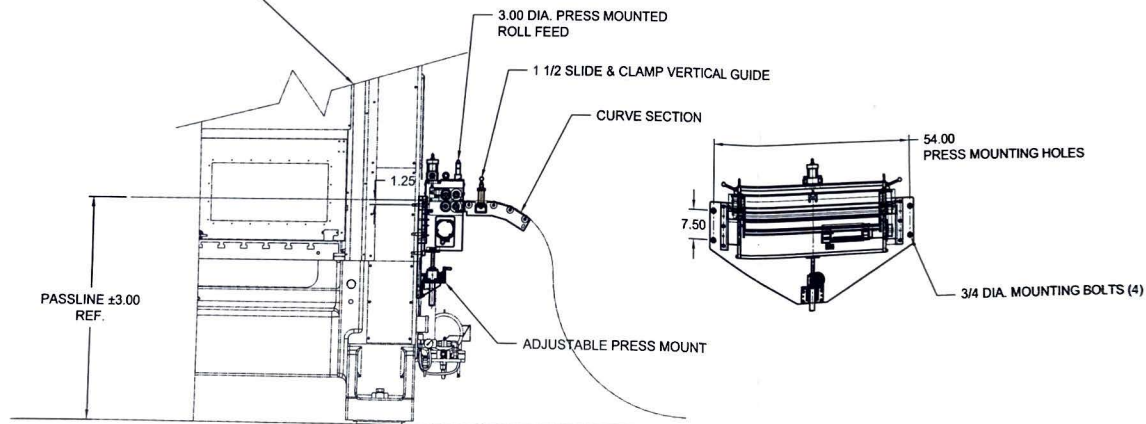


MACHINE SHOWN AS REF.



FEED JOG



FEED CONSOLE
ELECTRICAL DROP
460V / 15 AMP



EXPOSED SOFT
CONDUIT

AIR IN

36.00 COIL
WIDTH SHOWN

FEED DIRECTION

SPECIFICATIONS

MAX. COIL WIDTH _____ 36
MATERIAL _____ (MCRS, SS) .040" @ 36"
_____ (MCRS, SS) .012" @ 36"
FEED LENGTH ACCURACY _____ ± .003"
PAINT COLOR _____ STANDARD CREAM (PPG PC761)

APPROVAL

- ☐ APPROVED
☐ APPROVED AS NOTED
☐ NOT APPROVED - RESUBMIT

SIGNED BY: _____ DATE: _____



MECHANICAL ENGINEERING DIVISION

SCALE: 1/20 BY: KAN DATE: 01/11/16

NAME: 5692
LINE LAYOUT
JOHNSON CONTROLS, HUNTSVILLE, AL

NUMBER: 5692 LINE LAYOUT REVISION: -

TOLERANCES
UNLESS OTHERWISE
SPECIFIED
FRACTIONAL - ±1/32
2 PLACE DIMS - ±.01
3 PLACE DIMS - ±.005
4 PLACE DIMS - ±.0005
ANGLES - ±1/2°
BREAK ALL SHARP EDGES
REMOVE ALL BURRS
DO NOT SCALE DRAWING
WORK TO DIMS

SIZE C SHEETS 1 of 1